

TOUR OF
BRITAIN 



RACE MANUAL

3–10 SEPTEMBER 2023



SweetSpot



Watch the **Tour of Britain** exclusively live on ITV4 in UK. Join Matt Barbet, Ned Boulting, and David Millar for live, flag-to-flag coverage of every stage and a nightly highlights programme.

STAGE ONE

THE GREATER MANCHESTER STAGE:
ALTRINCHAM TO MANCHESTER

Sunday 3 September | Live 11:30 – 16:30 | Highlights 20:00

STAGE TWO

WREXHAM TO WREXHAM

Monday 4 September | Live 11:30 – 15:15 | Highlights 20:00

STAGE THREE

GOOLE TO BEVERLEY

Tuesday 5 September | Live 11:15 – 16:00 | Highlights 20:00

STAGE FOUR

SHERWOOD FOREST TO NEWARK-ON-TRENT

Wednesday 6 September | Live 11:00 – 16:00 | Highlights 20:00

STAGE FIVE

FELIXSTOWE TO FELIXSTOWE

Thursday 7 September | Live 10:30 – 16:00 | Highlights 21:00

STAGE SIX

SOUTHEND-ON-SEA TO HARLOW

Friday 8 September | Live 11:30 – 16:00 | Highlights 20:00

STAGE SEVEN

TEWKESBURY TO GLOUCESTER

Saturday 9 September | Live 11:45 – 15:45 | Highlights 20:00

STAGE EIGHT

MARGAM COUNTRY PARK TO CAERPHILLY

Sunday 10 September | Live 10:45 – 16:00 | Highlights 20:00

Visit **tourofbritain.co.uk** or follow us on social media for highlights, behind-the-scenes exclusives, and full race coverage.



#TourofBritain **TOUROFBritain.CO.UK**

Timings correct at time of publication. Please check listings for any changes to transmission times.

WELCOME

2023 TOUR OF BRITAIN



Welcome to the 2023 Tour of Britain, the 19th edition of our national race.

After the challenges of the COVID-19 pandemic over the past three years and then the shortening of the 2022 race following the sad passing of Her Majesty Queen Elizabeth II, we are looking forward to this year's race being a more 'normal' edition. We hope that it is remembered for the right reasons: the action, racing, and fantastic roadside support.

We start this year's Tour of Britain in Greater Manchester, no doubt rekindling memories of that fantastic closing stage of the 2019 race there. Manchester's place in event history is so significant given the first edition of the modern Tour of Britain in 2004 took place there, so any visit means a great deal to everybody associated with the race.

Venues such as Wrexham, Newark-on-Trent, and Caerphilly, as well as the county of Suffolk, return to the race route after a number of years' absence. We always strive to mix return visits to popular venues alongside new locations; so, in 2023, East Riding of Yorkshire, Sherwood Forest, Southend-on-Sea, Harlow, and Margam Country Park will all host the race for the first time. A year later than originally planned, Gloucestershire will host its first-ever full stage of the race, too.

We would like to thank all our partners across the eight stages for their support of the Tour and bringing the event to their regions.

Our thanks also go to all the commercial partners and suppliers who continue to support the Tour of Britain. Our hospitality and accommodation partners at Sportsbreaks.com; cottages.com,

who this year have stepped up to partner with the points jersey; and Brother UK. In addition to being our results partner, the latter are continuing to support the all-important Waste Zones alongside recycling pioneers Enval. This collaboration is already proving extremely fruitful, particularly since we are more aware than ever before of our need to be a sustainable event. We also welcome the return of Le Col, and new timing partner Accurist.

We have made some changes to the sporting aspects of the Tour this year, with a revamp of the cottages.com points classification, bringing it more in line with the competitions in other races that draw attention and create a buzz among fans.

Finally, given the Tour of Britain has been an unrivalled platform for future stars, many of whom have gone on to achieve so much in this sport, introducing the Sportive Breaks Best Young Rider jersey for the leading under-23 entrant seemed a logical next step in the race's evolution. Whoever wins the white jersey will definitely be one to watch in future years.

I would like to welcome all the teams, riders, and staff coming to the Tour of Britain this year, particularly those making the trip to the UK. Your support of the race is appreciated, and we know that you will all be given a warm welcome by British fans.

Finally, on behalf of SweetSpot and British Cycling, I would like to thank everyone around the country involved in the event. That includes the many council officers, police and emergency services, highways workers, officials, staff, and volunteers for their hard work in putting on this great, free-to-attend, world-class sporting event.

I wish you all a safe, successful, and enjoyable Tour of Britain.

Mick Bennett
Tour of Britain race director

IMPORTANT

The contents of this manual are key to the smooth running of the race.

Please ensure you read it carefully, noting all relevant meeting times and deadlines which affect your role.

Have a great tour.

Race organisation

SweetSpot Group Limited
Unit 1 Horizon Business Village
1 Brooklands Road
Weybridge
Surrey KT13 0TJ
T +44 (0)1932 831 485

Race Director

Mick Bennett
M +44 (0)7710 672 456

tourofbritain.co.uk

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OUR GRATITUDE

PARTNERS AND STAKEHOLDERS

OFFICIAL PARTNERS



OFFICIAL SUPPLIERS



SUPPORTING PARTNERS



EVENT ORGANISER



The Tour of Britain wish to thank:

their commercial partners, sponsors and regional stakeholders, the highways authorities, Police and Emergency services, town planning departments, leisure services, tourism boards and the many volunteers who help to make the Tour of Britain possible each year.

OUR GRATITUDE PARTNERS AND STAKEHOLDERS

Our thanks also go to:

SweetSpot would like to thank the following organisations for their help. ACOS Medical (medical cover); ARB Events (PA & sound); Century TV (television production); Destination Sport (accommodation); Communications Specialists (radio & communications) CSM Live (event branding); Daytona Stage Hire (staging); Enterprise (cars and vans); Jeroen Annaert (team artwork); MatSport (timing); Roman Van Hire (vehicles); Spaceships Rentals UK (motorhome hire); Sotic (website); Sunbelt Rentals (barriers & fencing); SWpix.com (photography).

STAGE ONE ALTRINCHAM TO MANCHESTER



STAGE TWO WREXHAM TO WREXHAM



STAGE THREE THE HOWDENS STAGE: GOOLE TO BEVERLEY



STAGE FOUR SHERWOOD FOREST TO NEWARK-ON-TRENT



STAGE FIVE FELIXSTOWE TO FELIXSTOWE



STAGE SIX SOUTHEND-ON-SEA TO HARLOW



STAGE SEVEN TEWKESBURY TO GLOUCESTER


























STAGE EIGHT MARGAM COUNTRY PARK TO CAERPHILLY



OVERVIEW MAP

KEY AND ROUTE OF THE RACE

-  Start
-  Finish
-  Pinarello King of the Mountains (KoM)
-  Drinks Start
-  Drinks Finish
-  1km to go
-  cottages.com Sprint
-  Brother Green Zone
-  Race Headquarters
-  Hotel – with number
-  Mandatory Passing Point
-  Hospitality
-  Doping Control
-  Hazard
-  Hospital
-  Media Centre
-  Parking Race
-  Parking Technical
-  Tour Village
-  Race Route
-  Off-Race Route
-  Deviation Route
-  Route to PPO



PRE-RACE INFORMATION

HOTEL ADDRESSES / HOTEL LOCATIONS

RACE HEADQUARTERS / PERMANENCE

HQ

Delta Hotels by Marriott Worsley Park

Country Club

Worsley Park

Worsley

Manchester

M28 2QT

T +44 (0)161 975 2000

Hours of operation

Friday 1 September: 14:00 – 17:00

Saturday 2 September: 09:00 – 18:00

STAFF AND TEAM HOTELS

H1

Park Inn Manchester

City Centre

Country Club

Worsley Park

Manchester

M4 4EW

H4

Village Hotel Bury

Waterfold Business Park

Rochdale Road

Bury

BL9 7BQ

H2

Cottons Hotel & Spa

Manchester Road

Knutsford

WA16 0SU

H5

Holiday Inn Express –

Leigh Sports Village

Leigh Sports Village

Sale Way

Leigh

WN7 4JY

H3

Crewe Hall Hotel & Spa

Weston Road

Haslington

Crewe

CW1 6UZ

H6

Novotel Manchester

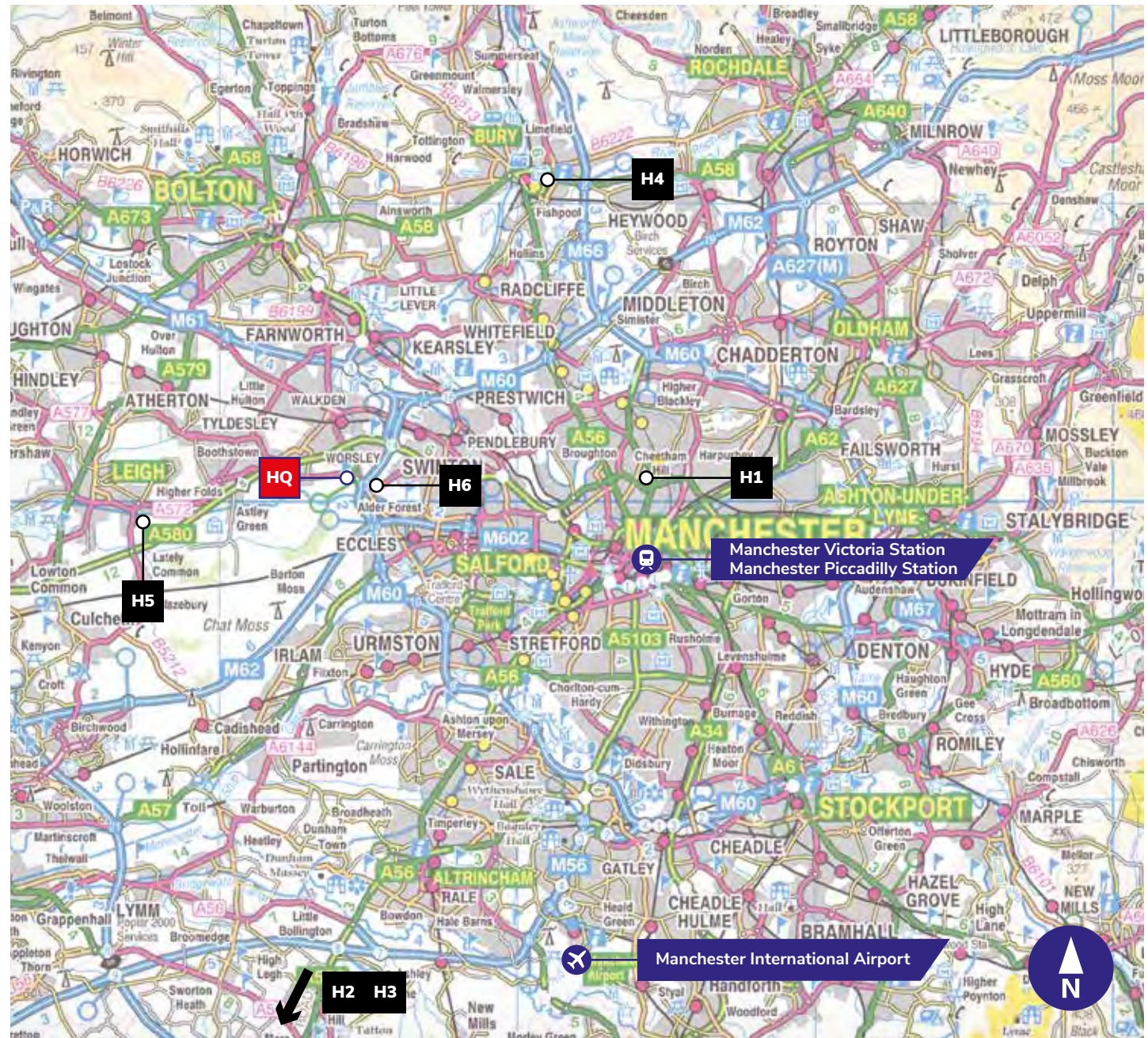
West

Worsley Brow

Worsley

Manchester

M28 2YA



PRE-RACE INFORMATION

MEETING LOCATION / TIMETABLE

Important

All meetings will take place at Race Headquarters Hotel.

Delta Hotels by Marriott Worsley Park Country Club

Worsley Park
Worsley
Manchester
M28 2QT
T +44 (0)161 975 2000

Press Office / Media Centre

Delta Hotels by Marriott Worsley Park Country Club

Hours of operation

Saturday 2 September: 11:00 – 18:00

For more information on media arrangements please visit tourofbrtain.co.uk/about/press

14:00

Route Tech Briefing

To attend: Route Director, Routing, KoM/cottages.com Sprints.

14:30

All Drivers

To attend: All Drivers Briefing (Direction, All Race Drivers, Moto Pilots. TV/Photo moto).

15:00

Commissaires and Race Officials

To attend: Commissaire President, Direction, Commissaires, Judges, Radio Tour, Regulators.

16:00 – 16:45

Team Registration

16:00

All Staff Meeting

To attend: All to attend

16:30

Start Crew Briefing

To attend: Start crew

16:30

Finish Crew Briefing

To attend: Finish crew

17:00

Team Manager Meeting

To attend: Team Managers Meeting (Direction, Commissaire President, Commissaires, Medical Control, Radio Tour, Team Liaison, Regulators, All Team Managers.

KEY CONTACTS

Race Director	Mick Bennett	bennettm@thetour.co.uk	+44 (0)7710 672 456
Route Director	Andy Hawes	hawesa@thetour.co.uk	+44 (0)7710 477 063
Start/Logistics Director	Paul Knight	paulk@thetour.co.uk	+44 (0)7974 824 085
Finish Director	Rob Kennison	kennisonr@thetour.co.uk	+44 (0)7759 319 225
Operations Director	Grace Maddox	gmaddox@thetour.co.uk	+44 (0)7753 374 774
PR & Marketing Director	Peter Hodges	peterh@thetour.co.uk	+44 (0)7970 526 519
Broadcast & Digital Manager	Nick Bull	nickb@thetour.co.uk	+44 (0)7977 151 184
Health & Safety Manager	Dr Paul Baillie		+44 (0)7968 795 044
Route Safety Manager	Steve Baxter		+44 (0)7712 833 478
CEG Commander	Sgt Duncan Street		+44 (0)7921 799 321
Team Liaison	Joscelin Ryan		+44 (0)7791 688 301
Accommodation	Ben Scholes		+44 (0)7704 312 898
Communication Specialists (Race Radio)	Ashley Labrosse		+44 (0)7769 944 450
AA Roadside Assistance	Nicolas Powell		+44 (0)7850 942 002
	Jonathan Roo		+44 (0)7593 596 683

Please see the Hotels section for additional accommodation contacts.

RESPECTING THE ENVIRONMENT

The Tour of Britain is lucky enough to race through some of Britain's most beautiful natural scenery, including National Parks and Areas of Outstanding Natural Beauty.

Whether you are a rider, member of staff, official, volunteer or spectator, please think and act responsibly and leave the beautiful locations we race through exactly as we found them!

Organisation

- Turn off your engine if stopped for more than a minute and think about car sharing.
- Behave responsibly by reducing your speed (less consumption and less pollution!).
- Think! Is your journey necessary or can it be completed by other means?
- Use bins and recycling bins provided at Starts and Finishes.
- If there aren't any bins available, please keep your rubbish and dispose of it responsibly later.

Teams and Riders

- Please dispose of your rubbish (bottles, packaging etc) in the Brother UK Green Zones, indicated in the ETA, where the race organisation will remove items discarded.
- Away from these areas, please act responsibly and hand your rubbish to a support car or keep in your jersey pockets.
- Thanks to our partners Enval we will be sending all gel wrappers collected during the race for recycling.
- When stopped along the stage route (for example at feeds), please park considerately.

Volunteers and spectators

- Where possible, travel to watch the race using public transport, by walking or cycling or think about car sharing with fellow racegoers.
- Please use bins and recycling bins provided at starts and finishes to dispose of waste. In areas where suitable waste and recycling bins are not available, please keep your rubbish and dispose of it responsibly later.
- Smokers are urged to discard their butts in an appropriate place. Please do not litter the environment with these. We ask you to leave nothing but footprints and take nothing but photos and some amazing memories.
- Respect the areas around the race, particularly private property and sensitive natural landscapes, which may not be suitable or permitted for spectating.

Important!

All teams will be provided with bags from Enval to help collect used gel wrappers. We ask all teams to help us to collect as many of these as possible, enabling Enval to recycling them, instead of them going to landfill. Representatives from the race organisation will collect the bags from teams at the final stage.

brother
at your side



GREEN ZONE SUSTAINABILITY PARTNERS

THE TOUR OF BRITAIN

ROLL OF HONOUR

Leader's Jersey

2022	Gonzalo Serrano (ESP)
2021	Wout van Aert (BEL)
2019	Mathieu van der Poel (NED)
2018	Julian Alaphilippe (FRA)
2017	Lars Boom (NED)
2016	Steve Cummings (GBR)
2015	Edvald Boasson Hagen (NOR)
2014	Dylan Van Baarle (NED)
2013	Sir Bradley Wiggins (GBR)
2012	Nathan Haas (AUS)
2011	Lars Boom (NED)
2010	Michael Albasini (SWI)
2009	Edvald Boasson Hagen (NOR)
2008	Geoffroy Lequatre (FRA)
2007	Romain Feillu (FRA)
2006	Martin Pedersen (DEN)
2005	Nick Nuyens (BEL)
2004	Mauricio Ardila (COL)

cottages.com Points Jersey

2022	Tom Pidcock (GBR)
2021	Ethan Hayter (GBR)
2019	Matteo Trentin (ITA)
2018	Patrick Bevin (NZL)
2017	Alexander Kristoff (Nor)
2016	Dylan Groenewegen (Ned)
2015	Owain Doull (GBR)
2014	Michal Kwiatkowski (Pol)
2013	Martin Elmiger (Swi)
2012	Boy van Poppel (Ned)
2011	Geraint Thomas (GBR)
2010	Greg Henderson (NZI)
2009	Edvald Boasson Hagen (Nor)
2008	Matt Goss (Aus)
2007	Mark Cavendish (GBR)
2006	Mark Cavendish (GBR)
2005	Luca Paolini (Ita)
2004	Julian Dean (NZI)

Pinarello King of the Mountains Jersey

2022	Mathijs Paasschens (BEL)
2021	Jacob Scott (GBR)
2019	Jacob Scott (GBR)
2018	Nic Dlamini (RSA)
2017	Lukasz Owsian (Pol)
2016	Xandro Meurisse (Bel)
2015	Peter Williams (GBR)
2014	Mark McNally (GBR)
2013	Angel Madrazo (ESP)
2012	Kristian House (GBR)
2011	Jonathan Tiernan Locke (GBR)
2010	Johnny Hoogerland (Ned)
2009	Thomas De Gendt (Bel)
2008	Danilo Di Luca (Ita)
2007	Ben Swift (GBR)
2006	Andy Schleck (Lux)
2005	Julian Winn (GBR)
2004	Ben Day (Aus)

Sportive Breaks Best Young Rider Jersey (Under 23)

2022	Tom Pidcock (GBR)
2021	Ethan Hayter (GBR)
2019	Pavel Sivakov (FRA)
2018	Neilson Powless (USA)
2017	Stefan Kung (SWI)
2016	Jacopo Mosca (ITA)
2015	Owain Doull (GBR)
2014	Dylan Van Baarle (NED)
2013	Simon Yates (GBR)
2012	Nathan Haas (AUS)
2011	Jelle Wallays (BEL)
2010	Geraint Thomas (GBR)
2009	Edvald Boasson Hagen (NOR)
2008	Ian Stannard (GBR)
2007	Romain Feillu (FRA)
2006	Martin Pedersen (DEN)
2005	Chris Anker Sorensen (DEN)
2004	Dani Moreno (ESP)

Best British Rider

2022	Tom Pidcock
2021	Ethan Hayter
2019	Matthew Holmes
2018	Scott Davies
2017	Geraint Thomas
2016	Steve Cummings
2015	Owain Doull
2014	Sir Bradley Wiggins
2013	Sir Bradley Wiggins
2012	David Clarke
2011	Steve Cummings
2010	Rob Partridge
2009	Russell Downing
2008	Steve Cummings
2007	Evan Oliphant
2006	Russell Downing
2005	Yanto Barker
2004	Roger Hammond

Team Classification

2022	INEOS Grenadiers
2021	Deceuninck – Quick-Step
2019	Team INEOS
2018	Team Lotto NL Jumbo
2017	Team Lotto NL Jumbo
2016	Team Sky
2015	Cannondale Garmin
2014	IAM Cycling
2013	Team Sky
2012	Saur Sojasun
2011	Team Sky
2010	Vacansoleil DCM
2009	Rabobank
2008	Agritubel
2007	Fuerteventura Canarias
2006	Team CSC
2005	T-Mobile
2004	MrBookmaker.com

Overall Sportsbreaks.com Combativity Award

2022	Not awarded
2021	Jacob Scott (GBR)
2019	Dylan van Baarle (NED)
2018	Matt Holmes (GBR)
2017	Graham Briggs (GBR)
2016	André Greipel (Ger)
2015	Owain Doull (GBR)
2014	Alex Dowsett (GBR)
2013	Kristian House (GBR)
2012	Mark Cavendish (GBR)



THE TOUR OF BRITAIN

THE OFFICIAL JERSEYS AND COMPETING TEAMS

**Leader's
Jersey**



**cottages.com
Points Jersey**



**Pinarello King of the
Mountains Jersey**



**Sportive Breaks
Best Young Rider Jersey**



Bingoal WB



Bolton Equities Black Spoke



BORA – hansgrohe



Equipo Kern Pharma



Global 6 Cycling



Great Britain Cycling Team



INEOS Grenadiers



Jumbo-Visma



Movistar Team



Q365 Pro Cycling Team



Saint Piran



TDT-Unibet Cycling Team



Team dsm-firmenich



Team Flanders-Baloise



TRINITY Racing



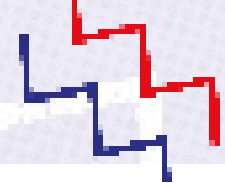
Uno-X Pro Cycling Team



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STAGE 1

ALTRINCHAM TO MANCHESTER SUNDAY 3 SEPTEMBER

Greater Manchester hosts the Tour of Britain Grand Départ in 2023, 19 years on from being the starting point for the first edition of the modern incarnation of the race.

The opening day of this year's race will start in Altrincham, adjacent to its thriving market that is home to independent street food vendors aplenty. King of the Mountains climbs come at the legendary Rake in Ramsbottom (a three-time host of the British Hill-Climb Championship) and Grains Bar.

Stage one will culminate on the world-famous Deansgate in the heart of Manchester city centre, the scene of a memorable Mathieu van der Poel victory that saw him clinch overall Tour of Britain glory four years ago.

STAGE PARTNERS

Bury
Council

 **MANCHESTER**
CITY COUNCIL


Oldham
Council

Salford City Council

 **STOCKPORT**
METROPOLITAN BOROUGH COUNCIL


TRAFFORD
COUNCIL

Wigan
Council





START ALTRINCHAM

Located in the Greater Manchester borough of Trafford, Altrincham is a great place to visit, do business, and live. In recent years, the town has reinvented itself as a gastronomic destination with its award-winning market at the heart of a vibrant food and drink offering.

Thanks to investment from Trafford Council, alongside private and public sector partners, it was named one of the Sunday Times' Best Places to Live in 2022 for the fifth year running. Ongoing investment and regeneration have ensured it remains a thriving modern market town with a rich retail, recreational, residential, and business mix.

Trafford itself has become a byword for sport. Manchester United's Old Trafford ground hosted the opening game of the UEFA Women's Euros, as well as the men's and women's Rugby League World Cup finals, in 2022. Lancashire Cricket Club recently staged an Ashes test match, while the Manchester Marathon takes place predominantly in Trafford.

The borough boasts excellent parks and green spaces, thriving town centres, and major cultural and leisure attractions – including the Trafford Centre, Imperial War Museum North, and Dunham Massey National Trust country house.



FINISH MANCHESTER

Manchester is one of Europe's fastest growing cities and is quickly becoming one of the most popular visitor destinations on the global scene. Although its roots as an industrial pioneer is well-known, the city is always at the cutting edge of music, art, culture and – of course – football. Modern, contemporary and forward-thinking, Manchester is a veritable capital of the North.

The opening stage of this year's Tour of Britain finishes on Manchester's historic Deansgate in the heart of the city centre, surrounded by a thriving foodie scene that steps seamlessly from fine-dining to casual eating at a moment's notice. Perfect to recharge after an exciting day's racing!

Visit the architectural gems that include Manchester's renowned neo-gothic Town Hall or Chetham's medieval library – one of the oldest lending libraries in the world – before sampling some of the city's infamous nightlife that has helped spawn some of the top names in arts, music and culture – from the Hacienda to the Hallé Orchestra.

Extend your time in the city with an enviable choice of hotels and more casual accommodation all a stone's throw from the post-stage festivities. Make the most of your time in Manchester – the original modern city.

FACT FILE

1290

THE YEAR ALTRINCHAM, THEN KNOWN AS ALDRINGEHAM, WAS ESTABLISHED.

3

NUMBER OF TIMES RAMSBOTTOM RAKE HAS BEEN USED FOR THE BRITISH HILL-CLIMB CHAMPIONSHIPS.

1.5KM

LENGTH OF MANCHESTER'S FAMOUS DEANS GATE STREET, WHERE STAGE ONE FINISHES.

Emirates Old Trafford



Altrincham Market



1

HOTELS TO START ALTRINCHAM

HQ

DoubleTree by Hilton Hotel & Spa Chester

Time to start: 30 min

Distance to start: 17.3km / 10.7mi

Postcode: CH2 3PD

H1

Park Inn Manchester City Centre

Time to start: 35 min

Distance to start: 15.1km / 9.4mi

Postcode: M4 4EW

H4

Village Hotel Bury

Time to start: 40 min

Distance to start: 32.2km / 20mi

Postcode: BL9 7BQ

H2

Cottons Hotel & Spa

Time to start: 15 min

Distance to start: 11.4km / 7.1mi

Postcode: WA16 0SU

H5

Holiday Inn Express – Leigh Sports Village

Time to start: 35 min

Distance to start: 26.6km / 16.5mi

Postcode: WN7 4JY

H3

Crewe Hall Hotel & Spa Weston Road

Time to start: 40 min

Distance to start: 45.9km / 28.5mi

Postcode: CW1 6UZ

H6

Novotel Manchester West

Time to start: 25 min

Distance to start: 16.9km / 10.5mi

Postcode: M28 2YA



See Hotel Manual for contact information. All journey times shown are approximate – additional time should be added if travelling during peak periods.

ALTRINCHAM

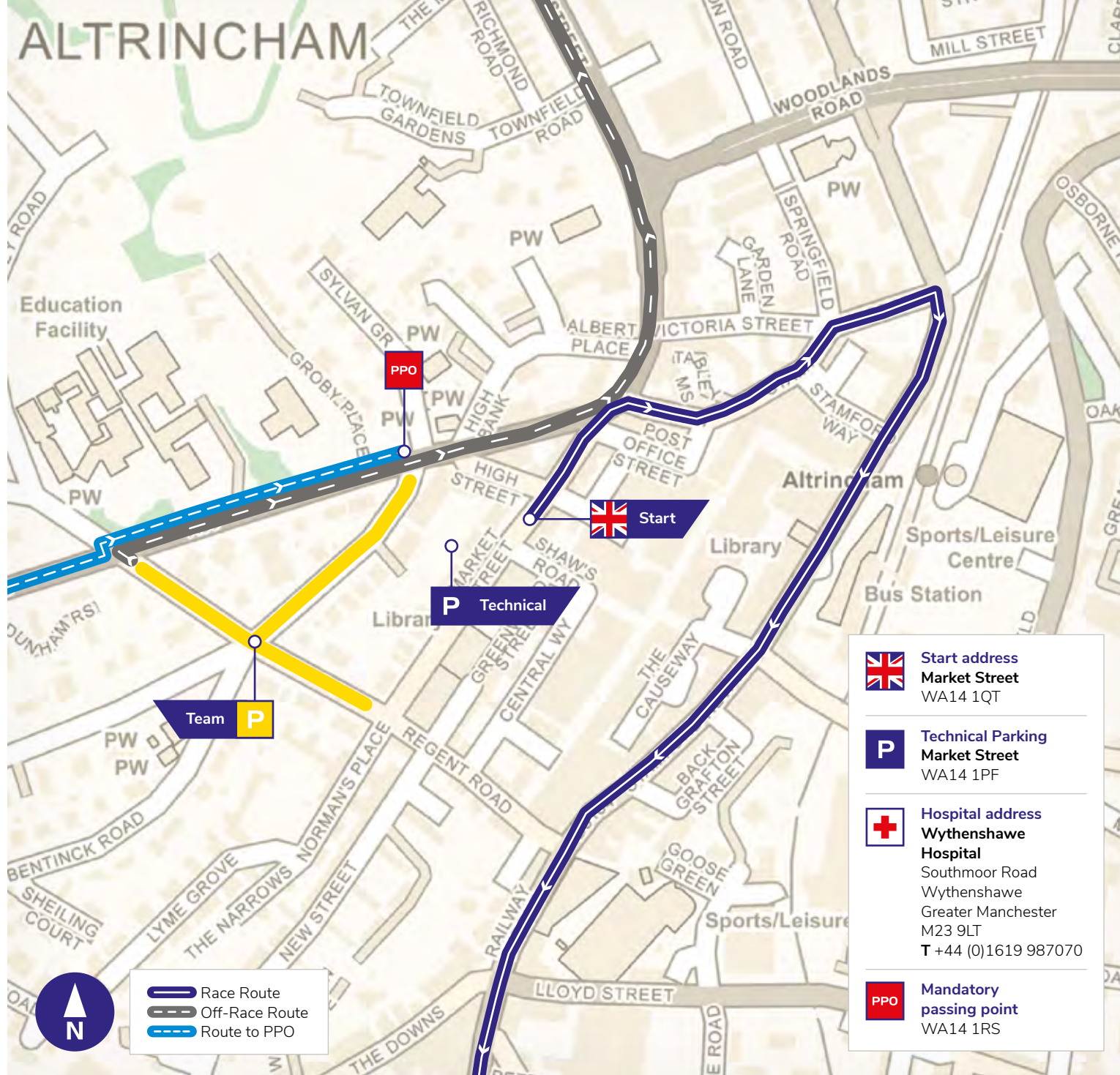
START ALTRINCHAM

1

Timetable

Sunday 3 September

Time	Activities
04:45	Start area closed to traffic Start crew and facilities arrive on site
08:45	Race facilities complete
09:15	PPO in operation
09:30	Morning briefing
09:45	PA operational Hospitality opens Guests arrive Teams start to arrive Volunteers briefing
10:45	Signing on opens
11:00	0km signage in position
11:40	Riders assemble on start line Forward vehicles depart
11:45	Start of Stage 1
12:00	Stage de-neutralises Commence de-rig
14:15	Site clear Start crew departs to next hotel/start venue



Start address
Market Street
WA14 1QT



Technical Parking
Market Street
WA14 1PF



Hospital address
Wythenshawe Hospital
Southmoor Road
Wythenshawe
Greater Manchester
M23 9LT
T +44 (0)1619 987070



Mandatory passing point
WA14 1RS

— Race Route
- - - Off-Race Route
- - - Route to PPO

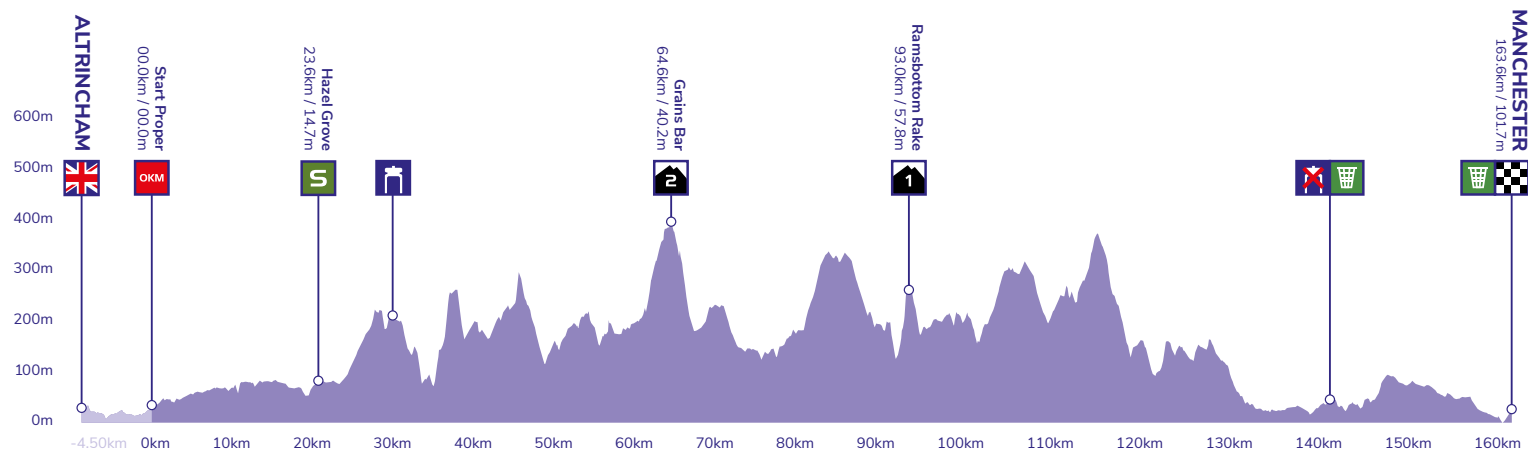


1

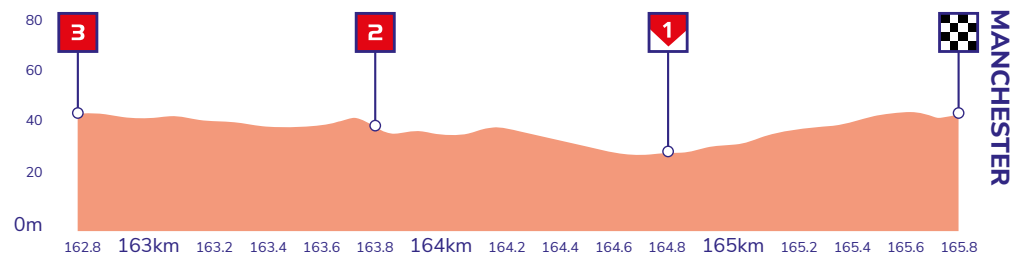
ROUTE PROFILES

ALTRINCHAM TO MANCHESTER

Stage profile



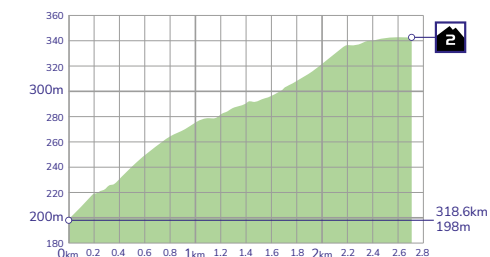
Final 3km profile



KoM profiles

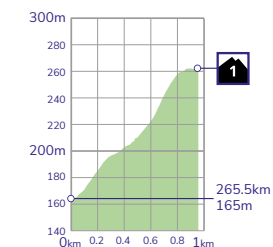
Grains Bar: Cat 2

2.7km / 5.50% avg



Ramsbottom Rake: Cat 1



0.97km / 9.90% avg



Off-Race Route

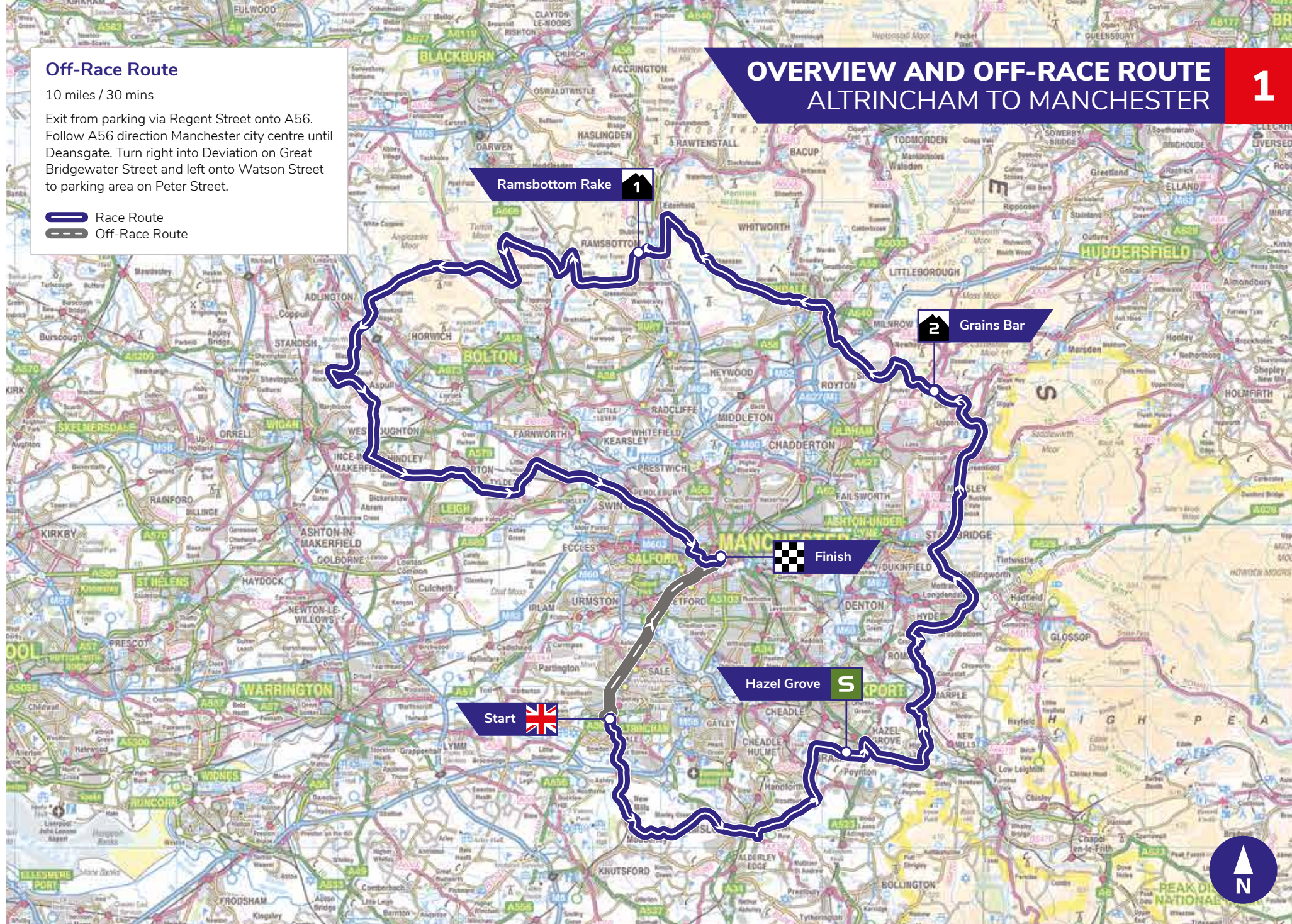
10 miles / 30 mins

Exit from parking via Regent Street onto A56.
Follow A56 direction Manchester city centre until
Deansgate. Turn right into Deviation on Great
Bridgewater Street and left onto Watson Street
to parking area on Peter Street.

-  Race Route
-  Off-Race Route

OVERVIEW AND OFF-RACE ROUTE ALTRINCHAM TO MANCHESTER

1



RACE SCHEDULE

ALTRINCHAM TO MANCHESTER

Neutralised section

Market Street, A56 Dunham Road, Kingsway, Stamford Street, A538 Stamford New Road, Ashley Road, Hale Road, Victoria Road, B5613 Ashley Road, Cow Lane.

Approximate distance of neutralised section 4.5km / 2.8miles

Distance of stage 163.6km / 101.7miles

Neutralised start 11:45

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
			Start Neutralised		Market Street – Altrincham	11:45	11:45	11:45
0.00	163.6	0.00	Start Proper		Cow Lane	12:00	12:00	12:00
0.1	163.5	0.1	Sign		Ashley	12:00	12:00	12:00
0.3	163.3	0.2	X.Roads	Straight	Mobberley Road	12:00	12:00	12:00
0.9	162.7	0.6		Caution!	Hump Back Bridge	12:01	12:01	12:01
2.3	161.3	1.4	Sign		Mobberley	12:03	12:03	12:02
2.4	161.2	1.5		Keep Right	Pepper Street	12:03	12:03	12:03
3.0	160.6	1.9		Keep Left	Small Lane	12:04	12:04	12:03
3.6	160.0	2.2		Keep Right	Small Lane	12:05	12:05	12:04
4.1	159.5	2.5		Keep Left	Hobcroft Lane	12:06	12:05	12:05
5.1	158.5	3.2	Junction	Left	Lady Lane	12:08	12:07	12:06
5.5	158.1	3.4	Junction	Right	Davenport Lane	12:08	12:07	12:07
6.4	157.2	4.0		Caution!	Narrow Bridge	12:10	12:09	12:08
6.6	157.0	4.1	T.Junction	Right	Davenport Lane	12:10	12:09	12:08
7.3	156.3	4.5	T.Junction	Left	Burlyhurst Lane	12:11	12:10	12:09
9.7	153.9	6.0		Keep Right	Mobberley Road	12:15	12:13	12:12
10.3	153.3	6.4	T.Junction	Right	Altrincham Road	12:16	12:14	12:13
12.1	151.5	7.5	T.Lights	Straight	A538 Alderley Road/B5086	12:19	12:17	12:15
12.4	151.2	7.7	Caution!	Keep Left	Central Island	12:19	12:17	12:15
12.4	151.2	7.7	Caution!	Keep Right	Central Island	12:19	12:17	12:15
12.5	151.1	7.8	T.Lights	Right	Station Road	12:19	12:17	12:16
12.7	150.9	7.9		Caution!	Narrow Bridge	12:19	12:18	12:16
13.6	150.0	8.5	M R/about	1st Exit	A5102 Adlington Road	12:21	12:19	12:17
14.2	149.4	8.8		Keep Right	A5102 Adlington Road	12:22	12:20	12:18
15.4	148.2	9.6	R/about	2nd Exit	A5102 Adlington Road	12:24	12:22	12:19
15.7	147.9	9.8	R/about	1st Exit	A5102 Woodford Road	12:24	12:22	12:20
16.1	147.5	10.0	Sign		Stockport	12:25	12:23	12:20
18.1	145.5	11.3	R/about	1st Exit	A5102 Chester Road	12:28	12:25	12:23
18.4	145.2	11.4	R/about	1st Exit	A5102 Woodford Road	12:28	12:26	12:23
19.1	144.5	11.9	T.Lights	Straight	A5102 Woodford Road/A555	12:30	12:27	12:24
19.2	144.4	11.9	T.Lights	Straight	A5102/A555	12:30	12:27	12:24
19.8	143.8	12.3	Sign		Bramhall	12:31	12:28	12:25
20.0	143.6	12.4	M R/about	2nd Exit	A5102 Bramall Lane South	12:31	12:28	12:25
20.0	143.6	12.4		Caution!	Central Island Exit of roundabout	12:31	12:28	12:25
20.6	143.0	12.8		Keep Left	A5102 Bramall Lane South	12:32	12:29	12:26
21.0	142.6	13.1	X.Roads	Straight	A5102	12:33	12:30	12:27
21.8	141.8	13.6	R/about	2nd Exit	A5143 Bridge Lane	12:34	12:31	12:28
22.8	140.8	14.2	R/about	3rd Exit	A5143 Jackson's Lane	12:35	12:32	12:29
23.3	140.3	14.5	R/about	2nd Exit	A5143 Jackson's Lane	12:36	12:33	12:29
23.6	140.0	14.7	Sprint		Hazel Grove	12:37	12:33	12:30
24.4	139.2	15.2	T.Lights	Straight	A5143 Dean Lane/Chester Road	12:38	12:34	12:31
25.1	138.5	15.6	T.Lights	Right	A523 Macclesfield Road	12:39	12:35	12:32
25.7	137.9	16.0		Caution!	Central Island – Pass Both Sides	12:40	12:36	12:33
25.9	137.7	16.1	T.Lights	Straight		12:40	12:37	12:33

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
26.0	137.6	16.2	T.Lights	Right	A6 Buxton Road	12:40	12:37	12:33
26.3	137.3	16.4	T.Lights	Straight	A6 Buxton Road	12:41	12:37	12:33
27.7	135.9	17.2		Keep Left	Buxton Road	12:43	12:39	12:35
27.6	136.0	17.2	T.Lights	Right	A6 Buxton Road	12:43	12:39	12:35
27.6	136.0	17.2		Caution!	Central Island	12:43	12:39	12:35
28.5	135.1	17.7	Sign		High Lane	12:44	12:40	12:36
28.7	134.9	17.8	T.Lights	Straight	A6 Buxton Road/Windlehurst Road	12:45	12:41	12:36
29.8	133.8	18.5	Junction	Left	Carr Brow	12:46	12:42	12:38
29.9	133.7	18.6		Caution!	Buildout – Nearside	12:46	12:42	12:38
30.0	133.6	18.7		Caution!	Buildout – Offside	12:47	12:42	12:38
30.0	133.6	18.7		Caution!	Buildout – Nearside	12:47	12:42	12:38
30.0	133.6	18.7	Drinks	Start		12:47	12:42	12:38
30.1	133.5	18.7	Junction	Left	Wybersley Road	12:47	12:43	12:38
30.3	133.3	18.8		Caution!	Narrow	12:47	12:43	12:38
30.9	132.7	19.2		Caution!	Fast and Narrow Descent	12:48	12:44	12:39
31.1	132.5	19.3		Caution!	Hairpin Right on Descent	12:48	12:44	12:39
31.2	132.4	19.4		Caution!	Sharp Left Bend on Descent	12:49	12:44	12:40
31.3	132.3	19.5		Caution!	Sharp Right Bend on Descent	12:49	12:44	12:40
31.5	132.1	19.6		Keep Left	Wybersley Lane	12:49	12:45	12:40
31.8	131.8	19.8		Keep Left		12:49	12:45	12:40
32.2	131.4	20.0		Caution!	Fast Descent	12:50	12:46	12:41
33.3	130.3	20.7		Caution!	Fast Descent	12:52	12:47	12:42
34.0	129.6	21.1	M R/about	3rd Exit	Hibbert Lane	12:53	12:48	12:43
34.2	129.4	21.3	T.Lights	Left	B1606 Stockport Road	12:53	12:48	12:43
34.6	129.0	21.5	T.Lights	Right	A626 Station Road – Sharp Turn	12:54	12:49	12:44
35.2	128.4	21.9		Caution!	Fast Descent	12:55	12:50	12:45
35.7	127.9	22.2		Caution!	Central Bollard on Descent	12:56	12:51	12:45
35.8	127.8	22.3	T.Lights	Straight	A626 Lower Fold	12:56	12:51	12:46
36.4	127.2	22.6	Junction	Left	B6104 Compstall Road	12:57	12:52	12:46
37.3	126.3	23.2		Keep Left	B6104 Compstall Road	12:58	12:53	12:47
37.9	125.7	23.6	Junction	Right	Cowlshaw Road	12:59	12:54	12:48
38.0	125.6	23.6	T.Junction	Right	Cowlshaw Road	12:59	12:54	12:48
39.3	124.3	24.4	Junction	Right	Werneth Road	13:01	12:56	12:50
39.4	124.2	24.5		Caution!	Narrow	13:01	12:56	12:50
39.4	124.2	24.5		Caution!	Buildout – Nearside Exit Bend	13:01	12:56	12:50
39.4	124.2	24.5		Caution!	Severe Humps	13:01	12:56	12:50
40.0	123.6	24.9		Keep Left	Joel Lane	13:02	12:57	12:51
40.0	123.6	24.9		Caution!	Fast Descent	13:02	12:57	12:51
40.0	123.6	24.9		Caution!	Severe Humps on Decsent	13:02	12:57	12:51
40.8	122.8	25.4	T.Junction	Right	A560 Stockport Road	13:04	12:58	12:52
42.9	120.7	26.7		Caution!	Fast Descent	13:07	13:01	12:55
43.8	119.8	27.2	Sign		Hattersley	13:08	13:02	12:56
44.0	119.6	27.4		Keep Left	Central Reservation	13:09	13:02	12:56
44.0	119.6	27.4	X.Roads	Straight		13:09	13:02	12:56

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
44.4	119.2	27.6		Keep Left	Central Reservation	13:09	13:03	12:57
44.8	118.8	27.9	T.Lights	Right	B6174 Ashworth Lane	13:10	13:04	12:57
45.0	118.6	28.0	T.Lights	Straight	B6174 Ashworth Lane	13:10	13:04	12:57
45.9	117.7	28.5	Junction	Right	Market Place	13:12	13:05	12:59
45.9	117.7	28.5	T.Junction	Left	B6174 Market Place	13:12	13:05	12:59
46.1	117.5	28.7	T.Lights	Straight	Staleybridge Road/A57	13:12	13:05	12:59
46.4	117.2	28.9	R/about	1st Exit	A6018 Roe Cross Road – Splitter Nearside	13:12	13:06	12:59
47.4	116.2	29.5	Sign		Stalybridge	13:14	13:07	13:00
48.0	115.6	29.8		Caution!	⚠ Fast Descent	13:15	13:08	13:01
50.1	113.5	31.2	T.Lights	Straight	A6108 Mottram Road	13:18	13:11	13:04
50.2	113.4	31.2	T.Lights	Right	B6175 Huddersfield Road	13:18	13:11	13:04
51.6	112.0	32.1	Sign		Milbrook Village	13:21	13:13	13:06
51.6	112.0	32.1		Caution!	⚠ Fast Descent	13:21	13:13	13:06
51.8	111.8	32.2		Caution!	⚠ Sharp Right Bend on Descent	13:21	13:14	13:06
51.8	111.8	32.2	T.Lights	Straight	B6175 Huddersfield Road/Grove Road	13:21	13:14	13:06
53.2	110.4	33.1	M R/about	2nd Exit	B6175 Huddersfield Road	13:23	13:16	13:08
53.5	110.1	33.3	T.Lights	Straight	B6175 Huddersfield Road	13:24	13:16	13:08
53.8	109.8	33.5	Sign		Mossley	13:24	13:16	13:09
54.0	109.6	33.6		Caution!	⚠ Series of Bends	13:24	13:17	13:09
54.0	109.6	33.6		Caution!	⚠ Sharp Left Bend	13:24	13:17	13:09
54.6	109.0	34.0		Keep Left	B6175	13:25	13:18	13:10
56.3	107.3	35.0	Sign		Greenfield	13:28	13:20	13:12
56.4	107.2	35.1	X.Roads	Straight	B6175 Well – I – Hole Road/A635	13:28	13:20	13:12
56.8	106.8	35.3		Caution!	⚠ Narrow Bridge	13:29	13:21	13:13
57.6	106.0	35.8	T.Junction	Left	A669 Shaw Hall Bank Road	13:30	13:22	13:14
57.7	105.9	35.9	T.Junction	Right	A670 Oldham Road	13:30	13:22	13:14
58.2	105.4	36.2		Caution!	⚠ Buildout – Nearside	13:31	13:23	13:14
58.2	105.4	36.2	Sign		Uppermill	13:31	13:23	13:14
59.6	104.0	37.1	M R/about	1st Exit	A6052 Dobcross New Road/A670	13:33	13:25	13:16
60.2	103.4	37.4	M R/about	1st Exit	A6052 Dobcross New Road	13:34	13:26	13:17
60.4	103.2	37.6		Keep Right	A6052 Delph New Road	13:34	13:26	13:17
61.8	101.8	38.4	T.Junction	Right	A62 Oldham Road	13:37	13:28	13:19
61.8	101.8	38.4	Junction	Left	A6052 The Sound	13:37	13:28	13:19
62.2	101.4	38.7	Junction	Left	B6197 Grains Road	13:37	13:28	13:19
62.2	101.4	38.7	KoM 1 Cat 2	Start		13:37	13:28	13:19
64.6	99.0	40.2	KoM 1 Cat 2	Finish	🏠 Grains Bar	13:40	13:31	13:22
64.9	98.7	40.4	T.Junction	Right	A672 Oldham Road	13:41	13:32	13:23
64.9	98.7	40.4	Junction	Left	B6197 Buckstones Road	13:41	13:32	13:23
65.9	97.7	41.0		Caution!	⚠ Fast Descent	13:43	13:34	13:24
67.9	95.7	42.2	T.Junction	Left	A633 Milnrow Road	13:46	13:37	13:27
68.7	94.9	42.7	T.Lights	Straight	A663 Crompton Road	13:47	13:38	13:28
69.1	94.5	43.0	T.Lights	Right	B6194 Rochdale Road/A663	13:48	13:38	13:28
69.5	94.1	43.2	X.Roads	Straight	B6194	13:49	13:39	13:29
70.2	93.4	43.7	M R/about	2nd Exit	B6194 Rochdale Road	13:50	13:40	13:30
70.5	93.1	43.8	M R/about	1st Exit	B6194 Rochdale Road	13:50	13:40	13:30
71.4	92.2	44.4	Sign		Rochdale	13:52	13:42	13:31
72.3	91.3	45.0	M R/about	2nd Exit	B6194 New Broad Lane	13:53	13:43	13:32
72.4	91.2	45.0		Caution!	⚠ Speed Humps x 5	13:53	13:43	13:33
73.1	90.5	45.5	M R/about	1st Exit	B6194 Broad Lane/Turf Hill Road	13:54	13:44	13:33
73.5	90.1	45.7	T.Lights	Right	A671 Oldham Road	13:55	13:45	13:34
74.1	89.5	46.1	T.Lights	Straight	A671 Oldham Road – Against No Entry	13:56	13:45	13:35
74.3	89.3	46.2	T.Lights	Straight	A671 Oldham Road – Against One Way	13:56	13:46	13:35
74.3	89.3	46.2	T.Lights	Straight	A672 Oldham Road – Against One Way	13:56	13:46	13:35
74.6	89.0	46.4	T.Lights	Straight	Oldham Road/Durham Street	13:57	13:46	13:35

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
75.1	88.5	46.7	T.Lights	Right	Wood Street/Retail Street	13:58	13:47	13:36
75.4	88.2	46.9	T.Lights	Straight	A671 Molesworth Street	13:58	13:47	13:36
75.7	87.9	47.1	X.Roads	Straight		13:58	13:48	13:37
75.8	87.8	47.1	Caution!	Keep Left	Long Central Island	13:59	13:48	13:37
75.9	87.7	47.2	T.Lights	Straight	A671 – Keep Left	13:59	13:48	13:37
76.0	87.6	47.3	T.Lights	Straight	A671 John Street – Keep Left	13:59	13:48	13:37
76.2	87.4	47.4	T.Lights	Left	A58 – Keep Left	13:59	13:48	13:37
76.6	87.0	47.6	T.Lights	Right	A680 Spotland Lane	14:00	13:49	13:38
76.6	87.0	47.6		Caution!	⚠ Central Island – Pass Both Sides	14:00	13:49	13:38
76.7	86.9	47.7		Caution!	⚠ Central Island – Pass Both Sides	14:00	13:49	13:38
76.8	86.8	47.8	T.Lights	Straight	A680 Spotland Road	14:00	13:49	13:38
77.5	86.1	48.2	M R/about	3rd Exit	A680 Edenfield Road	14:01	13:50	13:39
77.6	86.0	48.3	M R/about	1st Exit	A680 Edenfield Road	14:01	13:50	13:39
77.8	85.8	48.4	Caution!	Keep Left	Central Island	14:02	13:51	13:40
78.1	85.5	48.6	T.Lights	Straight	A680 Edenfield Road	14:02	13:51	13:40
78.2	85.4	48.6		Caution!	⚠ Central Island	14:02	13:51	13:40
78.9	84.7	49.1	Sign		Norden	14:03	13:52	13:41
79.1	84.5	49.2	M R/about	2nd Exit	A680 Edenfield Road	14:04	13:53	13:41
79.2	84.4	49.3	M R/about	1st Exit	A680 Edenfield Road	14:04	13:53	13:41
79.5	84.1	49.4	Caution!	Keep Left	Central Island	14:04	13:53	13:42
79.9	83.7	49.7		Caution!	⚠ Central Island	14:05	13:54	13:42
80.0	83.6	49.7		Caution!	⚠ Central Island	14:05	13:54	13:42
84.8	78.8	52.7	Sign		Lancashire and Rossendale	14:13	14:01	13:49
84.9	78.7	52.8		Caution!	⚠ Fast Descent	14:13	14:01	13:49
86.9	76.7	54.0	Sign		Turn Village	14:16	14:04	13:51
88.5	75.1	55.0	M R/about	1st Exit	A56 Bury Road	14:19	14:06	13:53
90.9	72.7	56.5	Junction	Right	Peel Brow	14:22	14:09	13:56
90.9	72.7	56.5		Caution!	⚠ Fast Descent	14:22	14:09	13:56
91.4	72.2	56.8	T.Junction	Right	Peel Brow	14:23	14:10	13:57
91.4	72.2	56.8	Sign		Ramsbottom	14:23	14:10	13:57
91.6	72.0	57.0		Caution!	⚠ Level Crossing	14:23	14:10	13:57
91.9	71.7	57.1	T.Lights	Straight	Carr Street/A676	14:24	14:11	13:58
91.9	71.7	57.1	KoM 2 Cat 1	Start		14:24	14:11	13:58
92.6	71.0	57.6	Junction	Right	Rawsons Rake	14:25	14:12	13:59
93.0	70.6	57.8	KoM 2 Cat 1	Finish	🏠 Ramsbottom Rake	14:26	14:12	13:59
93.0	70.6	57.8	Junction	Left	B6214 Lumb Carr Road	14:26	14:12	13:59
93.2	70.4	58.0		Caution!	⚠ Fast Descent	14:26	14:13	13:59
94.4	69.2	58.7	T.Junction	Right	A676 Bolton Road West	14:28	14:14	14:01
94.5	69.1	58.8	T.Lights	Straight	A676 Bolton Road West/B6214	14:28	14:15	14:01
94.8	68.8	59.0		Keep Left	A676 Bolton Road West	14:28	14:15	14:01
96.2	67.4	59.8	Sign		Hawkshaw	14:31	14:17	14:03
97.5	66.1	60.6	Sign		Bolton/South Turton	14:33	14:19	14:05
97.8	65.8	60.8	X.Roads	Right	Bury Road	14:33	14:19	14:05
97.8	65.8	60.8		Caution!	⚠ Fast Descent	14:33	14:19	14:05
98.2	65.4	61.1	Sign		Blackburn and Darwen	14:34	14:20	14:06
99.4	64.2	61.8	Sign		Edgworth	14:36	14:22	14:07
99.9	63.7	62.1	M R/about	1st Exit	Bolton Road	14:36	14:22	14:08
100.4	63.2	62.4		Caution!	⚠ Fast Descent	14:37	14:23	14:09
101.1	62.5	62.9		Keep Left	Wellington Road	14:38	14:24	14:09
101.6	62.0	63.2	Junction	Right	B6391 High Street	14:39	14:25	14:10
102.0	61.6	63.4		Caution!	⚠ Buildout – Offside	14:40	14:25	14:11
102.9	60.7	64.0		Caution!	⚠ Narrow Bridge	14:41	14:27	14:12
103.0	60.6	64.1		Keep Right	B6391	14:41	14:27	14:12
103.7	59.9	64.5		Caution!	⚠ Deer for 800 yds	14:42	14:28	14:13

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RACE SCHEDULE

ALTRINCHAM TO MANCHESTER

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
106.0	57.6	65.9	TJunction	Left	A666 Blackburn Road	14:46	14:31	14:16
106.6	57.0	66.3		Keep Left	A666	14:47	14:32	14:17
107.7	55.9	67.0	Sign		Bolton	14:49	14:33	14:18
109.0	54.6	67.8	Junction	Right	Longworth Road	14:51	14:35	14:20
109.4	54.2	68.0	Sign		Blackburn and Darwen	14:51	14:36	14:20
111.5	52.1	69.3	X.Roads	Left	Egerton Road	14:55	14:39	14:23
111.5	52.1	69.3		Caution!	Fast and Narrow Descent	14:55	14:39	14:23
112.8	50.8	70.1	TJunction	Right	A675 Belmont Road	14:57	14:41	14:25
113.0	50.6	70.3	Junction	Left	Church Street	14:57	14:41	14:25
113.9	49.7	70.8		Caution!	Narrow Bridge	14:58	14:42	14:26
115.0	48.6	71.5	Sign		Chorley/Rivington	15:00	14:44	14:27
116.3	47.3	72.3		Caution!	Sharp Right Bend	15:02	14:46	14:29
117.2	46.4	72.9		Caution!	Sharp Right Bend	15:04	14:47	14:30
117.5	46.1	73.1		Keep Left	Sheep House Lane	15:04	14:47	14:31
117.9	45.7	73.3		Caution!	Cattle Grid	15:05	14:48	14:31
118.4	45.2	73.6	Sign		Rivington	15:06	14:49	14:32
118.5	45.1	73.7	TJunction	Right	Horrobin Lane	15:06	14:49	14:32
119.7	43.9	74.4	X.Roads	Left	New Road	15:08	14:51	14:33
120.8	42.8	75.1	Junction	Right		15:09	14:52	14:35
121.8	41.8	75.7		Caution!	Narrow Bridge	15:11	14:54	14:36
123.4	40.2	76.7	TJunction	Right	Little Scotland	15:13	14:56	14:38
123.8	39.8	77.0		Keep Left	Tucker's Hill Brow	15:14	14:56	14:39
124.2	39.4	77.2	Sign		Wigan	15:15	14:57	14:39
124.6	39.0	77.5		Keep Right		15:15	14:58	14:40
124.7	38.9	77.5		Caution!	Sharp Left Bend	15:15	14:58	14:40
125.0	38.6	77.7	TJunction	Right	B5329 Meadow Pitt Lane	15:16	14:58	14:40
126.3	37.3	78.5	Junction	Left	School Lane	15:18	15:00	14:42
126.3	37.3	78.5		Caution!	Speed Humps x 17	15:18	15:00	14:42
128.2	35.4	79.7		Caution!	Buildouts – Both Sides	15:21	15:03	14:44
128.3	35.3	79.8		Caution!	Cobble Road Surface	15:21	15:03	14:44
128.3	35.3	79.8	TJunction	Right	B5239 Haigh Road	15:21	15:03	14:44
128.4	35.2	79.8		Caution!	Buildout – Nearsides	15:21	15:03	14:45
129.4	34.2	80.5	D M R/about	2nd Exit	B5238 Wigan Road	15:23	15:04	14:46
131.3	32.3	81.6	T.Lights	Straight	B5238 Wigan Road/Cale Lane	15:26	15:07	14:48
132.0	31.6	82.1		Caution!	Central Island	15:27	15:08	14:49
132.7	30.9	82.5	T.Lights	Straight	B5238/Platt Lane	15:28	15:09	14:50
133.0	30.6	82.7	T.Lights	Left	Schofield Lane	15:29	15:10	14:51
133.5	30.1	83.0	T.Lights	Straight	A577 Manchester Road/A577 D S E	15:29	15:10	14:51
134.2	29.4	83.5	T.Lights	Straight	A577 Manchester Road/Makerfield Way	15:30	15:11	14:52
135.5	28.1	84.3	Sign		Hindley	15:32	15:13	14:54
136.0	27.6	84.6	T.Lights	Straight	A577 Wigan Road/B5222 Cross Street	15:33	15:14	14:54
136.2	27.4	84.7	T.Lights	Straight	A577 Wigan Road/A58 Market Street	15:34	15:14	14:55
137.3	26.3	85.4	Sign		Hindley Green	15:35	15:16	14:56
137.7	25.9	85.6	R/about	2nd Exit	A577 Atherton Road/Ashfield Avenue	15:36	15:16	14:57

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
139.0	24.6	86.4	T.Lights	Straight	A577 Atherton Road/A578 Leigh Road	15:38	15:18	14:58
139.4	24.2	86.7	Sign		Leigh	15:39	15:19	14:59
140.4	23.2	87.3	Sign		Atherton	15:40	15:20	15:00
140.8	22.8	87.6	T.Lights	Straight	Wigan Road/B5235 Schofield Lane	15:41	15:21	15:01
141.3	22.3	87.9	R/about	2nd Exit	A577 Wigan Road/Gibfield Park Way	15:42	15:21	15:01
141.9	21.7	88.2	R/about	3rd Exit	A577 Wigan Road	15:42	15:22	15:02
142.1	21.5	88.4	TJunction	Left	A577 Mealhouse Lane	15:43	15:23	15:02
142.2	21.4	88.4		Keep left		15:43	15:23	15:02
142.5	21.1	88.6	T.Lights	Straight	A577 Mealhouse Lane/Flapper Fold Lane	15:43	15:23	15:03
142.6	21.0	88.7	T.Lights	Straight	A577 Mealhouse Lane/St John Street	15:44	15:23	15:03
142.7	20.9	88.7	T.Lights	Right	A577 Church Street	15:44	15:23	15:03
142.8	20.8	88.8		Keep Left	A577 Tyldesley Road	15:44	15:24	15:03
143.0	20.6	88.9		Keep Right	A577 Tyldesley Road	15:44	15:24	15:03
143.1	20.5	89.0	T.Lights	Straight	A577 Tyldesley Road/Kay Street	15:44	15:24	15:03
143.6	20.0	89.3	Drinks	End	20km to Finish	15:45	15:25	15:04
143.6	20.0	89.3			Green Zone for 200m	15:45	15:25	15:04
144.2	19.4	89.7	T.Lights	Straight	A577 Tyldesley Road/Shakerley Road	15:46	15:26	15:05
144.4	19.2	89.8		Keep Left	A577 Shuttle Street	15:46	15:26	15:05
144.6	19.0	89.9		Keep Right	A577	15:47	15:26	15:05
145.0	18.6	90.2		Keep Right	A577 Common Lane	15:47	15:27	15:06
145.1	18.5	90.2		Keep Left	A577 Manchester Road	15:48	15:27	15:06
146.2	17.4	90.9	T.Light	Straight	A577 Manchester Road/A5082 Hough Lane	15:49	15:28	15:07
146.8	16.8	91.3	R/about	1st Exit	A5082 Mort Lane/A577 Sale Lane	15:50	15:29	15:08
148.0	15.6	92.0	Sign		Salford	15:52	15:31	15:10
148.3	15.3	92.2	M R/about	2nd Exit	A5082 Peel Lane	15:53	15:31	15:10
148.6	15.0	92.4			15km to Finish	15:53	15:31	15:10
149.0	14.6	92.7	T.Lights	Right	A6 Manchester Road East/A5082	15:54	15:32	15:11
150.1	13.5	93.3	T.Lights	Straight	A6 Manchester Road East/Ellesmere Street	15:55	15:34	15:12
150.5	13.1	93.6	T.Lights	Straight	A6 Manchester Road East/Campbell Way	15:56	15:35	15:13
150.6	13.0	93.7	T.Lights	Straight	A6 High Street	15:56	15:35	15:13
150.7	12.9	93.7	T.Lights	Straight	A6/A575	15:56	15:35	15:13
151.1	12.5	94.0	T.Lights	Straight	A6 Manchester Road/A575	15:57	15:35	15:14
153.5	10.1	95.5		Caution!	Central Island	16:01	15:39	15:17
153.6	10.0	95.5			10km to Finish	16:01	15:39	15:17
154.2	9.4	95.9	T.Lights	Straight	A6 Chorley Road/Moss Lane	16:02	15:40	15:18
155.1	8.5	96.4	T.Lights	Straight	A6 Chorley Road/Station Road	16:03	15:41	15:19
155.3	8.3	96.6	T.Lights	Straight	A6 Chorley Road/Wellington Road	16:04	15:41	15:19
155.8	7.8	96.9	T.Lights	Straight		16:04	15:42	15:20
157.4	6.2	97.9	R/about	2nd Exit	A6 Broad Street/A666	16:07	15:44	15:22
157.5	6.1	97.9	Sign		Salford	16:07	15:45	15:22
158.6	5.0	98.6			5km to Finish	16:09	15:46	15:23
159.2	4.4	99.0		Keep Right	A6 D/C	16:10	15:47	15:24
160.0	3.6	99.5	T.Lights	Straight	A6/B6186 Frederick Road	16:11	15:48	15:25
160.4	3.2	99.7		Keep Left	Slip Road A5063 Albion Way	16:12	15:49	15:26

1 FINISH MANCHESTER

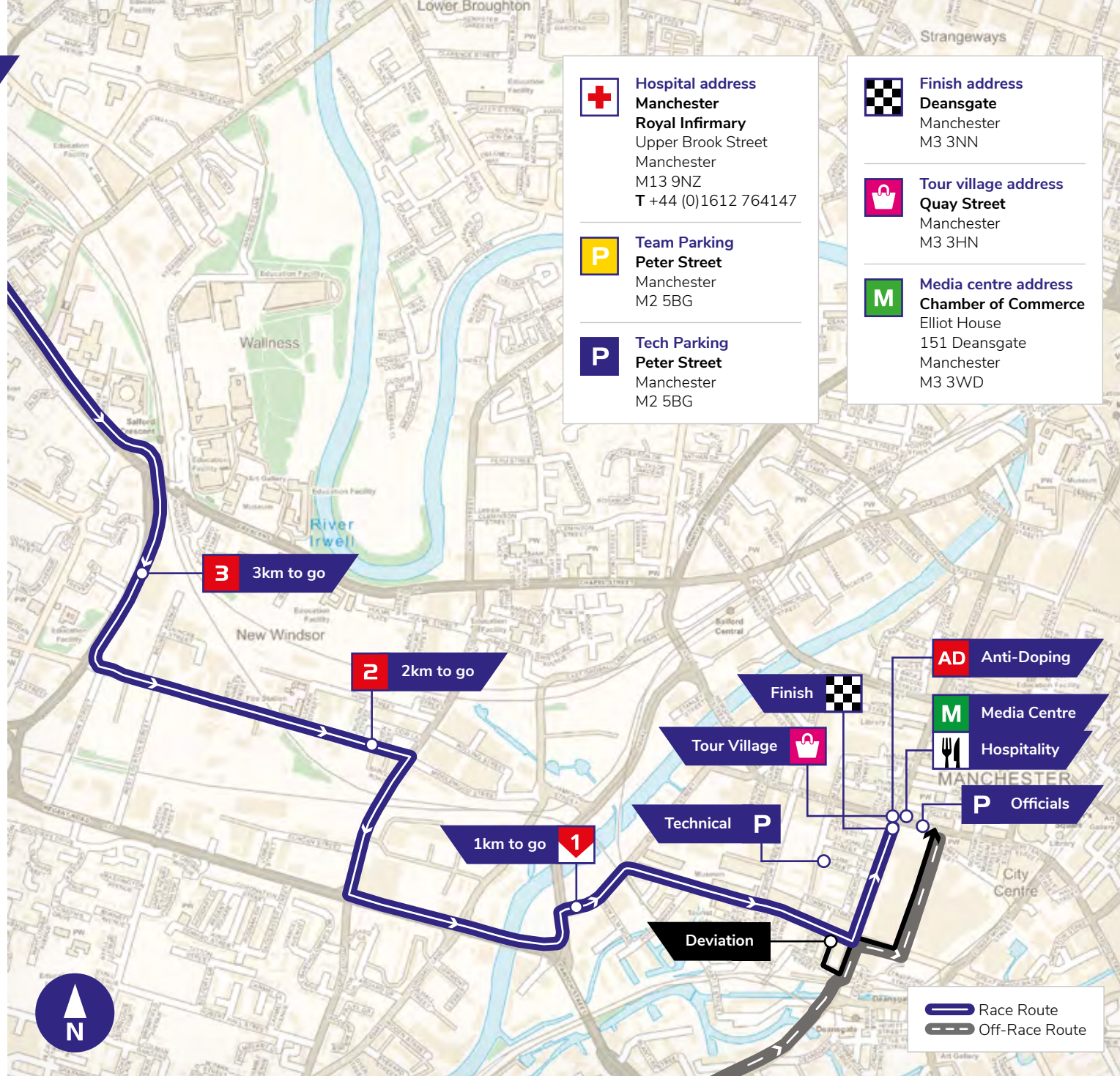
Timetable

Saturday 2 September

Time	Activities
14:00	Facilities arrive on site Commence build up

Sunday 3 September

05:15	Finish Director on site
05:30	Race facilities/Contractors arrive on site Commence build up
06:00	6 stewards on site (venue)
08:30	Media Centre open Position promotional units All staff on site
09:00	24 stewards on site (venue) Volunteer marshal briefing
10:30	Event Control briefing
11:45	Stage 1 departs Altrincham Volunteer briefing
12:00	Hospitality open
13:15	Ride with Dan Martin arrives
15:30	Stage 1 arrives (Fast schedule)
15:53	Stage 1 arrives (Expected schedule)
16:00	Presentation of Stage Winner and Leader's jerseys
16:15	Hospitality closes
16:30	Press conference
17:30	Volunteer marshals dismissed 24 stewards dismissed Event Control closes
17:45	Remaining Stewards dismissed
18:00	Media Centre closes
19:00	Site clear

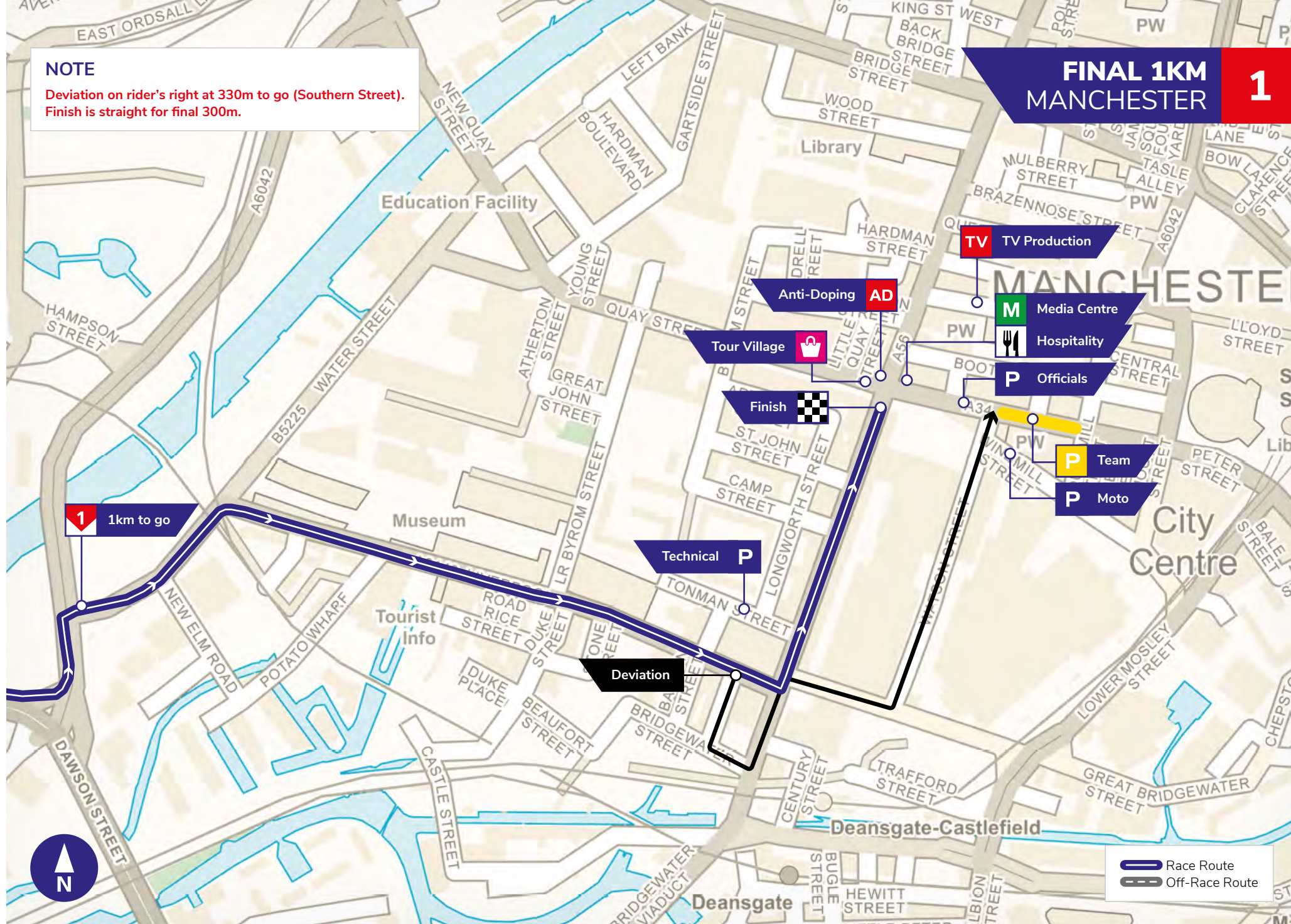


NOTE

Deviation on rider's right at 330m to go (Southern Street).
Finish is straight for final 300m.

FINAL 1KM
MANCHESTER

1



Manchester Town Hall



National Football Museum



1

FINISH TO HOTELS MANCHESTER

HQ

DoubleTree by Hilton Hotel & Spa Chester

Time from finish: 1 hr

Distance from finish: 62.1km / 38.6mi

Postcode: CH2 3PD

H1

Park Inn Manchester City Centre

Time from finish: 10 min

Distance from finish: 2.9km / 1.8mi

Postcode: M4 4EW

H4

Village Hotel Bury

Time from finish: 30 mins

Distance from finish: 15.3km / 9.5mi

Postcode: BL9 7BQ

H2

Cottons Hotel & Spa

Time from finish: 40 min

Distance from finish: 26.7km / 16.6mi

Postcode: WA16 0SU

H5

Holiday Inn Express – Leigh Sports Village

Time from finish: 30 mins

Distance from finish: 25.3km / 15.7mi

Postcode: WN7 4JY

H3

Crewe Hall Hotel & Spa Weston Road

Time from finish: 1 hr

Distance from finish: 62.6km / 38.9mi

Postcode: CW1 6UZ

H6

Novotel Manchester West

Time from finish: 30 mins

Distance from finish: 12.2km / 7.6mi

Postcode: M28 2YA



See Hotel Manual for contact information. All journey times shown are approximate – additional time should be added if travelling during peak periods.

NOTES

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

STAGE 2

THE **WREXHAM** STAGE MONDAY 4 SEPTEMBER

One of two stages in the 2023 race that will start and finish in the same place, this marks the Tour's return to the Northern Welsh city of Wrexham for the first time in eight years.

The route comprises a clockwise loop that travels across the border into Cheshire, before returning to Welsh soil after Threapwood. Riders will pass Brother UK's recycling and remanufacturing plant in Ruabon, a pioneering zero-carbon and zero-waste-to-landfill facility, shortly after the day's cottages.com sprint.

Stage two will be the second shortest point-to-point road stage in Tour history to date, beaten only the finale of the 2006 race (which ran from Greenwich to The Mall in London, clocking in at 82 kilometres).

The finish is the same as that used when Wrexham last hosted the race in 2015, when Elia Viviani won a three-way sprint against André Greipel and Mark Cavendish.

STAGE PARTNERS





START / FINISH WREXHAM

Wrexham is a bustling, modern location surrounded by lovely countryside and delightful villages. It officially became the seventh city in Wales – alongside Cardiff, Swansea, Newport, Bangor, St Davids, and St Asaph – in September 2022 as part of Her Majesty the Queen's Platinum Jubilee celebrations.

Two of Wrexham's most famous exports are beer and football! With origins dating back to 1881, Wrexham Lager is made in the heart of the city centre in a modern, state-of-the-art German brew house, and it's said that the football club is the beating heart of the local area.

The city is synonymous with football: the Football Association of Wales was founded in Wrexham in 1876, 12 years after its local football club was established. Wrexham AFC regularly make international headlines following a takeover by actors Ryan Reynolds and Rob McElhenney in November 2020 and the subsequent return to the Football League after a 15-year absence. Their acquisition of the club was documented in the TV series *Welcome to Wrexham*, with the second series expected to air on Disney+ in mid-September.

Tŷ Pawb, Wrexham's £4.5 million markets, communities, and arts development, was officially opened in 2018. The award-winning venue brings together arts and markets within the same footprint. This coexistence celebrates the significance of markets within Wrexham's cultural heritage and identity.



Families will also love days out to attractions such as Erddig Hall, Chirk Castle, and Techniquist Glyndwr. Any Downton Abbey fans will know what we mean when we say Erddig is an 'upstairs-downstairs' kind of place because this stately home has as much to say about the lives of its servants as its owners.

When Thomas Telford finished his Pontcysyllte Aqueduct in 1805, it was the tallest navigable canal boat crossing in the world. Crowned a World Heritage Site by UNESCO in 2009, it still takes passengers on the rides of their lives. This attraction is known locally as 'the stream in the sky'.

One of the city's most loved landmarks is St Giles' Parish Church, which sits barely 500 metres away from the start and finish line of stage two. Regarded as one of the finest examples of ecclesiastical architecture in Wales, the Grade I listed building features in the Seven Wonders of Wales rhyme that celebrates North Wales' best landmarks.

Having narrowly missed out on becoming hosts for City of Culture in 2025, Wrexham will soon be hosting the National Eisteddfod, the largest event of its kind in Europe.

FACT FILE

300%

ESTIMATED INCREASE OF WREXHAM AFC'S VALUE SINCE BEING PURCHASED BY AMERICAN ACTORS RYAN REYNOLDS AND ROB MCELHENNEY.

17

NUMBER OF LETTERS IN RHOSLLANERCHRUGOG, WHICH WILL BE RACED THROUGH DURING STAGE TWO.

2

THE NUMBER OF TIMES STAGE TWO CROSSES THE WELSH – ENGLISH BORDER.



2

HOTELS TO START
THE WREXHAM STAGE

HQ

DoubleTree by Hilton Hotel & Spa Chester

Time to start: 25 min

Distance to start: 26.2km / 16.3mi

Postcode: LL12 7AX

H1

Park Inn Manchester City Centre

Time to start: 1 hr 15 min

Distance to start: 91.2km / 56.7mi

Postcode: LL12 7AX

H4

Village Hotel Bury

Time to start: 1 hr 20 min

Distance to start: 98.9km / 61.4mi

Postcode: LL12 7AX

H2

Cottons Hotel & Spa

Time to start: 50 min

Distance to start: 68.9km / 42.8mi

Postcode: LL12 7AX

H5

Holiday Inn Express – Leigh Sports Village

Time to start: 1 hr 10 min

Distance to start: 77.9km / 48.4mi

Postcode: LL12 7AX

H3

Crewe Hall Hotel & Spa Weston Road

Time to start: 1 hr

Distance to start: 47.8km / 29.7mi

Postcode: LL12 7AX

H6

Novotel Manchester West

Time to start: 1 hr

Distance to start: 83.5km / 51.9mi

Postcode: LL12 7AX



See Hotel Manual for contact information. All journey times shown are approximate – additional time should be added if travelling during peak periods.



Start address
Chester Street
 Wrexham
 LL13 8TJ



Technical Parking
Chester Street
 Wrexham
 LL13 8BG



Hospital address
Wrexham Maelor Hospital
 Croesnewydd Road
 Wrexham
 LL13 7TD
 T +44 (0)1978 291100



Mandatory passing point
 LL12 7AX

START THE WREXHAM STAGE

2

Timetable

Sunday 3 September

Time	Activities
21:00	Overnight parking Library Car Park

Monday 4 September

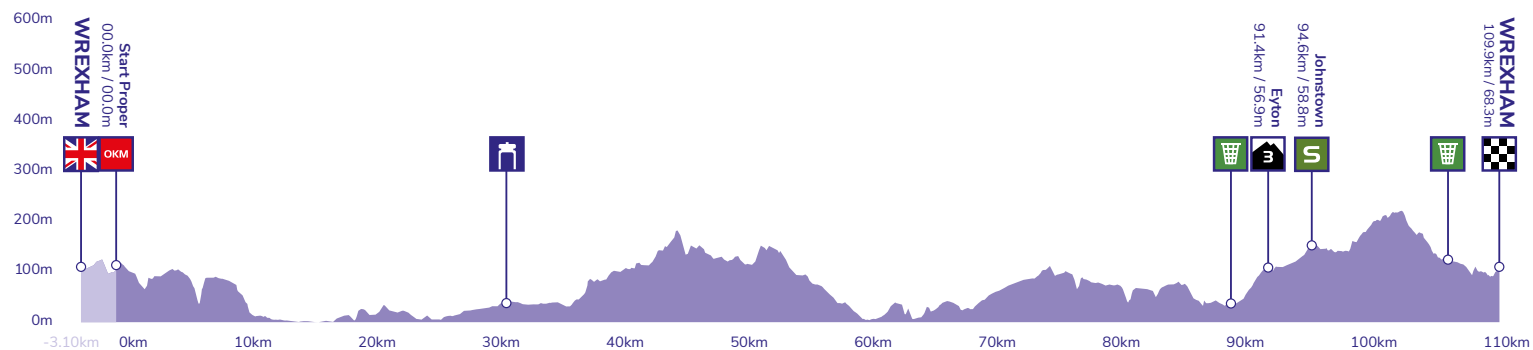
04:00	Roads closed Race facilities/Contractors arrive on site
06:00	6 stewards on site (venue)
08:00	Position promotional units Start infrastructure and Hospitality complete PPO operational 24 stewards on site (venue)
08:30	Crew breakfast / briefing Media Centre open
09:00	Volunteer marshal briefing Hospitality open Sign on commences
10:15	0Km positioned
10:30	Event Control briefing
10:55	Riders assemble on Start Line Forward Vehicles Depart
11:15	Ride with Dan Martin departs
11:45	Stage 2 departs Wrexham
12:00	Finish straight available for support activities
13:15	Ride with Dan Martin arrives
13:30	Full Closure from St Giles
14:00	Support activities end Deviation closes
14:21	Stage 2 arrives (Fast schedule)
14:37	Stage 2 arrives (Expected schedule)
15:00	Presentation of Stage Winner and Leader's jerseys
15:30	Hospitality closes
15:30	Press conference Volunteer marshals dismissed 24 stewards dismissed Event Control closes
16:30	Remaining Stewards dismissed
18:00	Media Centre closes
19:00	Site clear



2

ROUTE PROFILES
THE WREXHAM STAGE

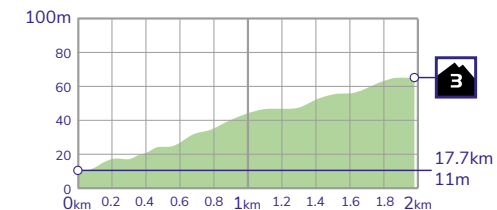
Stage profile



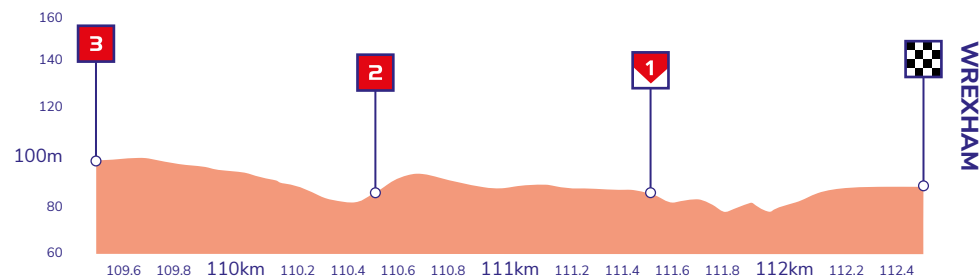
KoM profiles

Eyton Hill: Cat 3

1.97km / 2.70% avg



Final 3km profile



2

2

RACE SCHEDULE

THE WREXHAM STAGE

Neutralised section

Chester Road, A5152 Chester Road, Pandy Lane, Ty Gwyn Lane.

Approximate distance of neutralised section 3.1km / 2.0miles

Distance of stage 109.9km / 68.3miles

Neutralised start 11:45

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
			Start Neutralised		Chester Street – Wrexham	11:45	11:45	11:45
0.00	109.9	0.00	Start Proper		B5425 New Road	12:00	12:00	12:00
0.1	109.8	0.1	TJunction	Right	B5425 Llay Road	12:00	12:00	12:00
0.2	109.7	0.1	R/about	2nd Exit	B5425	12:00	12:00	12:00
1.0	108.9	0.6	T.lights	Straight	B5425 Llay Road	12:01	12:01	12:01
2.4	107.5	1.5	Sign		Llay	12:03	12:03	12:03
4.2	105.7	2.6	R/about	2nd Exit	B5102 Llay Road	12:06	12:06	12:05
4.6	105.3	2.9	T.Lights	Right	B5373 Gresford Road	12:07	12:06	12:05
5.9	104.0	3.7		Caution!	Sharp Left Bend	12:09	12:08	12:07
6.5	103.4	4.0		Caution!	Narrow Bridge	12:10	12:09	12:08
7.0	102.9	4.4		Caution!	Speed Cushions x 3	12:11	12:10	12:09
7.5	102.4	4.7	X.Roads	Left	B5445 Chester Road	12:11	12:10	12:09
7.9	102.0	4.9	T.Lights	Straight	B5445 Chester Road	12:12	12:11	12:10
8.9	101.0	5.5	Sign		Marford	12:13	12:12	12:11
10.1	99.8	6.3		Keep Right		12:15	12:14	12:12
10.7	99.2	6.7	R/about	2nd Exit	B5102 Chester Road	12:16	12:15	12:13
11.1	98.8	6.9	Sign		Rossett	12:17	12:15	12:14
11.2	98.7	7.0		Caution!	Central Island – Pass Both Sides	12:17	12:16	12:14
11.3	98.6	7.0		Caution!	Central Island – Nearside	12:17	12:16	12:14
11.6	98.3	7.2	Junction	Right	Holt Road	12:18	12:16	12:14
12.1	97.8	7.5		Caution!	Severe Speed Hump	12:19	12:17	12:15
12.9	97.0	8.0		Keep Right	B5102 Rossett Road	12:20	12:18	12:16
13.2	96.7	8.2		Keep Left	B5102 Rossett Road	12:20	12:18	12:16
16.4	93.5	10.2	TJunction	Left	B5102 Barras Road	12:25	12:23	12:21
17.7	92.2	11.0	Sign		Holt	12:27	12:25	12:22
17.8	92.1	11.1		Caution!	Buildout – Nearside	12:27	12:25	12:22
17.9	92.0	11.1		Caution!	Buildout – Offside	12:28	12:25	12:23
17.9	92.0	11.1		Caution!	Buildouts Both Sides	12:28	12:25	12:23
18.1	91.8	11.3		Caution!	Speed Humps	12:28	12:25	12:23
18.6	91.3	11.6	T.Lights	Straight	Narrow Bridge	12:29	12:26	12:23
18.7	91.2	11.6		Caution!	Buildout – Offside on Bridge	12:29	12:26	12:24
18.8	91.1	11.7	Sign		Farndon/England	12:29	12:26	12:24
19.0	90.9	11.8	Junction	Left	Churton Road	12:29	12:27	12:24
20.1	89.8	12.5	Sign		Churton	12:31	12:28	12:25
22.5	87.4	14.0	Sign		Aldford	12:35	12:32	12:28
24.0	85.9	14.9		Caution!	Narrow Bridge	12:37	12:34	12:30
24.1	85.8	15.0	Junction	Left	The Hill/Chapel Lane	12:37	12:34	12:30
26.1	83.8	16.2	Junction	Right	Platts Lane	12:41	12:37	12:33
26.6	83.3	16.5		Caution!	Sharp Left Bend	12:41	12:38	12:34
28.4	81.5	17.7	TJunction	Right	A41 Whitchurch	12:44	12:40	12:36
28.6	81.3	17.8	Junction	Left	Chester Road	12:44	12:40	12:36
30.0	79.9	18.7	Sign		Gatesheath	12:47	12:42	12:38
30.1	79.8	18.7	Junction	Left	Gatesheath Lane	12:47	12:43	12:38
30.6	79.3	19.0		Caution!	Hump Back Bridge	12:48	12:43	12:39

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
31.2	78.7	19.4	Drinks	Start		12:49	12:44	12:40
33.3	76.6	20.7		Keep Right	Newton Lane	12:52	12:47	12:42
34.4	75.5	21.4	TJunction	Left	Tattenhall Lane	12:54	12:49	12:44
35.8	74.1	22.3	Sign		Beeston	12:56	12:51	12:46
36.3	73.6	22.6		Keep Left		12:57	12:51	12:46
37.3	72.6	23.2		Keep Right	Tattenhall Lane	12:58	12:53	12:47
38.3	71.6	23.8	TJunction	Right	Stonehouse Lane	13:00	12:54	12:49
38.9	71.0	24.2	Sign		Peckforton	13:01	12:55	12:50
40.6	69.3	25.2		Keep Right	Stonehouse Lane	13:03	12:58	12:52
43.2	66.7	26.9	Junction	Right	A534 Sandy Lane	13:07	13:01	12:55
45.0	64.9	28.0	X.Roads	Left	Long Lane	13:10	13:04	12:57
48.7	61.2	30.3		Keep Right	Bickerton Road	13:16	13:09	13:02
49.2	60.7	30.6		Keep Left	Bickerton Road	13:17	13:10	13:03
49.9	60.0	31.0	R/about	2nd Exit	B5069 Chester Road – Keep Left	13:18	13:11	13:04
50.9	59.0	31.7	Sign		Malpas	13:19	13:12	13:05
52.4	57.5	32.6	TJunction	Left	B5069 High Street	13:22	13:14	13:07
52.5	57.4	32.6	Junction	Right	B5069 Church Street	13:22	13:15	13:07
54.0	55.9	33.6	Sign		Cuddington	13:24	13:17	13:09
54.6	55.3	34.0		Keep Right	B5069 Wrexham Road	13:25	13:18	13:10
57.4	52.5	35.7	Sign		Threapwood	13:30	13:22	13:13
58.1	51.8	36.1	Sign		Wrexham / Wales	13:31	13:23	13:14
58.2	51.7	36.2		Keep Left	B5069 Wrexham Road	13:31	13:23	13:14
58.6	51.3	36.4		Keep Left	B5069 Wrexham Road	13:32	13:23	13:15
59.5	50.4	37.0	Sign		Worthernbury	13:33	13:25	13:16
59.9	50.0	37.2		Keep Right	B5069	13:34	13:25	13:17
60.0	49.9	37.3		Keep Left	B5069	13:34	13:25	13:17
60.1	49.8	37.4		Caution!	Hump Back Bridge	13:34	13:25	13:17
60.5	49.4	37.6		Keep Right	B5069	13:35	13:26	13:17
61.8	48.1	38.4		Keep Right	B5069	13:37	13:28	13:19
62.9	47.0	39.1	Sign		Bangor-on-Dee	13:38	13:29	13:20
63.2	46.7	39.3		Keep Left	B5069 High Street	13:39	13:30	13:21
63.6	46.3	39.5	Junction	Left	B5069 Whitchurch Road	13:39	13:30	13:21
64.1	45.8	39.9	TJunction	Left	A525 Whitchurch Road	13:40	13:31	13:22
72.8	37.1	45.3	Junction	Right	A539	13:54	13:44	13:33
76.6	33.3	47.6		Keep Left	A539	14:00	13:49	13:38
78.2	31.7	48.6	Sign		Penley	14:02	13:51	13:40
78.5	31.4	48.8		Caution!	Buildout – Nearside	14:03	13:52	13:40
78.5	31.4	48.8		Caution!	Speed Cushion	14:03	13:52	13:40
78.7	31.2	48.9	M R/about	2nd Exit	A539	14:03	13:52	13:41
83.4	26.5	51.9	Sign		Overton	14:11	13:59	13:47
84.1	25.8	52.3		Keep Left	A538 Wrexham Road	14:12	14:00	13:48
86.3	23.6	53.7		Keep Right	A528	14:15	14:03	13:50
88.8	21.1	55.2	R/about	1st Exit	B5426	14:19	14:06	13:54
89.4	20.5	55.6		Keep Right	B5426	14:20	14:07	13:54

2

FINISH
THE WREXHAM STAGE



Timetable

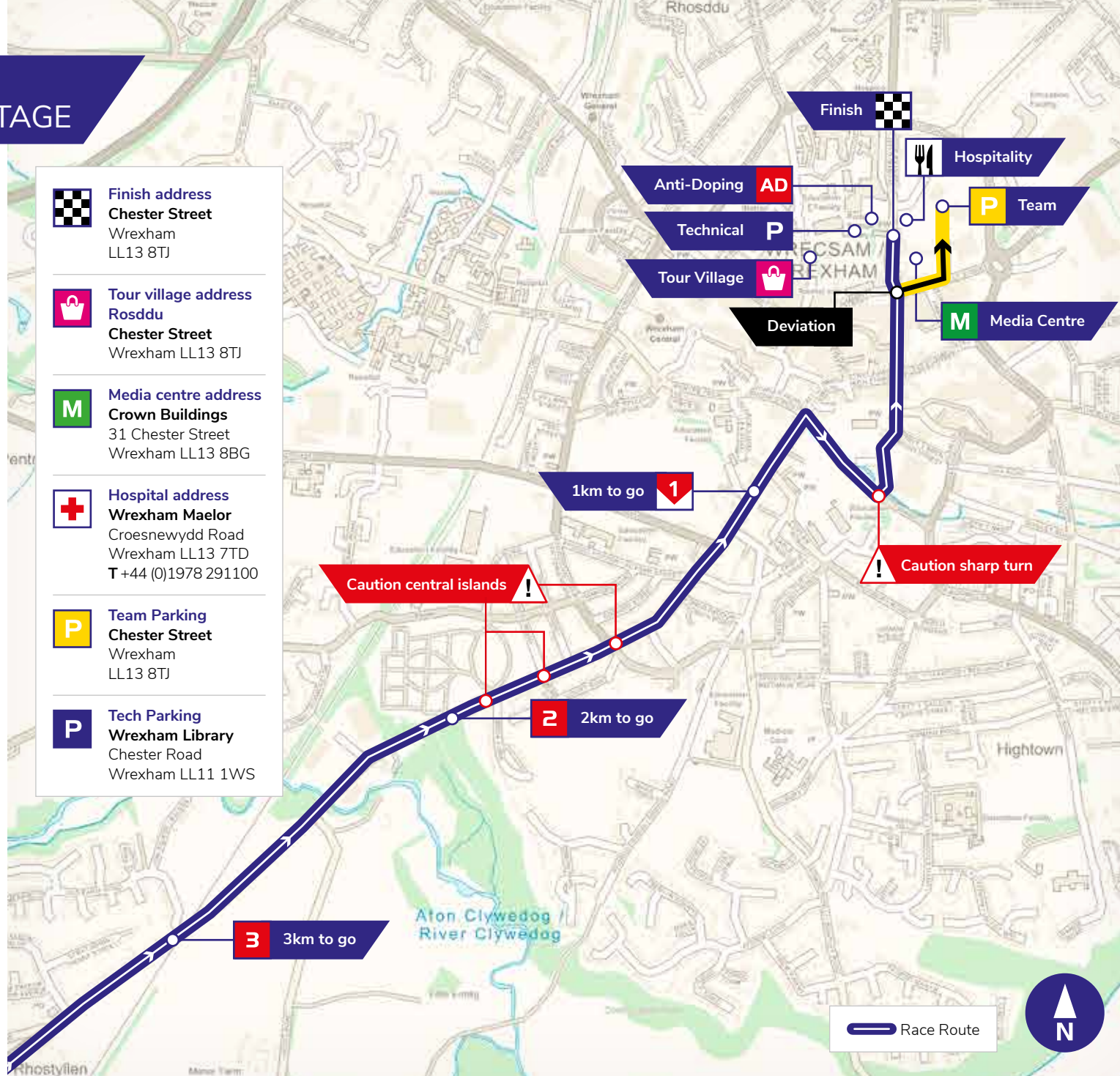
Sunday 3 September

Time Activities
21:00 Overnight parking Library Car Park

Monday 4 September

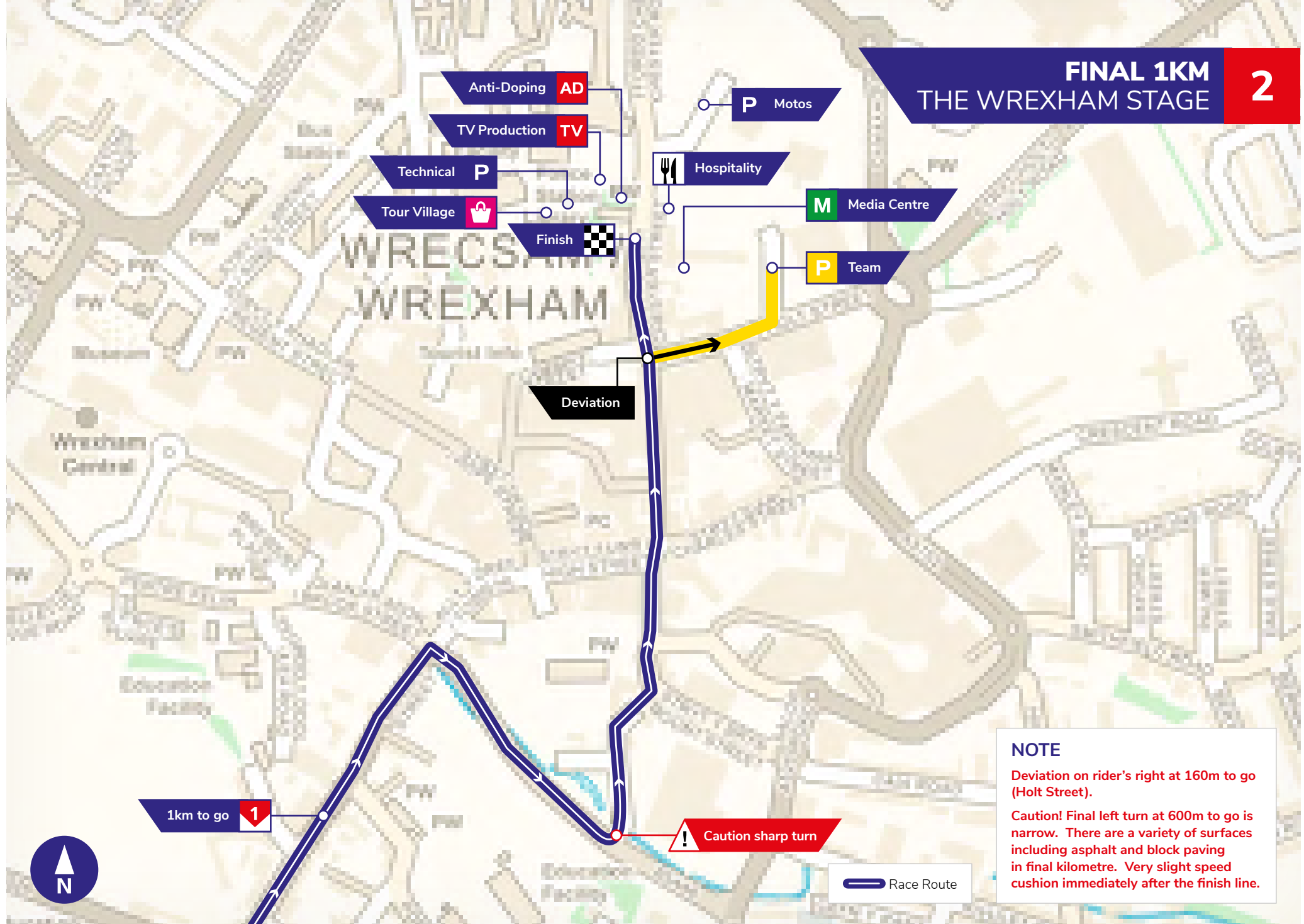
04:00 Roads closed
Race facilities/Contractors arrive on site
06:00 6 stewards on site (venue)
08:00 Position promotional units
Start infrastructure and Hospitality complete
PPO operational
24 stewards on site (venue)
08:30 Crew breakfast / briefing
Media Centre open
09:00 Volunteer marshal briefing
Hospitality open
Sign on commences
10:15 0Km positioned
10:30 Event Control briefing
10:55 Riders assemble on Start Line
Forward Vehicles Depart
11:15 Ride with Dan Martin departs
11:45 Stage 2 departs Wrexham
12:00 Finish straight available for support activities
13:15 Ride with Dan Martin arrives
14:00 Full Closure from St Giles
14:00 Support activities end
14:45 Deviation closes
14:21 Stage 2 arrives (Fast schedule)
14:37 Stage 2 arrives (Expected schedule)
15:00 Presentation of Stage Winner
and Leader's jerseys
15:30 Hospitality closes
15:30 Press conference
Volunteer marshals dismissed
24 stewards dismissed
Event Control closes
16:30 Remaining Stewards dismissed
18:00 Media Centre closes
19:00 Site clear

	Finish address Chester Street Wrexham LL13 8TJ
	Tour village address Rosddu Chester Street Wrexham LL13 8TJ
	Media centre address Crown Buildings 31 Chester Street Wrexham LL13 8BG
	Hospital address Wrexham Maelor Croesnewydd Road Wrexham LL13 7TD T+44 (0)1978 291100
	Team Parking Chester Street Wrexham LL13 8TJ
	Tech Parking Wrexham Library Chester Road Wrexham LL11 1WS



FINAL 1KM THE WREXHAM STAGE

2



Pontcysyllte Aqueduct



Erddig Hall



2

FINISH TO HOTELS THE WREXHAM STAGE

HQ

Thorpe Park Hotel & Spa

Time from finish: 2 hr

Distance from finish: 165.8km / 103mi

Postcode: LS15 8ZB

H1

Holiday Inn Express Doncaster

Time from finish: 2 hr 20 min

Distance from finish: 175.4km / 109mi

Postcode: DN4 8SJ

H6

Ibis Styles Barnsley

Time from finish: 2 hr 30 mins

Distance from finish: 136.5km / 84.8mi

Postcode: S75 3TX

H3

Holiday Inn Doncaster A1 (M)

Time from finish: 2 hr 20 min

Distance from finish: 173.9km / 108mi

Postcode: DN4 9UX

H7

Hilton Garden Inn Doncaster Racecourse

Time from finish: 2 hr 40 min

Distance from finish: 178.6km / 111mi

Postcode: DN2 6BB

H4

Mercure Barnsley Tankersley Manor Hotel

Time from finish: 2 hr 20 min

Distance from finish: 137.9km / 85.7mi

Postcode: S75 3DQ

H8

Holiday Inn Rotherham-Sheffield M1 J33

Time from finish: 2 hr 30 min

Distance from finish: 153.2km / 95.2mi

Postcode: S60 2XL

H5

Holiday Inn Barnsley M1 J37

Time from finish: 2 hr 30 min

Distance from finish: 136.2km / 84.6mi

Postcode: S75 3JT



See Hotel Manual for contact information. All journey times shown are approximate – additional time should be added if travelling during peak periods.

NOTES

This image shows a single sheet of white paper with horizontal blue ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



STAGE 3

THE HOWDENS STAGE: **GOOLE TO BEVERLEY** TUESDAY 5 SEPTEMBER

East Riding of Yorkshire's first stage in Tour of Britain history is one for the sprinters.

Following a start in the port town of Goole, the peloton will head north to Howden, Market Weighton, and Driffield. Riders will then get a taste of British seaside life when they race through Bridlington, before they head inland towards the finish line upon reaching Hornsea.

The expected sprint finish will take place at Beverley Westwood, a popular green space for families that sits next to the town's racecourse.

Despite being a new host county to the Tour of Britain, East Riding of Yorkshire has an established history of welcoming professional cycling races, having most recently featured in the UCI World Championships in 2019.

STAGE PARTNERS





START GOOLE

Life in Goole has always centred around the docks, locks, and canal basins built by the Aire and Calder Navigation Company in 1826. The meeting point of a canal constructed from Leeds and the river Ouse, Goole quickly became an important trading centre and link out to sea.

Today it is home to the busiest inland port in the country and the location of the Salt and Pepper Pots, a loved landmark among residents. The thinner, redbrick tower was built in 1885 and stands 43 metres tall. It was joined by a white concrete structure a metre taller and more than double the width in 1927. Both were given Grade II-listed status by English Heritage in 1987, although some local confusion remains as to which is which.

As well as the busy industry that the port creates, hundreds of privately-owned leisure boats are now moored in the basin, creating a lively and colourful marina.

From the port, a mile-long nature trail extends along the canal towpath towards Rawcliffe. At the nearby Blacktoft Sands RSPB Reserve, the lagoons and reedbeds are home to rare breeding birds including marsh harriers, avocets, and bearded tits. Should birdwatching be too quiet a pastime, visit White House Farm, a 200-acre farm with hundreds of animals to get to know.

In the town centre there are several pubs and cafes to choose from, while Goole Museum and Art Gallery tell the history of the town.



FINISH BEVERLEY

Beverley is a town that stands as tall as its majestic Minster. With recent accolades declaring it one of the top places to live in Great Britain, this gem of a market town has to be explored

Widely regarded as one of the world's best Gothic buildings, Beverley Minster opened in 1225 and measures 333 feet long, making it larger than a third of England's cathedrals. At the opposite end of the town is St Mary's Church, a Grade I listed spectacle that features fragments dating back to the 12th century. Attentive visitors will see the white rabbit that inspired the character in Alice in Wonderland on one side of a stone archway.

While the original gate to Beverley - the old North Bar - still exists, the real gateway to the market town is the vast grassy expanse of the Westwood pasture. Located next to the town's racecourse (which dates back to 1690), this is where stage three will finish. Only a short walk separates the town's quaint shopping streets and the sprawling grass and woodland, making it the perfect place for a dog walk, picnic or to fly a kite.

Those who prefer a more creative cultural scene can explore Beverley's medieval trail, which reinforces the town's many creative talents, including bakers, musicians, and even puppet makers.

FACT FILE

700

THE YEAR BEVERLEY GRAMMAR, ENGLAND'S OLDEST STATE SCHOOL, WAS FOUNDED.

1251

THE YEAR MARKET WEIGHTON (KM36) WAS GRANTED MARKET TOWN CHARTER STATUS.

1530

THE YEAR GOOLE'S MODERN NAME, ORIGINATING FROM THE MIDDLE ENGLISH WORD GOULE, WAS FIRST ATTESTED.



3

HOTELS TO START GOOLE

HQ

Thorpe Park Hotel & Spa

Time to start: 40 min
Distance to start: 47.8km / 29.7mi
Postcode: DN14 5EH

H1

Holiday Inn Express Doncaster

Time to start: 30 min
Distance to start: 35.7km / 22.2mi
Postcode: DN14 5EH

H6

Ibis Styles Barnsley

Time to start: 1 hr
Distance to start: 69.4km / 43.1mi
Postcode: DN14 5EH

H3

Holiday Inn Doncaster A1 (M)

Time to start: 30 min
Distance to start: 39.4km / 24.5mi
Postcode: DN14 5EH

H7

Hilton Garden Inn Doncaster Racecourse

Time to start: 30 min
Distance to start: 33km / 20.5mi
Postcode: DN14 5EH

H4

Mercure Barnsley Tankersley Manor Hotel

Time to start: 1 hr
Distance to start: 70.3km / 43.7mi
Postcode: DN14 5EH

H8

Holiday Inn Rotherham-Sheffield M1 J33

Time to start: 40 min
Distance to start: 55.5km / 34.5mi
Postcode: DN14 5EH

H5

Holiday Inn Barnsley M1 J37

Time to start: 1 hr
Distance to start: 70km / 43.5mi
Postcode: DN14 5EH

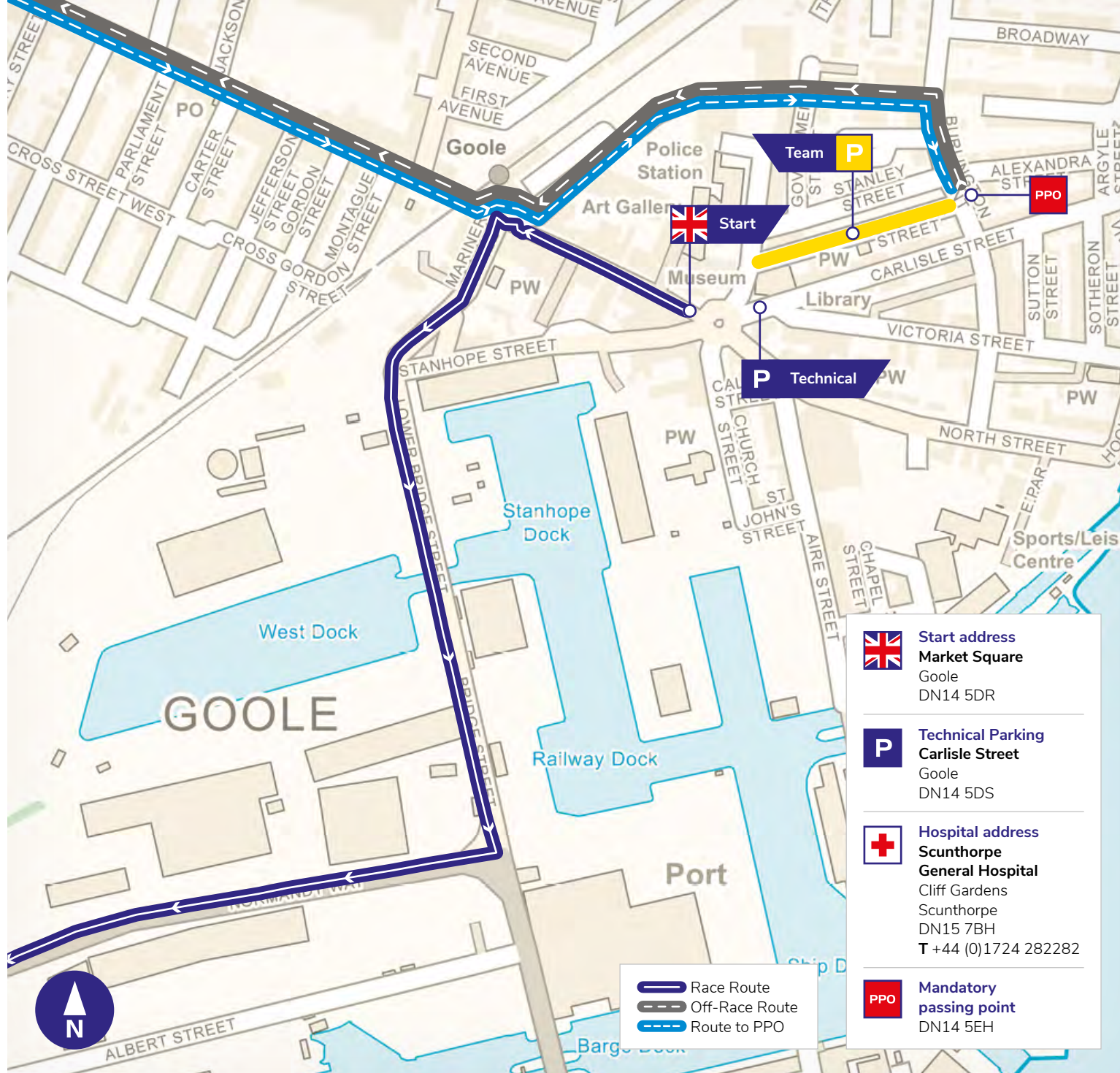


See Hotel Manual for contact information. All journey times shown are approximate – additional time should be added if travelling during peak periods.

Timetable

Tuesday 5 September

Time	Activities
04:30	Start area closed to traffic Start crew and facilities arrive on site
08:30	Race facilities complete
09:00	PPO in operation
09:15	Morning briefing
09:30	PA operational Hospitality opens Guests arrive Teams start to arrive Volunteers briefing
10:30	Signing on opens
10:45	0km signage in position
11:25	Riders assemble on start line Forward vehicles depart
11:30	Start of Stage 3
11:45	Stage de-neutralises Commence de-rig
14:00	Site clear Start crew departs to next hotel/start venue

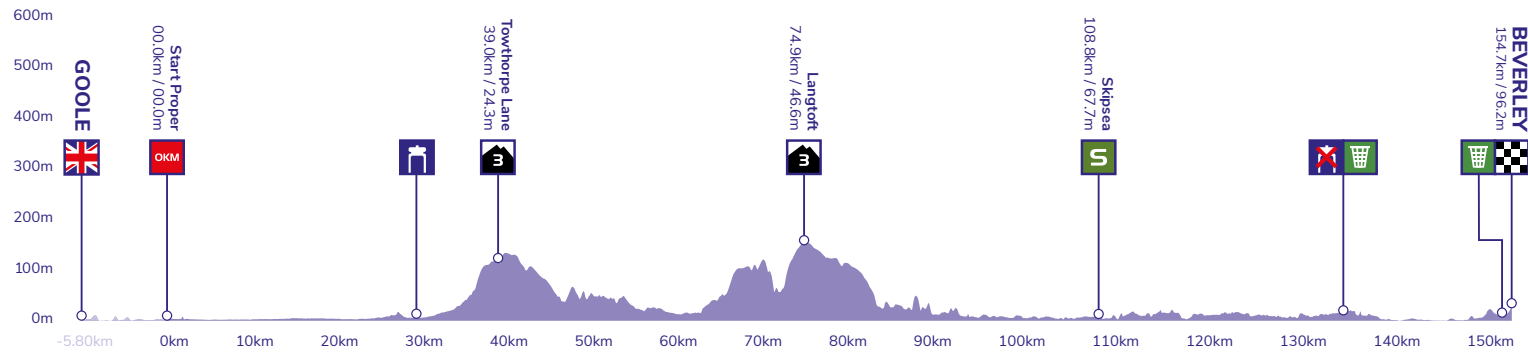


3

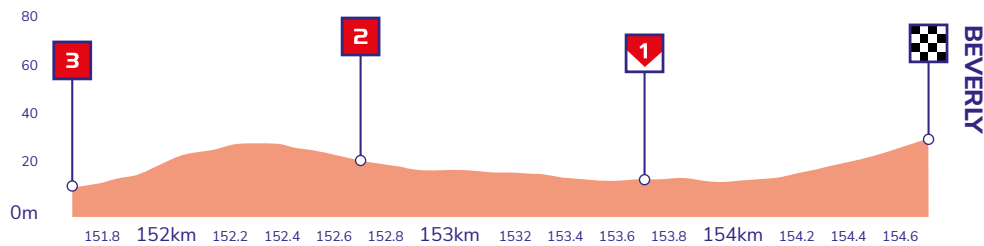
ROUTE PROFILES

GOOLE TO BEVERLEY

Stage profile

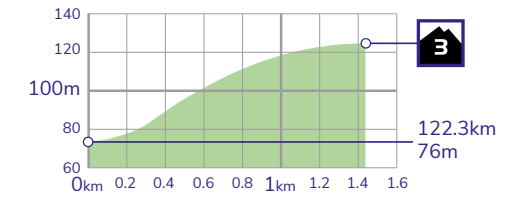


Final 3km profile

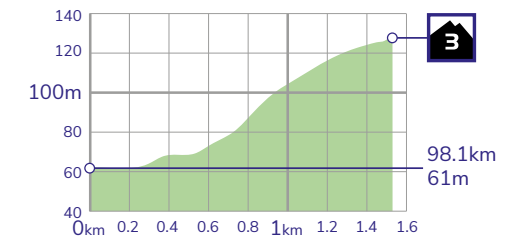


KoM profiles

Towthorpe Lane: Cat 3 1.43km / 3.40% avg





Langtoft : Cat 3 1.52km / 4.30% avg



Off-Race Route

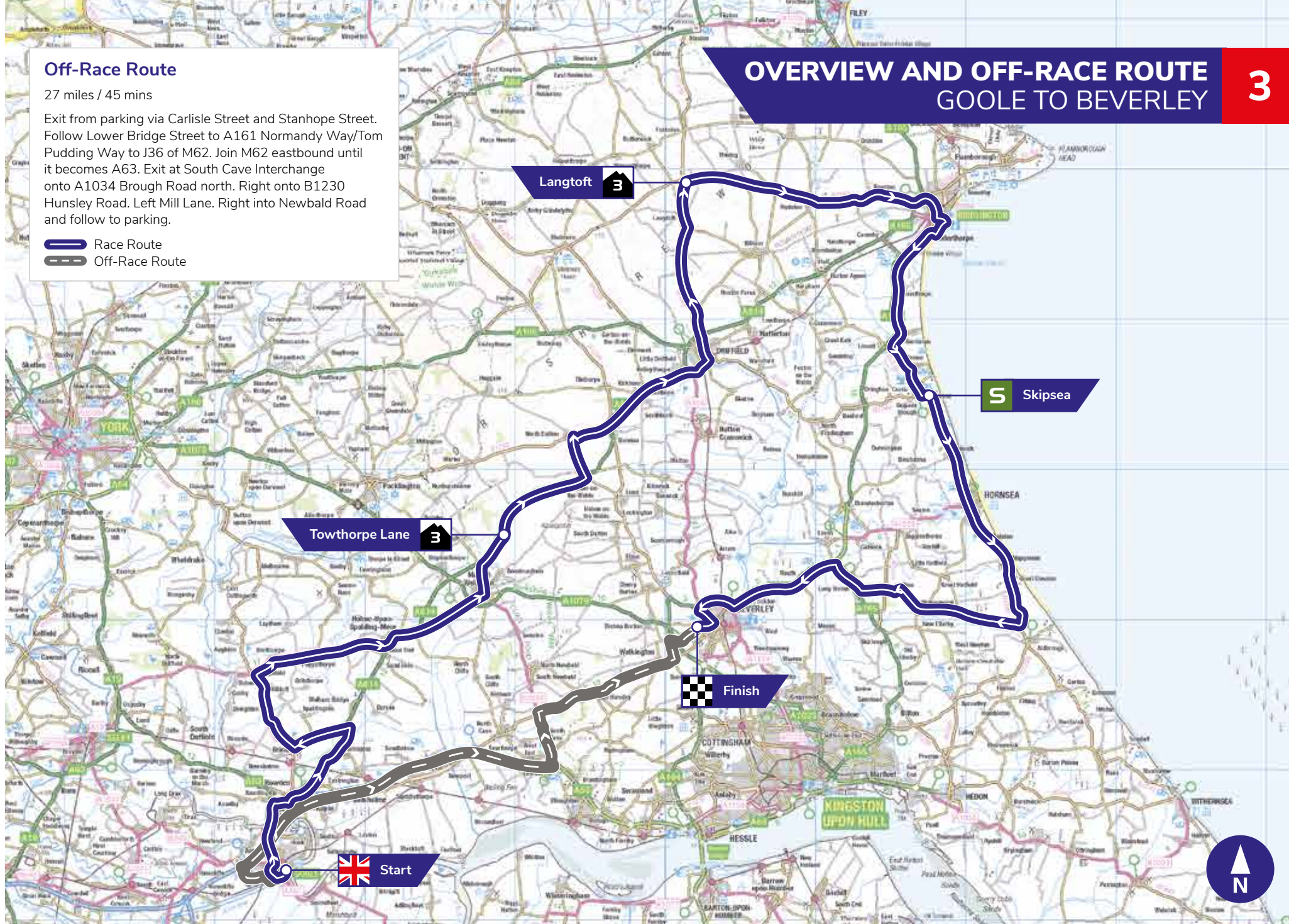
27 miles / 45 mins

Exit from parking via Carlisle Street and Stanhope Street. Follow Lower Bridge Street to A161 Normandy Way/Tom Pudding Way to J36 of M62. Join M62 eastbound until it becomes A63. Exit at South Cave Interchange onto A1034 Brough Road north. Right onto B1230 Hunsley Road. Left Mill Lane. Right into Newbald Road and follow to parking.

 Race Route
 Off-Race Route

OVERVIEW AND OFF-RACE ROUTE GOOLE TO BEVERLEY

3



3

RACE SCHEDULE

GOOLE TO BEVERLEY

Neutralised section

Boothferry Road, Mariners Street, Coronation Street, Lower Bridge Street, A161 Normandy Way, Andersen Road, A614 Rawcliffe Road, A614 Boothferry Road, A63 Knedlington Road.


Approximate distance of neutralised section 5.8km / 3.6miles

Distance of stage 154.7km / 96.2miles

Neutralised start Boothferry Road – Goole

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
			Start Neutralised		Boothferry Road – Goole	11:30	11:30	11:30
0.00	154.7	0.00	Start Proper		A63 Knedlington Road	11:45	11:45	11:45
1.2	153.5	0.7	X.Roads	Right	Knedlington Road	11:46	11:46	11:46
1.2	153.5	0.7	Sign		Howden	11:46	11:46	11:46
1.6	153.1	1.0		Keep Left	Knedlington Road	11:47	11:47	11:47
2.2	152.5	1.4	X.Roads	Left	Pinfold Street	11:48	11:48	11:47
2.9	151.8	1.8		Keep Right	B1230 Flatgate	11:49	11:49	11:48
3.3	151.4	2.1		Keep Left	B1230 Hull Road	11:50	11:49	11:49
3.7	151.0	2.3	R/about	1st Exit	A614 Thorpe Road	11:50	11:50	11:49
9.3	145.4	5.8	Junction	Left		11:59	11:58	11:56
9.4	145.3	5.8	Junction	Right	Spaldington Lane	11:59	11:58	11:57
13.3	141.4	8.3	T.Junction	Right	Street Lane	12:05	12:04	12:02
15.2	139.5	9.5	X.Roads	Straight	Street Lane	12:08	12:06	12:04
18.8	135.9	11.7	Sign		Bubwith	12:14	12:11	12:09
19.1	135.6	11.9	X.Roads	Right	A163	12:15	12:12	12:09
20.6	134.1	12.8	Sign		Harlthorpe	12:17	12:14	12:11
22.2	132.5	13.8	Sign		Foggathorpe	12:19	12:16	12:13
22.5	132.2	14.0	X.Roads	Straight	A163	12:20	12:17	12:13
26.0	128.7	16.2		Keep Left	A163	12:25	12:22	12:18
27.0	127.7	16.8	Sign		Holme-upon-Spalding	12:27	12:23	12:19
28.6	126.1	17.8	R/about	1st Exit	A614 New Road	12:29	12:25	12:21
29.3	125.4	18.2		Keep Right	A614 Market Weighton Road	12:31	12:26	12:22
30.0	124.7	18.7	Drinks	Start	Harswell Lane	12:32	12:27	12:23
31.1	123.6	19.3	R/about	2nd Exit	Market Weighton Road/A614	12:33	12:29	12:24
35.0	119.7	21.8	R/about	3rd Exit	Holme Road/A1079	12:40	12:35	12:30
35.1	119.6	21.8	Sign		Market Weighton	12:40	12:35	12:30
36.0	118.7	22.4	T.Junction	Right	High Street	12:41	12:36	12:31
36.1	118.6	22.4	Junction	Left	Londesborough Road	12:41	12:36	12:31
38.1	116.6	23.7	R/about	3rd Exit	A614	12:44	12:39	12:33
38.2	116.5	23.8	KoM 1 Cat 3	Start		12:45	12:39	12:34
39.0	115.7	24.3	KoM 1 Cat 3	Finish	Towthorpe Lane	12:46	12:40	12:35
39.0	115.7	24.3			Green Zone for 200m	12:46	12:40	12:35
47.2	107.5	29.4	Sign		Middleton-on-the-Wolds	12:59	12:52	12:45
48.1	106.6	29.9	M R/about	1st Exit	Station Road	13:00	12:53	12:46
48.1	106.6	29.9		Caution!	Sharp left bend!	13:00	12:53	12:46
48.2	106.5	30.0		Keep Right	Station Road	13:00	12:53	12:46
50.7	104.0	31.5	Sign		North Dalton	13:04	12:57	12:50
50.8	103.9	31.6	T.Junction	Right	B1246	13:04	12:57	12:50
51.1	103.6	31.8		Keep Right	B1246	13:05	12:58	12:50
54.3	100.4	33.8	R/about	2nd Exit	A614 Main Street	13:10	13:02	12:54
56.0	98.7	34.8	Sign		Kirkburn	13:13	13:05	12:57
59.1	95.6	36.8	Sign		Kellythorpe	13:17	13:09	13:00
60.4	94.3	37.6	R/about	3rd Exit	A164 Main Street	13:19	13:11	13:02
61.2	93.5	38.1	R/about	1st Exit	Beverley Road	13:21	13:12	13:03

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
61.4	93.3	38.2	Sign		Great Driffeld	13:21	13:12	13:03
61.5	93.2	38.2	M R/about	2nd Exit	Beverley Road	13:21	13:12	13:04
61.9	92.8	38.5	M R/about	2nd Exit	Beverley Road	13:22	13:13	13:04
62.3	92.4	38.7		Caution!	Level crossing junction right	13:22	13:14	13:05
62.4	92.3	38.8	M R/about	2nd Exit	Middle Street North	13:23	13:14	13:05
62.7	92.0	39.0	M R/about	2nd Exit	Market Place	13:23	13:14	13:05
62.8	91.9	39.1	T.Lights	Straight	Market Place	13:23	13:14	13:05
62.9	91.8	39.1	M R/about	2nd Exit	Middle Street North	13:23	13:14	13:05
63.4	91.3	39.4	T.Junction	Right	North Street	13:24	13:15	13:06
64.1	90.6	39.9	R/about	2nd Exit	B1249 Scarborough Road/A614	13:25	13:16	13:07
72.0	82.7	44.8	Sign		Langtoft	13:38	13:27	13:17
72.2	82.5	44.9	M R/about	1st Exit	Front Street	13:38	13:28	13:17
72.6	82.1	45.1	KoM 2 Cat 3	Start		13:39	13:28	13:18
73.8	80.9	45.9		Keep Right	B1249 Scarborough Road	13:40	13:30	13:19
74.9	79.8	46.6	KoM 2 Cat 3	Finish	Langtoft	13:42	13:32	13:21
74.9	79.8	46.6			Green Zone for 200m	13:42	13:32	13:21
75.0	79.7	46.6	R/about	3rd Exit	B1253 High Street	13:42	13:32	13:21
77.4	77.3	48.1		Keep Right	B1235 High Street	13:46	13:35	13:24
83.5	71.2	51.9	Sign		Rudston	13:56	13:44	13:32
83.7	71.0	52.0		Keep Left	B1253	13:56	13:44	13:32
87.1	67.6	54.2		Keep Left	B1253	14:01	13:49	13:36
87.7	67.0	54.5	Sign		Boynton	14:02	13:50	13:37
90.5	64.2	56.3	Sign		Bridlington	14:07	13:54	13:41
91.2	63.5	56.7	T.Junction	Left	Bessinby Hill	14:08	13:55	13:42
91.9	62.8	57.1	R/about	2nd Exit	B1255 Scarborough Road/A165	14:09	13:56	13:43
92.0	62.7	57.2	M R/about	2nd Exit	B1423 Scarborough Road	14:09	13:56	13:43
92.2	62.5	57.3		Keep Right	B1423 Scarborough Road	14:09	13:56	13:43
92.3	62.4	57.4	T.Lights	Straight	B1423 St John Street	14:10	13:56	13:43
92.6	62.1	57.6		Caution!	Buildouts – both Sides	14:10	13:57	13:44
92.7	62.0	57.6	T.Lights	Straight	B1423 Quay Road	14:10	13:57	13:44
92.8	61.9	57.7		Caution!	Central Island – pass both sides	14:10	13:57	13:44
93.1	61.6	57.9	R/about	2nd Exit	Station Avenue	14:11	13:58	13:44
93.5	61.2	58.1	T.Lights	Left	B1254 Hilderthorpe Road	14:11	13:58	13:45
93.8	60.9	58.3	T.Lights	Straight	B1254 Hilderthorpe Road/Tesco	14:12	13:59	13:45
93.9	60.8	58.4	T.Lights	Straight	B1254 Hilderthorpe Road	14:12	13:59	13:45
94.0	60.7	58.5	M R/about	2nd Exit	B1254 Hilderthorpe Road	14:12	13:59	13:45
94.1	60.6	58.5	X.Roads	Straight	Hilderthorpe Road/Bridge Street	14:12	13:59	13:45
94.5	60.2	58.8		Keep Left	South Marine Drive	14:13	14:00	13:46
95.3	59.4	59.3	T.Lights	Straight	Kingston Road	14:14	14:01	13:47
95.7	59.0	59.5	T.Junction	Left	B1038 Kingsgate	14:15	14:01	13:48
97.1	57.6	60.4	R/about	2nd Exit	A1038 Kingsgate	14:17	14:03	13:49
98.0	56.7	60.9	R/about	2nd Exit	A165	14:19	14:05	13:51
100.5	54.2	62.5		Keep Right	A165	14:22	14:08	13:54
103.5	51.2	64.4		Keep Right	A165	14:27	14:12	13:58

KM	KM to go	Miles	Feature	Instruction	Description	38km/ph	42km/ph	46km/ph
104.2	50.5	64.8	Sign		Lissett	14:28	14:13	13:58
104.5	50.2	65.0	Junction	Left	B1242 Allison Lane	14:29	14:14	13:59
106.5	48.2	66.2	Sign		Ulrome	14:32	14:17	14:01
106.6	48.1	66.3		Keep Right	B1242 Skipsea Lane	14:32	14:17	14:02
108.3	46.4	67.3	Sign		Skipsea	14:35	14:19	14:04
108.5	46.2	67.5		Keep Left	B1242 Main Street	14:35	14:20	14:04
108.8	45.9	67.7	Sprint	Start	 Skipsea	14:35	14:20	14:04
108.8	45.9	67.7			Green Zone for 200m	14:35	14:20	14:04
109.2	45.5	67.9		Keep Right	B1242 Hornsea Road	14:36	14:21	14:05
113.6	41.1	70.6	Sign		Atwick	14:43	14:27	14:11
116.1	38.6	72.2	Sign		Hornsea	14:47	14:30	14:14
117.0	37.7	72.8		Keep Left	B1242 Mill Lane	14:48	14:32	14:15
117.1	37.6	72.8		Keep Right	B1242	14:49	14:32	14:15
117.2	37.5	72.9	R/about	1st Exit	B1242 Market Place	14:49	14:32	14:15
117.3	37.4	72.9	T.Lights	Straight	B1242 Southgate	14:49	14:32	14:15
117.9	36.8	73.3	R/about	2nd Exit	B1242 Southgate/Tesco	14:50	14:33	14:16
118.1	36.6	73.4	R/about	2nd Exit	B1242 Rolston Road	14:50	14:33	14:16
121.7	33.0	75.7	Sign		Mappleton	14:56	14:38	14:21
122.3	32.4	76.1		Caution!	 Deer	14:57	14:39	14:22
123.1	31.6	76.5	Sign		Cowden	14:58	14:40	14:23
126.5	28.2	78.7	Junction	Right	Withernwick Road	15:03	14:45	14:27
130.2	24.5	81.0	Sign		Withernwick	15:09	14:51	14:32
130.8	23.9	81.3	Caution!	Keep Left	 Beverley Road – narrow!	15:10	14:51	14:33
132.9	21.8	82.6		Keep Left		15:13	14:54	14:35
133.2	21.5	82.8	Junction	Right	Hull Road	15:14	14:55	14:36
134.7	20.0	83.8	Drinks	End	 20km to Finish	15:16	14:57	14:38
134.7	20.0	83.8			Green Zone for 200m	15:16	14:57	14:38
135.5	19.2	84.3		Keep Left	Hull Road	15:17	14:58	14:39
136.2	18.5	84.7	Junction	Right	B1243 Rise Road	15:19	14:59	14:40
136.5	18.2	84.9	Junction	Left	Rise Lane	15:19	15:00	14:40
138.4	16.3	86.1	Sign		Long Riston	15:22	15:02	14:42
138.5	16.2	86.1	X.Roads	Right	Main Street	15:22	15:02	14:43
139.1	15.6	86.5		Keep Left	Dancing Lane	15:23	15:03	14:43
139.4	15.3	86.7	T.Junction	Right	A165 White Cross Road	15:24	15:04	14:44
141.2	13.5	87.8	R/about	1st Exit	A1035	15:26	15:06	14:46
143.2	11.5	89.0	Sign		Routh	15:30	15:09	14:49
144.7	10.0	89.9			10km to Finish	15:32	15:11	14:50
145.4	9.3	90.4	Sign		Tickton	15:33	15:12	14:51
148.9	5.8	92.6	R/about	3rd Exit	A1035	15:38	15:17	14:56
149.2	5.5	92.8	Sign		Molescroft	15:39	15:18	14:56
149.7	5.0	93.1			5km to Finish	15:40	15:19	14:57
151.3	3.4	94.1	R/about	1st Exit	Drifffield Road	15:42	15:21	14:59
151.7	3.0	94.3	R/about	1st Exit	Molescroft Road	15:43	15:21	15:00
151.7	3.0	94.3			3km to Finish	15:43	15:21	15:00
151.7	3.0	94.3			Green Zone for 200m	15:43	15:21	15:00
152.6	2.1	94.9	Sign		Beverley	15:44	15:23	15:01
153.1	1.6	95.2	T.Lights	Right	York Road	15:45	15:23	15:01
153.5	1.2	95.5	Sign		Westwood Pasture	15:46	15:24	15:02
154.7	0.0	96.2	Finish		 York Road – Beverley	15:48	15:26	15:03

NOTES

3

FINISH BEVERLEY

Timetable

Monday 4 September

Time Activities
20:00 Overnight Parking Racecourse

Tuesday 5 September

04:45 Roads closed
05:15 Race facilities/Contractors arrive on site
05:30 Commence build up
07:00 6 stewards on site (venue)
08:00 All staff on site
08:30 Crew breakfast / briefing
Postion promotional units
Media Centre open
09:00 24 stewards on site (venue)
Volunteer marshal briefing
10:45 Event Control briefing
11:00 Volunteer briefing
11:15 Stage 3 departs Goole
11:45 Expected arrival of first team coaches
11:30 Finish straight available for support activities
12:00 Hospitality open
13:15 Ride with Dan Martin arrives
13:15 Support activities end
15:03 Stage 3 arrives (Fast schedule)
15:26 Stage 3 arrives (Expected schedule)
15:45 Presentation of Stage Winner
and Leader's jerseys
16:00 Hospitality closes
Press conference
17:30 Volunteer marshals dismissed
24 stewards dismissed
Event Control closes
17:45 Remaining Stewards dismissed
18:00 Media Centre closes
19:00 Site clear



Finish address
Beverley Racecourse
York Road, Beverley
HU17 8QZ



Tour village address
Beverley Westwood
Beverley
HU17 8QZ



Media centre address
Beverley Racecourse
York Road, Beverley
HU17 8QZ



Hospital address
Hull Royal Infirmary
Anlaby Road
Hull HU3 2JZ
T +44 (0)1482 875875



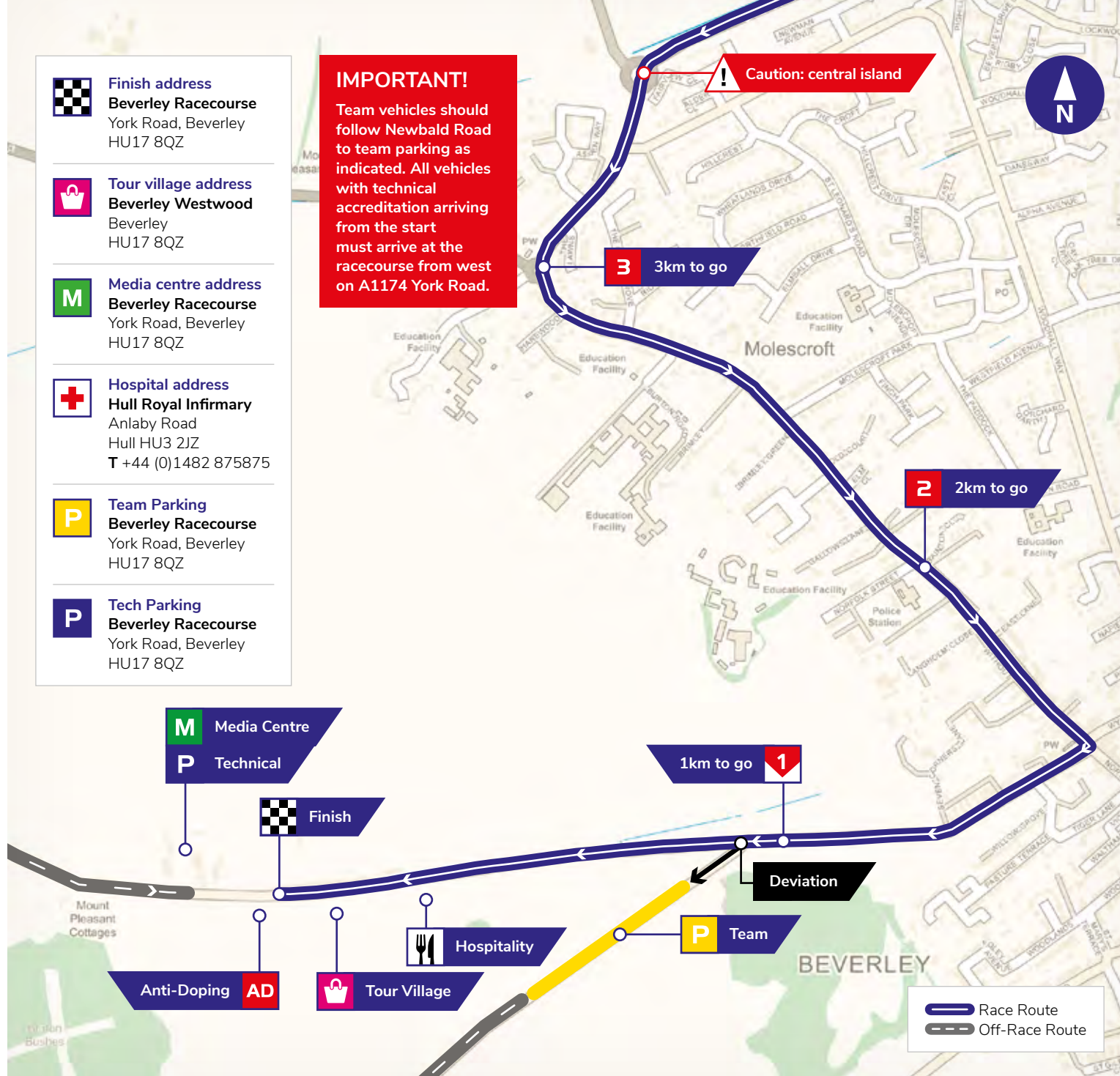
Team Parking
Beverley Racecourse
York Road, Beverley
HU17 8QZ



Tech Parking
Beverley Racecourse
York Road, Beverley
HU17 8QZ

IMPORTANT!

Team vehicles should follow Newbald Road to team parking as indicated. All vehicles with technical accreditation arriving from the start must arrive at the racecourse from west on A1174 York Road.





**FINAL 1KM
BEVERLEY**

3

Education Facility

P Technical
P Officials
TV TV Production

M Media Centre

1km to go

1

Deviation

P Motos

Anti-Doping

AD

Finish

Tour Village

Hospitality

Team **P**

IMPORTANT!

Team vehicles should follow Newbold Road to team parking as indicated. All vehicles with technical accreditation arriving from the start must arrive at the racecourse from west on A1174 York Road.

NOTE

Deviation on rider's left at 1km to go (Newbold Road).
Caution! Cattle grid 50m after the finish line.

Race Route
 Off-Race Route

North Bar



Beverly Racecourse



3

FINISH TO HOTELS BEVERLEY

HQ

Delta by Marriott Nottingham Belfry

Time from finish: 1 hr 50 min

Distance from finish: 135.5km / 84.2mi

Postcode: NG8 6PY

H1

Holiday Inn Express Doncaster

Time from finish: 1 hr

Distance from finish: 70.7km / 43.9mi

Postcode: DN4 8SJ

H5

Village Hotel Nottingham

Time from finish: 2 hr

Distance from finish: 148.1km / 92mi

Postcode: NG9 6DL

H2

Delta by Marriott Nottingham Belfry

Time from finish: 1 hr 45 min

Distance from finish: 135.5km / 84.2mi

Postcode: NG8 6PY

H6

Hilton Garden Inn Doncaster

Time from finish: 1 hr 10 min

Distance from finish: 67.6km / 42mi

Postcode: DN2 6BB

H3

Holiday Inn Nottingham

Time from finish: 1 hr 50 min

Distance from finish: 141km / 87.6mi

Postcode: NG7 1GX

H7

Holiday Inn Doncaster A1(M)

Time from finish: 1 hr 15 min

Distance from finish: 74.7km / 46.4mi

Postcode: DN4 9UX

H4

Mercure Nottingham Sherwood Hotel

Time from finish: 2 hr

Distance from finish: 140km / 87mi

Postcode: NG5 2BT

H8

Holiday Inn South Normanton

Time from finish: 1 hr 40 min

Distance from finish: 119.1km / 74mi

Postcode: DE55 2EH



See Hotel Manual for contact information. All journey times shown are approximate – additional time should be added if travelling during peak periods.

NOTES

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

STAGE 4

SHERWOOD FOREST TO NEWARK-ON-TRENT WEDNESDAY 6 SEPTEMBER

The Tour's fourth visit to Nottinghamshire in seven years represents another chance for the sprinters. Despite being the third longest stage of the race, the route between the Sherwood Forest visitor centre near Edwinstowe and Newark-on-Trent features a little over 1,200 metres of climbing.

The National Trust site of Clumber Park, Worksop, Retford, Southwell, Tuxford, and Collingham will feature along the route. The peloton will also pass the Tom Simpson Memorial in Harworth, which celebrates the life of the 1965 world road race champion.

The winner of the race's second visit to Newark-on-Trent will be crowned close to the banks of the River Trent and just a short distance from the town's famous castle and the spectacular St Mary Magdalene's Church.

STAGE PARTNERS





START SHERWOOD FOREST

The ancient oaks of Sherwood Forest are home to the iconic and legendary Robin Hood. The 375-acre country park, managed on the council's behalf by the RSPB, incorporates hundreds of species of bird, insect, mammal, fungi, tree, and plant, and is a Site of Special Scientific Interest.

Wooded for centuries, and once part of a vast royal hunting ground, Sherwood is home to hundreds of ancient oaks that have thrived for more than 500 years.

The most obvious being the legendary Major Oak, estimated to be around 1,000 years old and rumoured to have been Robin Hood's hiding place, as he tried to escape the Sheriff of Nottingham. Tales of Robin Hood and his heroic acts still bring an air of magic to the woodlands. Throughout the forest you'll see reminders that Robin is as much a part of this place as the majestic ancient oaks and the wildlife.

Numerous events and festivals take place throughout the year, and a cycling or walking trip comes highly recommended.



FINISH NEWARK-ON-TRENT

Historic Newark-on-Trent is a thriving market town. It features a cobbled market square, a fine Georgian Town Hall, great shopping, history and heritage, and an abundance of cafés, real ale pubs, and stylish restaurants.

The beautiful parish church, St Mary Magdalene, with its magnificent spire is ranked as one of the best in the country. There is a decent dose of culture, too, with a theatre, town gallery and museum, a cinema, and the National Civil War Centre, which opened in 2015.

Newark played a pivotal role in the English Civil Wars and if you head to Newark Castle, which has stood on the banks of the River Trent for 900 years, you will get a sense of the town's fascinating history. The Civil War walking trail can be accessed via an app to reveal video scenes of the period.

The stage itself will finish adjacent to Sconce and Devon Park, a historic Green Flag-awarded park with a popular café and play area, open grassland and woodlands, and family friendly footpaths.

FACT FILE

350,000

NUMBER OF VISITORS TO SHERWOOD FOREST EACH YEAR.

1

WEST BURTON POWER STATION IN NOTTINGHAMSHIRE WILL BE HOME TO THE UK'S FIRST FUSION ENERGY POWER PLANT WHEN IT OPENS IN THE EARLY 2040s.

232FT / 71M

HEIGHT OF ST MARY MAGDALENE CHURCH TOWER IN NEWARK-ON-TRENT, THE TOWN'S HIGHEST STRUCTURE.



4

HOTELS TO START SHERWOOD FOREST

HQ

Delta by Marriott Nottingham Belfry

Time to start: 1 hr

Distance to start: 39.8km / 24.7mi

Postcode: NG21 9QB

H1

Holiday Inn Express Doncaster

Time to start: 45 min

Distance to start: 41.5km / 25.8mi

Postcode: NG21 9QB

H5

Village Hotel Nottingham

Time to start: 1 hr 10 min

Distance to start: 63.9km / 39.7mi

Postcode: NG21 9QB

H2

Delta by Marriott Nottingham Belfry

Time to start: 1 hr

Distance to start: 39.8km / 24.7mi

Postcode: NG21 9QB

H6

Hilton Garden Inn Doncaster

Time to start: 45 min

Distance to start: 44.9km / 27.9mi

Postcode: NG21 9QB

H3

Holiday Inn Nottingham

Time to start: 1 hr

Distance to start: 39.4km / 24.5mi

Postcode: NG21 9QB

H7

Holiday Inn Doncaster A1(M)

Time to start: 40 min

Distance to start: 40.4km / 25.1mi

Postcode: NG21 9QB

H4

Mercure Nottingham Sherwood Hotel

Time to start: 45 min

Distance to start: 34.1km / 21.2mi

Postcode: NG21 9QB

H8

Holiday Inn South Normanton

Time to start: 45 min

Distance to start: 26.7km / 16.6mi

Postcode: NG21 9QB



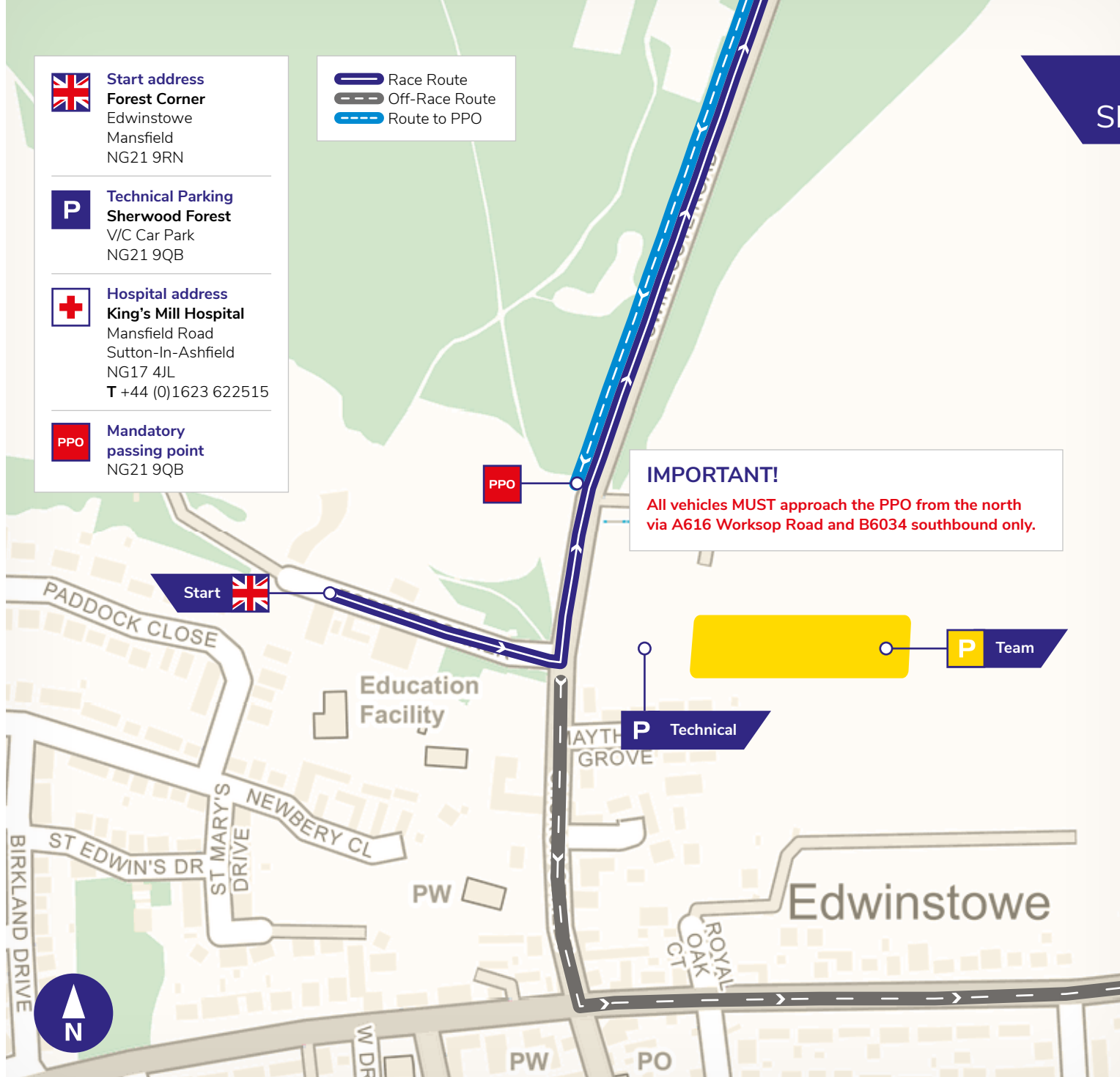
See Hotel Manual for contact information. All journey times shown are approximate – additional time should be added if travelling during peak periods.

START SHERWOOD FOREST 4

Timetable

Wednesday 6 September

Time	Activities
04:15	Start area closed to traffic Start crew and facilities arrive on site
08:15	Race facilities complete
08:45	PPO in operation
09:00	Morning briefing
09:15	PA operational Hospitality opens Guests arrive Teams start to arrive Volunteers briefing
10:15	Signing on opens
10:30	0km signage in position
11:10	Riders assemble on start line Forward vehicles depart
11:15	Start of Stage 4
11:30	Stage de-neutralises Commence de-rig
13:45	Site clear Start crew departs to next hotel/start venue

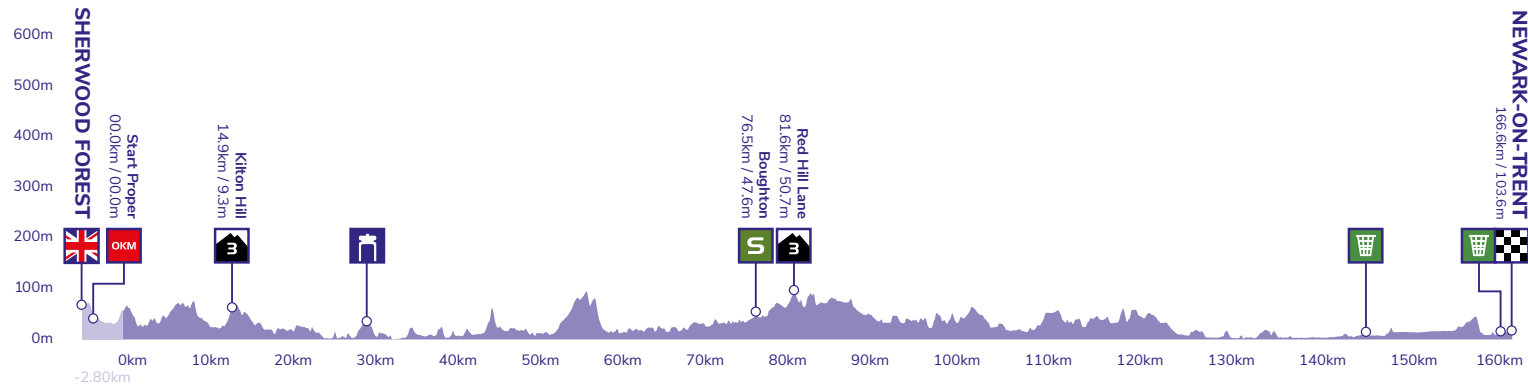


4

ROUTE PROFILES

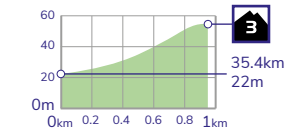
SHERWOOD FOREST TO NEWARK-ON-TRENT

Stage profile

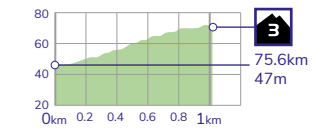


KoM profiles

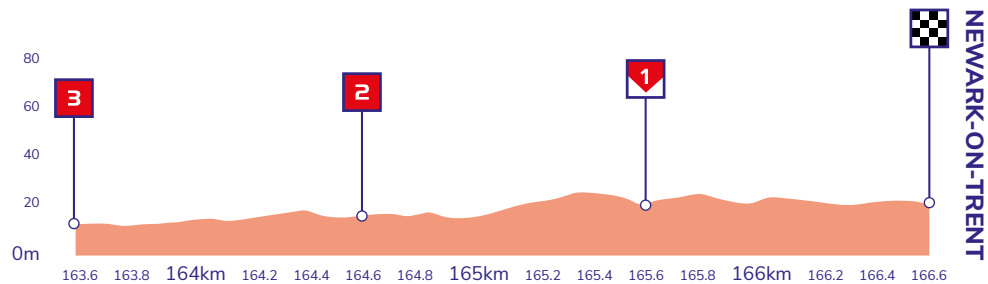
Kilton Hill: Cat 3 0.94km / 3.50% avg



Red Hill Lane: Cat 3 1.05km / 2.30% avg

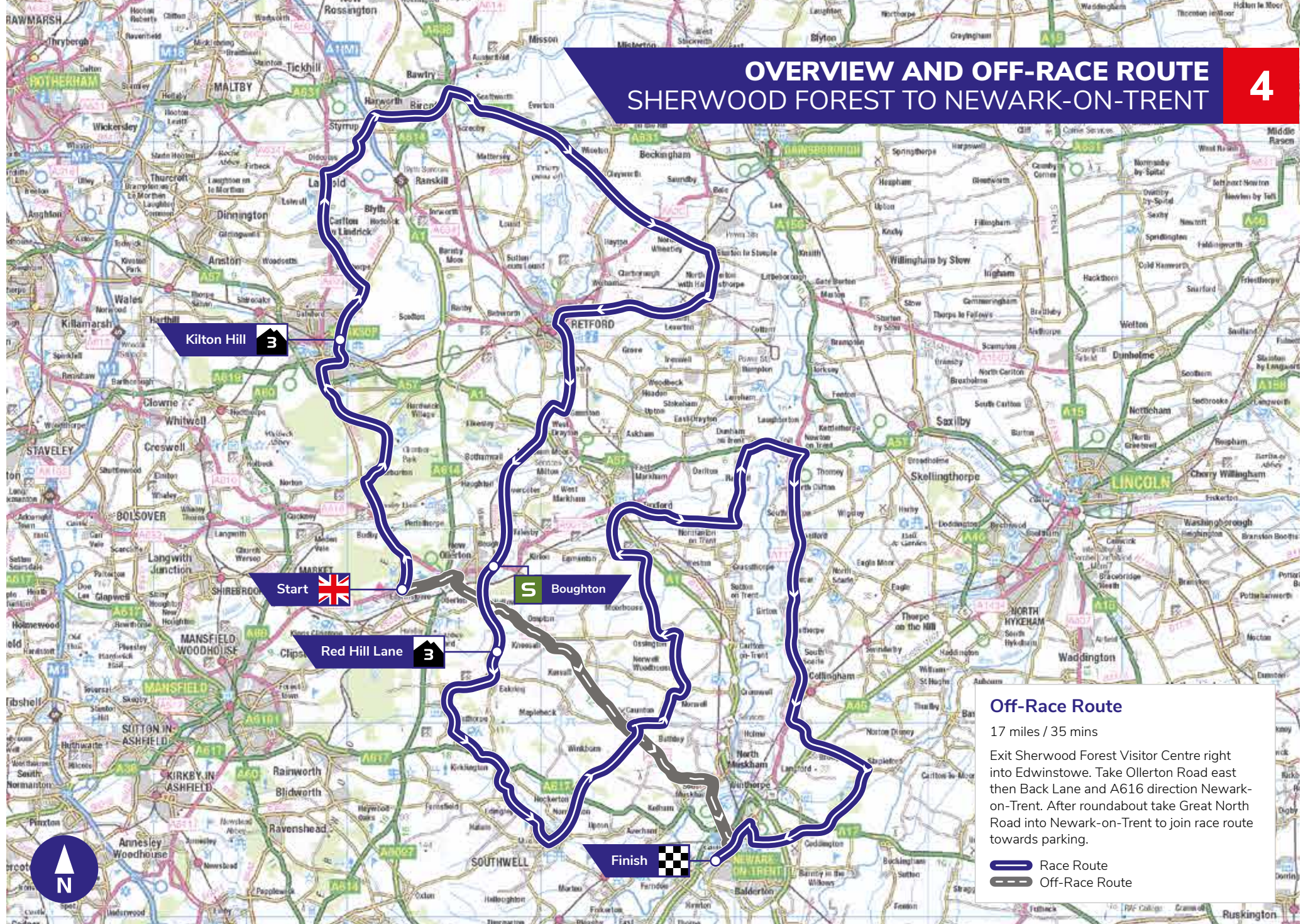


Final 3km profile



OVERVIEW AND OFF-RACE ROUTE SHERWOOD FOREST TO NEWARK-ON-TRENT



4



Off-Race Route

17 miles / 35 mins

Exit Sherwood Forest Visitor Centre right into Edwinstowe. Take Ollerton Road east then Back Lane and A616 direction Newark-on-Trent. After roundabout take Great North Road into Newark-on-Trent to join race route towards parking.

-  Race Route
-  Off-Race Route

RACE SCHEDULE

SHERWOOD FOREST TO NEWARK-ON-TRENT

Neutralised section

Forest Corner, B6034 Swinecote Road, A616 Worksop Road.








Approximate distance of neutralised section 2.8km / 1.7miles





Distance of stage 166.6km / 103.6miles

Neutralised start 11:15

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
			Start Neutralised		Sherwood Forest	11:15	11:15	11:15
0.00	166.6	0.00	Start Proper		A616 Worksop Road	11:25	11:25	11:25
0.5	166.1	0.3	Sign		Budby	11:25	11:25	11:25
0.9	165.7	0.6		Keep Left	A616 Worksop Road	11:26	11:26	11:26
1.4	165.2	0.9	M R/about	2nd Exit	B6034	11:27	11:27	11:26
1.4	165.2	0.9	M R/about	1st Exit	B6034 Ollerton Road	11:27	11:27	11:26
2.6	164.0	1.6	Sign		Bassetlaw	11:29	11:28	11:28
3.5	163.1	2.2	Sign		Carburton	11:30	11:30	11:29
3.7	162.9	2.3	X.Roads	Right	LimeTree Avenue	11:30	11:30	11:29
4.8	161.8	3.0		Caution!	Narrow Entrance	11:32	11:31	11:31
6.7	159.9	4.2	X.Roads	Left	Clumber Lane	11:35	11:34	11:33
8.2	158.4	5.1		Caution!	Severe Speed Cushion!	11:37	11:36	11:35
8.3	158.3	5.2		Caution!	Narrow Entrance	11:38	11:36	11:35
9.3	157.3	5.8	T.Junction	Right	B6034 Ollerton Road	11:39	11:38	11:36
10.0	156.6	6.2	Sign		Worksop	11:40	11:39	11:37
10.2	156.4	6.3	Junction	Left	Sparken Hill	11:41	11:39	11:38
12.1	154.5	7.5		Caution!	Sharp Right Bend	11:44	11:42	11:40
12.4	154.2	7.7	M R/about	2nd Exit	B6040 Potter Street	11:44	11:42	11:40
13.3	153.3	8.3	T.Lights	Left	B6041 High Hoe Road	11:45	11:44	11:42
14.0	152.6	8.7	M R/about	2nd Exit	B6041 Kilton Hill	11:47	11:45	11:43
14.1	152.5	8.8	KoM 1 Cat 3	Start		11:47	11:45	11:43
14.9	151.7	9.3	KoM 1 Cat 3	Finish	Kilton Hill	11:48	11:46	11:44
14.9	151.7	9.3			Green Zone for 200m	11:48	11:46	11:44
15.3	151.3	9.5	T.Lights	Right	B6045 Blyth Road	11:49	11:46	11:44
17.7	148.9	11.0	Junction	Left	Hundred Acre Lane	11:52	11:50	11:47
19.7	146.9	12.3	Sign		Carlton in Lindrick	11:55	11:53	11:50
20.5	146.1	12.7		Caution!	Keep Left – Narrow	11:57	11:54	11:51
20.5	146.1	12.7	T.Junction	Right	A60 High Road	11:57	11:54	11:51
21.2	145.4	13.2	Sign		Costhorpe	11:58	11:55	11:52
21.9	144.7	13.6	T.Lights	Straight	A60 Doncaster Road	11:59	11:56	11:53
24.1	142.5	15.0	Sign		Oldcotes	12:02	11:59	11:55
24.5	142.1	15.2	T.Lights	Right	A634 Blyth Road	12:03	12:00	11:56
25.0	141.6	15.5	Junction	Left	B6463 Doncaster Road	12:04	12:00	11:57
27.4	139.2	17.0		Keep Right	B6463 Main Street	12:08	12:04	12:00
27.4	139.2	17.0	Sign		Styrupp	12:08	12:04	12:00
28.8	137.8	17.9	Sign		Harworth & Bircotes	12:10	12:06	12:02
29.4	137.2	18.3	M R/about	3rd Exit	Blyth Road	12:11	12:07	12:02
29.4	137.2	18.3	M R/about	1st Exit	Scrooby Road	12:11	12:07	12:02
30.0	136.6	18.7	Drinks	Start		12:12	12:07	12:03
30.3	136.3	18.8	M R/about	1st Exit	Scrooby Road	12:12	12:08	12:03
30.5	136.1	19.0	M R/about	2nd Exit	Scrooby Road	12:12	12:08	12:04
30.6	136.0	19.0	T.Lights	Right	Scrooby Road	12:13	12:08	12:04
32.1	134.5	20.0	T.Junction	Left	A614 Bawtry Road	12:15	12:10	12:06
32.5	134.1	20.2		Keep Left	A614 Bawtry Road	12:16	12:11	12:06

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
32.8	133.8	20.4		Keep Left	Dual Carriageway	12:16	12:11	12:07
33.6	133.0	20.9	Sign		Bawtry	12:17	12:13	12:08
33.8	132.8	21.0	T.Lights	Right	A631 Gainsborough Road	12:18	12:13	12:08
34.1	132.5	21.2		Keep Right	Dual Carriageway	12:18	12:13	12:08
34.2	132.4	21.3	Sign		Nottinghamshire	12:18	12:13	12:08
35.3	131.3	22.0		Keep Left	Dual Carriageway	12:20	12:15	12:10
37.6	129.0	23.4	Sign		Harwell	12:24	12:18	12:13
38.0	128.6	23.6	Sign		Everton	12:24	12:19	12:13
39.0	127.6	24.3	Junction	Right	Old Gainsborough Road	12:26	12:20	12:15
39.2	127.4	24.4	T.Junction	Right	Old Gainsborough Road	12:26	12:21	12:15
39.9	126.7	24.8	Sign		Drakeholes	12:27	12:22	12:16
40.0	126.6	24.9	Junction	Right	B6045 Eel Pool Road	12:27	12:22	12:16
40.0	126.6	24.9	T.Junction	Right	B6045 Eel Pool Road	12:27	12:22	12:16
40.1	126.5	24.9	Junction	Left	Wiseton Road	12:28	12:22	12:16
42.5	124.1	26.4		Caution!	Hump Back Bridge	12:31	12:25	12:19
42.7	123.9	26.6	Sign		Clayworth	12:32	12:26	12:19
43.7	122.9	27.2	Junction	Left	Wheatley Road	12:33	12:27	12:21
46.7	119.9	29.0	X.Roads	Straight	Low Street	12:38	12:31	12:25
46.7	119.9	29.0	Sign		North Wheatley	12:38	12:31	12:25
47.5	119.1	29.5		Keep Right	Sturton Road	12:39	12:32	12:26
47.6	119.0	29.6	Sign		South Wheatley	12:39	12:33	12:26
49.9	116.7	31.0	Sign		Sturton le Steeple	12:43	12:36	12:29
50.3	116.3	31.3		Keep Right	Cross Street	12:44	12:36	12:29
52.1	114.5	32.4	Sign		North Leverton	12:46	12:39	12:31
52.7	113.9	32.8	X.Roads	Right	Main Street	12:47	12:40	12:32
53.9	112.7	33.5		Keep Right	Retford Road	12:49	12:42	12:34
58.8	107.8	36.6	X.Roads	Straight	Leverton Road	12:57	12:49	12:40
60.9	105.7	37.9	T.Lights	Right	A638 Arlington Way	13:00	12:52	12:43
61.1	105.5	38.0	T.Lights	Straight	A638 Arlington Way	13:01	12:52	12:43
61.5	105.1	38.2	T.Lights	Left	A638 London Road	13:01	12:52	12:44
63.0	103.6	39.2	M R/about	1st Exit	A638 London Road	13:04	12:55	12:46
63.2	103.4	39.3	M R/about	2nd Exit	A638 London Road	13:04	12:55	12:46
63.9	102.7	39.7	Sign		Eaton	13:05	12:56	12:47
65.9	100.7	41.0	Sign		Gamston	13:08	12:59	12:49
66.1	100.5	41.1	Junction	Right	B6387 Rectory Lane	13:08	12:59	12:49
66.5	100.1	41.4		Keep Right	B3687 Muttonshire Hill	13:09	13:00	12:50
71.1	95.5	44.2		Keep Left	B6387 Walesby Road	13:16	13:06	12:56
73.0	93.6	45.4	Sign		Walesby Road	13:19	13:09	12:58
75.3	91.3	46.8	Sign		Boughton	13:23	13:12	13:01
76.0	90.6	47.3		Keep Right	B6387 Main Road	13:24	13:13	13:02
76.5	90.1	47.6	Sprint		Boughton	13:25	13:14	13:03
76.5	90.1	47.6			Green Zone for 200m	13:25	13:14	13:03
76.6	90.0	47.6	X.Roads	Straight	Main Road	13:25	13:14	13:03
76.9	89.7	47.8	M R/about	1st Exit	A6075 Tuxford Road	13:25	13:14	13:03

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
78.6	88.0	48.9	X.Roads	Left	A616 Newark Road	13:28	13:17	13:06
78.7	87.9	48.9	Sign		Wellow	13:28	13:17	13:06
78.9	87.7	49.1	Junction	Right	Eakring Road	13:28	13:17	13:06
80.5	86.1	50.1	KoM 2 Cat 3	Start		13:31	13:20	13:08
81.6	85.0	50.7	KoM 2 Cat 3	Finish	 Red Hill Lane	13:33	13:21	13:09
81.6	85.0	50.7			Green Zone for 200m	13:33	13:21	13:09
83.3	83.3	51.8	T.Junction	Right	Bilthorpe Road	13:35	13:24	13:12
85.4	81.2	53.1	Junction	Left	Swish Lane	13:39	13:27	13:14
85.9	80.7	53.4	X.Roads	Left	Eakring Road	13:39	13:27	13:15
86.1	80.5	53.5	Sign		Bilthorpe	13:40	13:28	13:15
87.2	79.4	54.2	R/about	2nd Exit	Kirklington Road	13:42	13:29	13:17
88.0	78.6	54.7	Junction	Left	Kirklington Road	13:43	13:30	13:18
88.7	77.9	55.2		Keep Left	Kirklington Road	13:44	13:31	13:19
89.9	76.7	55.9	T.Junction	Left	A617 Kirklington Road	13:46	13:33	13:20
91.4	75.2	56.8	Sign		Kirklington	13:48	13:35	13:22
91.6	75.0	57.0	Junction	Right	Southwell Road	13:48	13:35	13:22
92.0	74.6	57.2		Caution!	 Sharp left bend – narrow!	13:49	13:36	13:23
93.5	73.1	58.1		Keep Left	Lower Kirklington Road	13:51	13:38	13:25
94.4	72.2	58.7		Caution!	 Narrow Bridge	13:53	13:39	13:26
95.5	71.1	59.4	Junction	Right	Kirklington Road	13:55	13:41	13:27
96.6	70.0	60.1	T.Junction	Left	Queen Street	13:56	13:43	13:29
96.7	69.9	60.1	Junction	Right	Queen Street – Against No Entry!	13:56	13:43	13:29
96.0	70.6	59.7		Keep Left	Hall Lane	13:55	13:42	13:28
96.8	69.8	60.2	Junction	Left	King Street – Against No Entry!	13:57	13:43	13:29
97.4	69.2	60.6	X.Roads	Straight	Station Road	13:58	13:44	13:30
97.6	69.0	60.7		Caution!	 Narrow Bridge!	13:58	13:44	13:30
98.0	68.6	60.9	X.Roads	Straight		13:59	13:45	13:31
99.6	67.0	61.9	Sign		Hockerton	14:01	13:47	13:33
99.9	66.7	62.1	T.Junction	Left	A617 Newark Road	14:01	13:47	13:33
100.0	66.6	62.2	Junction	Right	Caunton Road	14:02	13:47	13:33
104.6	62.0	65.0	X.Roads	Straight	Newark Road	14:09	13:54	13:39
104.8	61.8	65.2	Sign		Caunton	14:09	13:54	13:39
105.2	61.4	65.4		Caution!	 Sharp right bend	14:10	13:55	13:40
105.3	61.3	65.5	X.Roads	Straight	Main Street	14:10	13:55	13:40
105.4	61.2	65.5	T.Junction	Right	Norwell Road	14:10	13:55	13:40
105.6	61.0	65.7		Keep Left	Norwell Road	14:10	13:55	13:40
106.9	59.7	66.5		Caution!	 Narrow Bridge!	14:12	13:57	13:42
106.9	59.7	66.5	Junction	Left	Caunton Road	14:12	13:57	13:42
107.3	59.3	66.7		Caution!	 Narrow Bridge!	14:13	13:58	13:42
108.7	57.9	67.6	T.Junction	Right	Norwell Lane	14:15	14:00	13:44
108.8	57.8	67.7	Sign		Norwell	14:15	14:00	13:44
109.2	74.0	67.9		Keep Left	Norwell Lane	14:16	14:01	13:45
109.6	57.0	68.2	Junction	Left		14:17	14:01	13:45
109.7	56.9	68.2	Junction	Left	Ossington Road	14:17	14:01	13:46
110.5	56.1	68.7		Keep Right	Ossington Road	14:18	14:02	13:47
112.8	53.8	70.1	T.Junction	Left		14:22	14:06	13:50
113.3	53.3	70.5	Sign		Ossington	14:23	14:06	13:50
113.9	52.7	70.8	Junction	Right	Moorhouse Road	14:23	14:07	13:51
115.9	50.7	72.1		Caution!	 Severe Hump Back Bridge!	14:27	14:10	13:54
116.0	50.6	72.1		Keep Right	Moorhouse Road	14:27	14:10	13:54
118.1	48.5	73.4	T.Junction	Left	Weston Road	14:30	14:13	13:56
119.4	47.2	74.2	Sign		Egmonton	14:32	14:15	13:58
119.8	46.8	74.5	T.Junction	Right	Tuxford Road	14:33	14:16	13:59
121.2	45.4	75.4	Sign		Tuxford	14:35	14:18	14:00

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
121.7	44.9	75.7		Keep Left	Newcastle Street	14:36	14:18	14:01
122.1	44.5	75.9	X.Roads	Straight	A6075 Market Place	14:36	14:19	14:01
123.1	43.5	76.5	Junction	Right	Marnham Road	14:38	14:20	14:03
123.4	43.2	76.7	M R/about	1st Exit	Marnham Road	14:38	14:21	14:03
127.4	39.2	79.2		Keep Right	Skegby Road	14:45	14:27	14:08
127.5	39.1	79.3		Keep Left	Polly Taylor's Road	14:45	14:27	14:08
128.7	37.9	80.0	T.Junction	Left	Fledborough Road	14:47	14:28	14:10
129.5	37.1	80.5	Sign		Fledborough	14:48	14:30	14:11
130.4	36.2	81.1		Keep Left		14:49	14:31	14:12
131.5	35.1	81.8	Sign		Ragnall	14:51	14:32	14:14
132.8	33.8	82.6	X.Roads	Right	A57 Darlton Road	14:53	14:34	14:15
133.5	33.1	83.0	Sign		Dunham on Trent	14:54	14:35	14:16
132.7	33.9	82.5		Keep Right	A57 Main Street	14:53	14:34	14:15
134.4	32.2	83.6	Sign		Dunham Toll Bridge	14:56	14:37	14:17
134.5	32.1	83.6		Keep Right	Toll Crossing	14:56	14:37	14:17
134.7	31.9	83.8	Sign		Lincolnshire	14:56	14:37	14:18
136.0	30.6	84.6	Junction	Right	A1133 Collingham Road	14:58	14:39	14:19
137.4	29.2	85.4	Sign		Nottinghamshire	15:00	14:41	14:21
138.0	28.6	85.8	X.Roads	Straight		15:01	14:42	14:22
138.7	27.9	86.3		Caution!	 Hump Back Bridge	15:02	14:43	14:23
141.8	24.8	88.2	Sign		Girtton	15:07	14:47	14:27
145.0	21.6	90.2	Sign		Besthorpe	15:12	14:52	14:31
146.6	20.0	91.2	Drinks	End	 20km to Finish	15:15	14:54	14:33
146.6	20.0	91.2			Green Zone for 200m	15:15	14:54	14:33
147.8	18.8	91.9			Collingham Village	15:17	14:56	14:35
148.0	18.6	92.0	X.Roads	Straight	A1133 High Street	15:17	14:56	14:35
148.8	17.8	92.5	T.Lights	Straight	A1133 High Street	15:18	14:57	14:36
150.2	16.4	93.4		Caution!	 Level Crossing	15:21	14:59	14:38
150.4	16.2	93.5	Junction	Left	Whitemoor Lane	15:21	14:59	14:38
151.2	15.4	94.0		Keep Right	Brough Lane	15:22	15:01	14:39
155.4	11.2	96.6	Junction	Right	Coddington Lane	15:29	15:07	14:44
155.4	11.2	96.6	T.Junction	Right	Coddington Lane	15:29	15:07	14:44
156.6	10.0	97.4			10km to Finish	15:31	15:08	14:46
159.1	7.5	98.9	R/about	2nd Exit	Beckingham Road	15:35	15:12	14:49
159.7	6.9	99.3	Sign		Coddington	15:35	15:13	14:50
161.6	5.0	100.5			5km to Finish	15:38	15:15	14:52
163.0	3.6	101.4	T.Lights	Right	Northern Road	15:41	15:17	14:54
163.6	3.0	101.7			3km to Finish	15:42	15:18	14:55
163.6	3.0	101.7			Green Zone for 200m	15:42	15:18	14:55
163.8	2.8	101.9		Keep Right	Northern Road	15:42	15:19	14:55
164.1	2.5	102.0	T.Lights	Left	B6166	15:42	15:19	14:55
165.0	1.6	102.6	T.Lights	Straight	North Gate	15:44	15:20	14:57
165.3	1.3	102.8	R/about	1st Exit	B6166 Castle Gate	15:44	15:21	14:57
165.7	0.9	103.0	T.Lights	Straight	Lombard Street	15:45	15:21	14:58
166.6	0.0	103.6	Finish		 Victoria Street – Newark-on-Trent	15:46	15:23	14:59

4

FINISH NEWARK-ON-TRENT

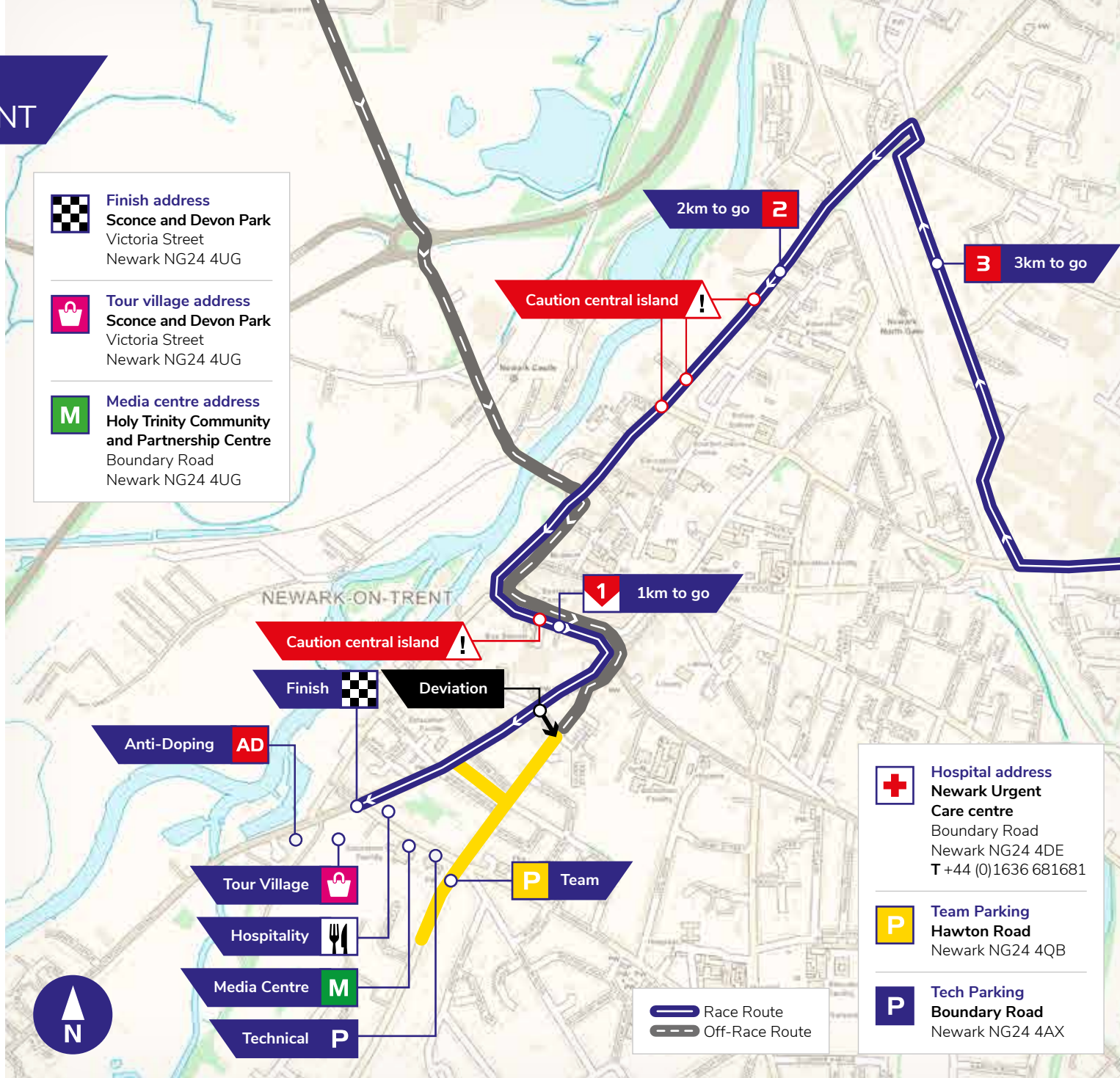
Timetable

Tuesday 5 September

Time Activities
20:00 Overnight Parking Holy Trinity Car Park

Wednesday 6 September

04:45 Roads closed
05:15 Race facilities/Contractors arrive on site
05:30 Commence build up
07:00 6 stewards on site (venue)
08:00 All staff on site
08:30 Crew breakfast / briefing
Media Centre open
09:00 24 stewards on site (venue)
Position promotional units
Volunteer marshal briefing
11:00 Event Control briefing
Volunteer briefing
11:15 Stage 4 departs Sherwood Forest
11:30 Finish straight available for support activities
11:45 Hospitality open
12:15 Expected arrival of first team coaches
13:15 Ride with Dan Martin arrives
13:30 Support activities end
Lombard St Closes
14:27 Millgate Closes
14:40 Deviation Closes
14:59 Stage 4 arrives (Fast schedule)
15:23 Stage 4 arrives (Expected schedule)
15:45 Presentation of Stage Winner
and Leader's jerseys
15:40 Press conference
15:45 Hospitality closes
16:30 Volunteer marshals dismissed
24 stewards dismissed
Event Control closes
17:45 Remaining Stewards dismissed
18:00 Media Centre closes
19:00 Site clear





St Mary Magdalene Church



River Trent



4

FINISH TO HOTELS NEWARK-ON-TRENT

HQ

Holiday Inn Southend

Time from finish: 3 hr

Distance from finish: 238.2km / 148mi

Postcode: SS2 6XG

H1

Radisson Blu Hotel London Stansted

Time from finish: 2 hr

Distance from finish: 175.4km / 109mi

Postcode: CM24 1PP

H5

Hilton London Watford

Time from finish: 2 hr 30 min

Distance from finish: 193.1km / 120mi

Postcode: WD25 8HA

H3

Delta Hotels by Marriott Waltham

Time from finish: 2 hr 30 min

Distance from finish: 200km / 124mi

Postcode: EN9 3LX

H6

DoubleTree by Hilton London Elstree

Time from finish: 2 hr 10 min

Distance from finish: 180.3km / 112mi

Postcode: WD7 5PU

H4

Village Hotel Watford Centennial Park

Time from finish: 2 hr 30 min

Distance from finish: 203km / 126mi

Postcode: WD6 3SL



See Hotel Manual for contact information. All journey times shown are approximate – additional time should be added if travelling during peak periods.

NOTES

This image shows a single sheet of white paper with horizontal blue ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

STAGE 5

FELIXSTOWE TO FELIXSTOWE THURSDAY 7 SEPTEMBER

Stage five combines a start and finish in Felixstowe, one of Suffolk's most recognisable seaside towns, with a clockwise loop through the county's quintessentially British villages.

Kesgrave, Ipswich, Hadleigh (the location of the day's cottages.com sprint), Needham Market, Stowmarket, Framlingham, Leiston, and Woodbridge will all feature during stage five, which marks both the longest of the 2023 edition and the race's first visit to Suffolk since 2017.

The final six kilometres replicate the finale of the Women's Tour in 2021, a stage which saw a memorable victory by the then world champion Elisa Balsamo in front of 10,000 spectators.



STAGE PARTNERS





START / FINISH FELIXSTOWE

Everybody loves a great day by the sea and Felixstowe has something for everyone. With stage five starting and finishing on Sea Road, there's no better time to visit!

Nestled between the rivers Orwell and Deben on the east coast of England, Felixstowe is a charming Edwardian seaside town with a vibrant heart. Its mix of attractions and activities suits all ages and interests.

Enjoy a walk along the seafront with its fine Edwardian architecture, colourful beach huts, and four miles of lovely beaches - don't forget your bucket and spade! Overlooking the waters are the newly-restored Seafront Gardens, with their colourful and unusual planting, historical features, and structures stretching for a kilometre.

For family fun, try your luck on the slot machines at Felixstowe Pier, head to the thrilling children's rides at Manning's and Ocean Boulevard, make a splash at the Leisure Centre, or challenge your friends to a round of adventure golf.

Martello Park offers fun play areas and kiosks. You can't visit the seaside without trying the delicious fish and chips or an ice cream made using the milk from Felixstowe's very own dairy herd. In the evening, relax and enjoy shows and entertainment at the Spa Pavilion, grab some street food in the Beach Village, or enjoy a meal at the Alex or the Boardwalk.



Up the hill from the seafront is Felixstowe's bustling town centre. This is home to a great selection of big-name stores, plus specialty boutiques, crafts, gifts, and independent shops. Pick up something special as a souvenir of your day by the sea, then relax with a classic cream tea on the cliff-tops.

At the northern end of the town is the charming fishing and sailing hamlet of Felixstowe Ferry. Take a walk along the banks of the river Deben, hop on the little foot ferry for a trip to Bawdsey, pick up some fresh fish for tea, and see how many of the iconic Napoleonic Martello Towers you can spot.

Head south to visit the unique Landguard Peninsula, with its 18th century fort, one of England's best-preserved coastal defences, alongside the fascinating collections of the Felixstowe Museum. Then stroll along the boardwalk at the nature reserve, home to a rich diversity of flora and fauna; the viewing area here offers spectacular views of the giant ships arriving at the Port of Felixstowe, Britain's busiest port.

FACT FILE

113FT / 34M

HEIGHT OF FELIXSTOWE'S NEW
OBSERVATION WHEEL INSTALLED
IN AUGUST.

400,000+

NUMBER OF FANS WHO HAVE
ATTENDED PREVIOUS TOUR OF
BRITAIN STAGES IN SUFFOLK.

£8.5M

NET ECONOMIC BENEFIT TO SUFFOLK
FROM PREVIOUS RACE VISITS TO
THE COUNTY.



5

HOTELS TO START FELIXSTOWE

HQ

Holiday Inn Southend

Time to start: 1 hr 30 min

Distance to start: 108.3km / 67.3mi

Postcode: IP11 2AH

H1

Radisson Blu Hotel London Stansted

Time to start: 1 hr 30 min

Distance to start: 96.2km / 59.8mi

Postcode: IP11 2AH

H5

Hilton London Watford

Time to start: 2 hr

Distance to start: 162.5km / 101mi

Postcode: IP11 2AH

H3

Delta Hotels by Marriott Waltham Abbey

Time to start: 1 hr 35 min

Distance to start: 125.1km / 77.7mi

Postcode: IP11 2AH

H6

DoubleTree by Hilton London Elstree

Time to start: 2 hr

Distance to start: 147.4km / 91.6mi

Postcode: IP11 2AH

H4

Village Hotel Watford Centennial Park

Time to start: 2 hr

Distance to start: 153.2km / 95.2mi

Postcode: IP11 2AH



See Hotel Manual for contact information. All journey times shown are approximate – additional time should be added if travelling during peak periods.



START FELIXSTOWE 5

Timetable

Wednesday 6 September

Time	Activities
21:00	Overnight Parking Langer Road Car Park

Thursday 7 September

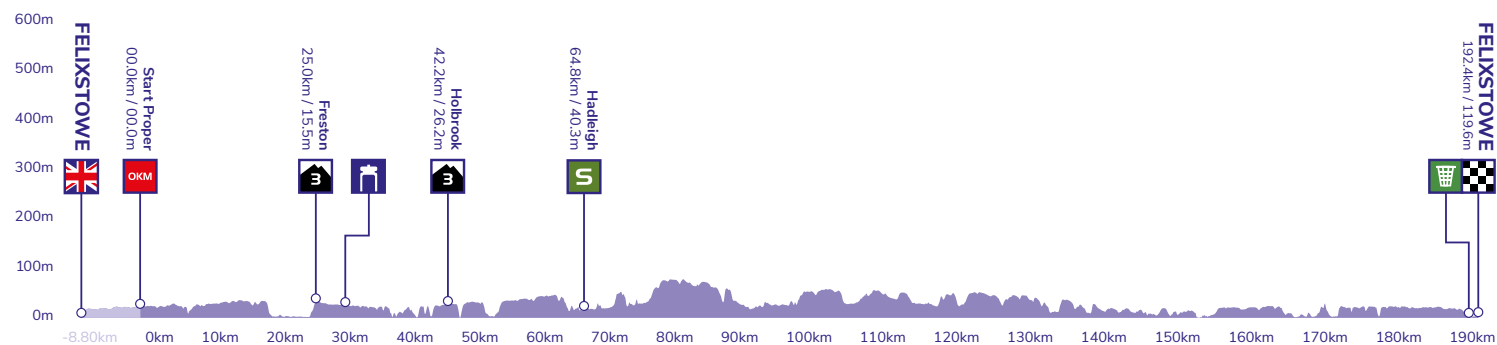
03:45	Roads closed
04:00	Race facilities/Contractors arrive on site
06:00	6 stewards on site (venue)
08:00	Position promotional units
	Start infrastructure and Hospitality complete
	PPO operational
	24 stewards on site (venue)
08:30	Crew breakfast / briefing
	Media Centre open
09:00	Volunteer marshal briefing
	Hospitality open
09:30	Sign on commences
10:15	0Km positioned
10:30	Event Control briefing
10:35	Riders assemble on Start Line
	Forward Vehicles Depart
10:45	Start of stage 5
11:15	Ride with Dan Martin Departs
	Finish straight available for support activities
13:15	Ride with Dan Martin Arrives
14:30	Support activities end
14:45	Deviation closes
15:07	Stage 5 arrives (Fast schedule)
15:34	Stage 5 arrives (Expected schedule)
15:45	Presentation of Stage Winner and Leader's jerseys
16:00	Hospitality closes
16:30	Press conference
	Volunteer marshals dismissed
	24 stewards dismissed
	Event Control closes
17:45	Remaining Stewards dismissed
18:00	Media Centre closes
19:00	Site clear

	Start address Sea Road Felixstowe IP11 2AU
	Technical Parking Undercliff Road Felixstowe IP11 2AG
	Hospital address Ipswich Hospital Heath Road Ipswich IP4 5PD T +44 (0) 1473 712233
	Mandatory passing point IP11 2AH

5

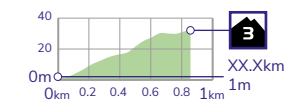
ROUTE PROFILES
FELIXSTOWE TO FELIXSTOWE

Stage profile

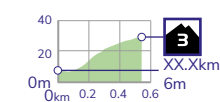


KoM profiles

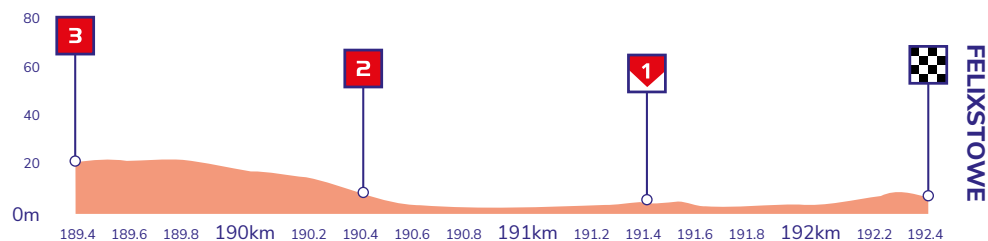
Freston: Cat 3 0.84km / 3.9% avg



Holbrook: Cat 3 0.53km / 4% avg

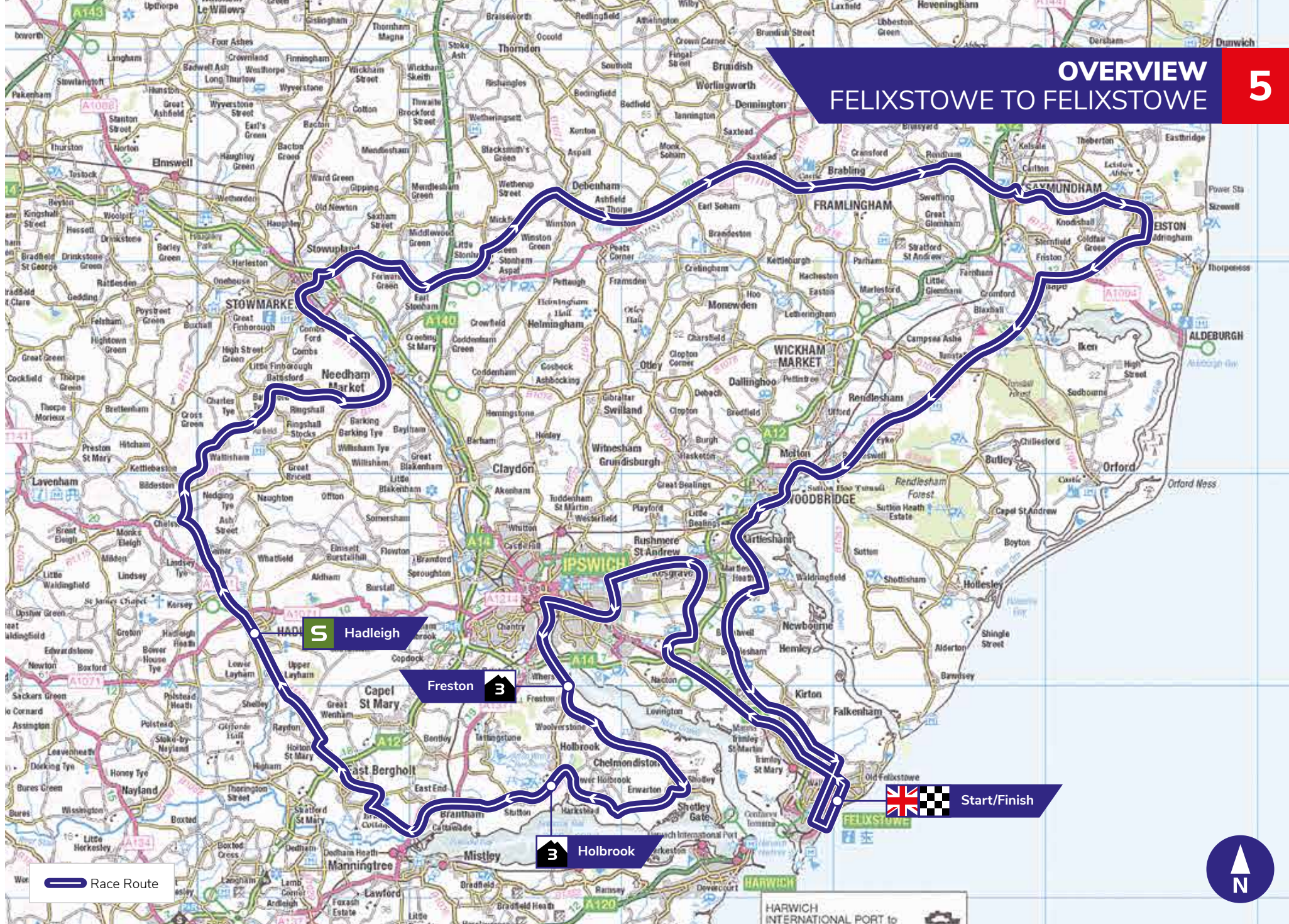


Final 3km profile



OVERVIEW FELIXSTOWE TO FELIXSTOWE

5



RACE SCHEDULE

FELIXSTOWE TO FELIXSTOWE

Neutralised section

Sea Road, Undercliff Road West, Convalescent Hill, Wolsey Gardens, Hamilton Road, A1021 Orwell Road, A1021 Leopold Road, A1021 Crescent Road, A1021 Hamilton Road, High Road West, High Road, Felixstowe Road.

Approximate distance of neutralised section 8.8km / 4.5miles

Distance of stage 192.4km / 119.6miles

Neutralised start 10:45

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
			Start Neutralised		Sea Road – Felixstowe	10:45	10:45	10:45
0.00	192.4	0.00	Start Proper			11:00	11:00	11:00
0.8	191.6	0.5		Caution!	Dual carriageway – keep left	11:01	11:01	11:01
2.8	189.6	1.7	T.Junction	Left	A1156 Felixstowe Road	11:04	11:04	11:03
3.5	188.9	2.2	Sign		Foxhall	11:05	11:05	11:04
3.7	188.7	2.3	Junction	Right	Straight Road	11:05	11:05	11:04
4.5	187.9	2.8	X.Roads	Right	Bucklesham Road	11:07	11:06	11:05
5.6	186.8	3.5	Junction	Left	Hall Road – Narrow for 2km!	11:08	11:08	11:07
7.4	185.0	4.6	X.Roads	Straight	Dobbs Lane/Foxhall Road	11:11	11:10	11:09
9.6	182.8	6.0	T.Junction	Left	A1214 Main Road	11:15	11:13	11:12
10.2	182.2	6.3	R/about	2nd Exit	A1124 Main Road	11:16	11:14	11:13
11.1	181.3	6.9	R/about	2nd Exit	A1214 Main Road	11:17	11:15	11:14
11.4	181.0	7.1	T.Lights	Straight	A1214 Main Road	11:17	11:16	11:14
12.3	180.1	7.6	Sign		Rushmore St Andrew	11:19	11:17	11:15
12.5	179.9	7.8	T.Lights	Straight	A1214 Woodbridge Road/Beach Road	11:19	11:17	11:16
13.4	179.0	8.3	Sign		Ipswich	11:21	11:19	11:17
13.8	178.6	8.6	R/about	1st Exit	A1189 Heath Road	11:21	11:19	11:17
14.1	178.3	8.8		Caution!	Central Island – keep left	11:22	11:20	11:18
15.0	177.4	9.3	R/about	2nd Exit	A1189 Bixley Road/Foxhall Road	11:23	11:21	11:19
16.0	176.4	9.9	R/about	3rd Exit	A1156 Felixstowe Road	11:25	11:22	11:20
16.2	176.2	10.1	T.Lights	Straight	A1156 Felixstowe Road/King's Way	11:25	11:23	11:20
16.7	175.7	10.4		Caution!	Central Island pass both sides	11:26	11:23	11:21
17.1	175.3	10.6	T.Lights	Straight	A1156 Felixstowe Road/Murray Road	11:26	11:24	11:21
17.3	175.1	10.8	T.Lights	Straight	A1156 Felixstowe Road/B1075	11:27	11:24	11:22
18.4	174.0	11.4	T.Lights	Straight	A1156 Fore Hamlet/Pownall Road	11:28	11:26	11:23
18.5	173.9	11.5	T.Lights	Straight	A1156 Fore Hamlet/B1458 Duke Street	11:29	11:26	11:23
18.7	173.7	11.6	Caution!	Keep Left	Central Island – A1156 Fore St/Grimwade St	11:29	11:26	11:24
18.9	173.5	11.8			Salthouse Street – One Way System	11:29	11:27	11:24
19.0	173.4	11.8		Caution!	Central Island pass both sides	11:29	11:27	11:24
19.4	173.0	12.1	R/about	1st Exit	A137 Bridge Street	11:30	11:27	11:24
19.6	172.8	12.2	Caution!	Keep Left	Central Island – A137 Bridge Street	11:30	11:28	11:25
20.0	172.4	12.4	R/about	3rd Exit	A137 Hawes Street	11:31	11:28	11:25
20.0	172.4	12.4	R/about	2nd Exit	A137 Hawes Street	11:31	11:28	11:25
20.4	172.0	12.7	R/about	3rd Exit	A137 Wherstead Road	11:32	11:29	11:26
21.7	170.7	13.5	R/about	2nd Exit	A137 Keep Left for Next Round About	11:34	11:31	11:27
21.8	170.6	13.6	Sign		Wherstead	11:34	11:31	11:28
21.9	170.5	13.6	R/about	1st Exit	B1456 The Strand/A137	11:34	11:31	11:28
24.0	168.4	14.9	KoM 1 Cat 3	Start		11:37	11:34	11:30
24.3	168.1	15.1	Sign		Freston	11:38	11:34	11:31
25.0	167.4	15.5	KoM 1 Cat 3	Finish	Freston	11:39	11:35	11:32
25.0	167.4	15.5			Green Zone for 200m	11:39	11:35	11:32
25.6	166.8	15.9		Keep Left	B1456 Main Road	11:40	11:36	11:32
28.6	163.8	17.8	Sign		Chelmondston	11:44	11:40	11:36
30.1	162.3	18.7	Drinks	Start		11:47	11:43	11:38

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
32.7	159.7	20.3	Sign		Shotley	11:51	11:46	11:42
32.8	159.6	20.4	Caution!	Right	Narrow!	11:51	11:46	11:42
34.0	158.4	21.1	Sign		Erwarton	11:53	11:48	11:43
35.2	157.2	21.9		Caution!	Sharp left bend!	11:55	11:50	11:45
35.3	157.1	22.0		Caution!	Sharp right bend!	11:55	11:50	11:45
36.8	155.6	22.9		Keep Right		11:57	11:52	11:47
37.5	154.9	23.3		Keep Left		11:58	11:53	11:48
37.8	154.6	23.5		Keep Right		11:59	11:54	11:48
38.2	154.2	23.8	Sign		Harkstead	12:00	11:54	11:49
38.6	153.8	24.0		Keep Right		12:00	11:55	11:49
39.0	153.4	24.3	Sign		Lower Holbrook	12:01	11:55	11:50
41.1	151.3	25.6	T.Junction	Left	B1080 Church Hill	12:04	11:58	11:52
41.6	150.8	25.9	KoM 2 Cat 3	Start		12:05	11:59	11:53
42.2	150.2	26.2	KoM 2 Cat 3	Finish	Holbrook	12:06	12:00	11:54
42.2	150.2	26.2			Green Zone for 200m	12:06	12:00	11:54
43.9	148.5	27.3		Keep Right		12:08	12:02	11:56
43.9	148.5	27.3		Keep Left	B1080 Manningtree Road	12:08	12:02	11:56
46.9	145.5	29.2	T.Junction	Left	A137 The Street	12:13	12:07	12:00
48.3	144.1	30.0		Keep Left	A137	12:15	12:09	12:02
49.9	142.5	31.0	R/about	3rd Exit	B1070 Bergholt Road	12:18	12:11	12:04
51.4	141.0	32.0	Sign		East Bergholt	12:20	12:13	12:06
52.1	140.3	32.4	Junction	Left	White Horse Road	12:21	12:14	12:06
52.7	139.7	32.8	X.Roads	Right	Grandish Road	12:22	12:15	12:07
53.6	138.8	33.3	X.Roads	Left	B1070 Mill Road	12:24	12:16	12:08
54.2	138.2	33.7		Keep Left	B1070 Heath Road	12:25	12:17	12:09
54.9	137.5	34.1		Keep Left	B1070 Gaston End	12:26	12:18	12:10
55.0	137.4	34.2		Keep Right	B1070 Gaston End	12:26	12:18	12:10
56.7	135.7	35.3	Sign		Holton St Mary	12:29	12:21	12:12
57.8	134.6	35.9		Keep Right	B1070	12:30	12:22	12:14
58.6	133.8	36.4	Sign		Raydon	12:32	12:23	12:15
59.0	133.4	36.7		Keep Left	B1070	12:32	12:24	12:15
59.7	132.7	37.1		Keep Left	B1070	12:33	12:25	12:16
61.3	131.1	38.1		Keep Right	B1070	12:36	12:27	12:18
61.5	130.9	38.2	Sign		Upper Layham	12:36	12:27	12:19
63.0	129.4	39.2	Sign		Hadleigh	12:39	12:30	12:21
64.0	128.4	39.8		Caution!	Buildout – offside in carriageway	12:40	12:31	12:22
64.6	127.8	40.2	M R/about	1st Exit	B1070 High Street	12:41	12:32	12:23
64.8	127.6	40.3	Sprint	Start	Hadleigh	12:41	12:32	12:23
64.8	127.6	40.3			Green Zone for 200m	12:41	12:32	12:23
64.9	127.5	40.4		Keep Left	B1070 Bridge Street	12:41	12:32	12:23
65.3	127.1	40.6		Keep Right	B1070 Gallows Hill	12:42	12:33	12:23
65.8	126.6	40.9	T.Junction	Left	A1071	12:43	12:34	12:24
65.9	126.5	41.0	Junction	Right	A1141	12:43	12:34	12:24
67.9	124.5	42.2	Sign		Semer	12:46	12:37	12:27

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
68.0	124.4	42.3		Keep Left	A1141	12:46	12:37	12:27
69.7	122.7	43.3		Keep Right	B1115	12:49	12:39	12:29
69.8	122.6	43.4		Keep Left	B1115	12:49	12:39	12:29
71.1	121.3	44.2		Keep Left	B1115	12:51	12:41	12:31
72.4	120.0	45.0	Sign		Bildeston	12:53	12:43	12:33
73.1	119.3	45.5	X.Roads	Right	Wattisham Road	12:54	12:44	12:33
76.1	116.3	47.3	Sign		Wattisham	12:59	12:48	12:37
76.5	115.9	47.6		Keep Left	Hitcham Road	13:00	12:49	12:38
76.7	115.7	47.7	Junction	Right	Well Road	13:00	12:49	12:38
77.6	114.8	48.3	Sign		Ringshall	13:01	12:50	12:39
79.8	112.6	49.6	T.Junction	Left	Stowmarket Road	13:05	12:54	12:42
80.7	111.7	50.2		Keep Right		13:06	12:55	12:43
80.7	111.7	50.2	T.Junction	Right	Straight Road	13:06	12:55	12:43
81.7	110.7	50.8	Junction	Right	Valley Road	13:08	12:56	12:45
83.4	109.0	51.9	T.Junction	Right	Hascot Hill	13:11	12:59	12:47
84.7	107.7	52.7	Sign		Barking	13:13	13:01	12:48
85.0	107.4	52.9	T.Junction	Left	B1078 Barking Hill	13:13	13:01	12:49
86.9	105.5	54.0	Sign		Needham Market	13:16	13:04	12:51
87.7	104.7	54.5	T.Junction	Left	B1113 Ipswich Road	13:17	13:05	12:52
90.9	101.5	56.5		Caution!	⚠ Dual carriageway – keep left	13:22	13:09	12:56
91.3	101.1	56.8	Sign		Stowmarket	13:23	13:10	12:57
91.8	100.6	57.1	T.Lights	Straight	A1308 Needham Road	13:24	13:11	12:58
92.4	100.0	57.5	R/about	2nd Exit	Needham Road	13:25	13:12	12:58
92.9	99.5	57.8	M R/about	2nd Exit	Ipswich Road	13:25	13:12	12:59
93.4	99.0	58.1	M R/about	1st Exit	Ipswich Road	13:26	13:13	13:00
93.6	98.8	58.2	T.Lights	Right	Milton Road South	13:27	13:13	13:00
93.7	98.7	58.3	T.Lights	Left	A1308 Gipping Way	13:27	13:13	13:00
93.8	98.6	58.3	T.Lights	Right	B1115 Navigation Approach	13:27	13:14	13:00
94.5	97.9	58.8	R/about	2nd Exit	B1115 Mortimer Road	13:28	13:15	13:01
94.8	97.6	59.0		Caution!	⚠ Central Island – pass both sides	13:28	13:15	13:01
95.3	97.1	59.3	R/about	2nd Exit	B1115 Stowmarket Road	13:29	13:16	13:02
95.5	96.9	59.4	Sign		Stowupland	13:30	13:16	13:02
96.2	96.2	59.8	T.Junction	Left	A1120 Church Road	13:31	13:17	13:03
97.9	94.5	60.9		Keep Right	A1120 Bells Lane	13:33	13:19	13:05
98.7	93.7	61.4	Sign		Earl Stonham	13:35	13:21	13:06
99.1	93.3	61.6	Sign		Forward Green	13:35	13:21	13:07
102.8	89.6	63.9	T.Junction	Left	A140	13:41	13:26	13:12
102.9	89.5	64.0	Junction	Right	A1120 Stowmarket Road	13:41	13:27	13:12
104.2	88.2	64.8	Sign		Stonham Aspal	13:43	13:28	13:13
104.3	88.1	64.9	Junction	Left	Scott's Hill	13:43	13:29	13:14
105.6	86.8	65.7		Keep Right		13:45	13:30	13:15
109.7	82.7	68.2	Sign		Debenham	13:52	13:36	13:21
110.7	81.7	68.8	T.Junction	Right	B1077 High Street	13:53	13:38	13:22
111.1	81.3	69.1	Junction	Left	Kenton Road	13:54	13:38	13:22
111.3	81.1	69.2		Keep Right	Thorpe Lane	13:54	13:39	13:23
114.6	74.0	71.3	X.Roads	Left	A1120	14:00	13:43	13:27
117.0	75.4	72.8	Sign		Earl Soham	14:03	13:47	13:30
117.6	74.8	73.1	T.Junction	Right	A1120 The Street	14:04	13:48	13:31
117.9	74.5	73.3		Keep Left	A1120	14:05	13:48	13:31
118.6	73.8	73.8		Keep Right		14:06	13:49	13:32
119.9	72.5	74.6		Keep Right	A1120	14:08	13:51	13:34
120.5	71.9	74.9	Junction	Right	B1119	14:09	13:52	13:34
121.5	70.9	75.6	Sign		Framlingham	14:10	13:53	13:36
121.6	70.8	75.6		Keep Right	B1119 Saxted Road	14:11	13:53	13:36

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
122.9	69.5	76.4		Keep Right	B1119 Mount Pleasant	14:13	13:55	13:38
123.5	68.9	76.8	T.Junction	Right	B1116 College Road	14:14	13:56	13:38
123.8	68.6	77.0	M R/about	2nd Exit	Bridge Street	14:14	13:56	13:39
124.3	68.1	77.3		Keep Right	Castle Street	14:15	13:57	13:39
124.4	68.0	77.4	T.Junction	Left	B1119 Saxmundham Road	14:15	13:57	13:39
127.2	65.2	79.1		Keep Right	B1119	14:19	14:01	13:43
130.5	61.9	81.2		Keep Left	B1119	14:25	14:06	13:47
131.3	61.1	81.6	Sign		Rendham	14:26	14:07	13:48
131.4	61.0	81.7		Keep Right	B1119	14:26	14:07	13:48
131.9	60.5	82.0		Keep Right	B1119	14:27	14:08	13:49
132.9	59.5	82.6		Keep Right	B1119	14:28	14:09	13:50
133.2	59.2	82.8		Keep Left	B1119 Rendham Road	14:29	14:10	13:51
134.7	57.7	83.8		Keep Left	to A12 Junction	14:31	14:12	13:53
134.7	57.7	83.8	T.Junction	Right	A12 – Cross Dual Carriageway	14:31	14:12	13:53
134.8	57.6	83.8	Junction	Left	B1119 Rendham Road	14:31	14:12	13:53
135.6	56.8	84.3		Keep Left	B1119 Chapel Road	14:33	14:13	13:54
135.8	56.6	84.4		Keep Right	B1119 Fairfield Road	14:33	14:14	13:54
136.0	56.4	84.6	T.Junction	Right	B1119 North Entrance	14:33	14:14	13:54
136.1	56.3	84.6	Sign		Saxmundham	14:33	14:14	13:54
136.4	56.0	84.8	T.Lights	Left	B1119 Church Street	14:34	14:14	13:55
141.0	51.4	87.7		Keep Right	B1115 level crossing – left	14:41	14:21	14:01
141.7	50.7	88.1	Sign		Leiston	14:42	14:22	14:02
142.9	49.5	88.9	T.Lights	Straight	B1122 Main Street	14:44	14:24	14:03
143.0	49.4	88.9		Keep Right	B1122 High Street	14:44	14:24	14:03
143.2	49.2	89.0		Caution!	⚠ Speed cushions x2	14:45	14:24	14:04
143.3	49.1	89.1	T.Lights	Straight	B1122 High Street	14:45	14:24	14:04
144.0	48.4	89.5	Sign		Aldringham	14:46	14:25	14:05
144.7	47.7	90.0	X.Roads	Right	B1353 Aldringham Lane	14:47	14:26	14:06
145.7	46.7	90.6	T.Junction	Left	B1069 Leiston Road	14:48	14:28	14:07
148.2	44.2	92.2	T.Junction	Right	A1094 Aldeburgh Road	14:52	14:31	14:10
148.4	44.0	92.3		Keep Left	A1094	14:53	14:32	14:10
150.5	41.9	93.6	Sign		Snape	14:56	14:35	14:13
150.6	41.8	93.7	Junction	Left	B1069 Church Road	14:56	14:35	14:13
153.0	39.4	95.1		Keep Left	B1069	15:00	14:38	14:16
154.7	37.7	96.2		Keep Right	B1069	15:03	14:41	14:18
156.5	35.9	97.3	Sign		Tunstall	15:05	14:43	14:21
156.6	35.8	97.4	T.Junction	Right	B1069 Orford Road	15:06	14:43	14:21
156.8	35.6	97.5		Keep Left	B1068 Woodbridge Road	15:06	14:44	14:21
158.3	34.1	98.4	Sign		Rendlesham	15:08	14:46	14:23
159.0	33.4	98.9	R/about	2nd Exit	A1152	15:09	14:47	14:24
161.9	30.5	100.7	Sign		Eyke	15:14	14:51	14:28
164.3	28.1	102.2	Junction	Right	A1152 Orford Road	15:18	14:54	14:31
164.3	28.1	102.2	T.Junction	Right	Orford Road	15:18	14:54	14:31
165.7	26.7	103.0	R/about	2nd Exit	A1152 Wilford Bridge Road	15:20	14:56	14:33
166.1	26.3	103.3	Sign		Melton	15:21	14:57	14:33
165.3	27.1	102.8		Caution!	⚠ Level Crossing	15:19	14:56	14:32
167.0	25.4	103.8	T.Lights		B1438 Melton Road	15:22	14:58	14:34
168.2	24.2	104.6	T.Lights	Left	B1438 Lime Kiln Quay Road	15:24	15:00	14:36
168.8	23.6	105.0	T.Lights	Straight	B1438 Quayside	15:25	15:01	14:37
169.6	22.8	105.5	M R/about	2nd Exit	B1438 Ipswich Road	15:26	15:02	14:38
170.1	22.3	105.8	Junction	Left	Sandy Lane	15:27	15:03	14:38
171.0	21.4	106.3		Caution!	⚠ Narrow Bridge!	15:28	15:04	14:39
171.6	20.8	106.7	T.Junction	Left	The Street	15:29	15:05	14:40
171.9	20.5	106.9	Junction	Left	School Lane	15:30	15:05	14:41

RACE SCHEDULE

FELIXSTOWE TO FELIXSTOWE

NOTES

NOTES

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

5

FINISH FELIXSTOWE

Timetable

Wednesday 6 September

Time Activities

21:00 Overnight Parking Langer Road Car Park

Thursday 7 September

03:45 Roads closed

04:00 Race facilities/Contractors arrive on site

06:00 6 stewards on site (venue)

08:00 Position promotional units

Start infrastructure and Hospitality complete
PPO operational

24 stewards on site (venue)

08:30 Crew breakfast / briefing

Media Centre open

09:00 Volunteer marshal briefing

Hospitality open

09:30 Sign on commences

10:15 0Km positioned

10:30 Event Control briefing

10:35 Riders assemble on Start Line

Forward Vehicles Depart

10:45 Stage 5 departs Felixstowe

11:15 Ride with Dan Martin departs

Finish straight available for support activities

13:15 Ride with Dan Martin arrives

14:30 Support activities end

14:45 Deviation closes

15:07 Stage 5 arrives (Fast schedule)

15:34 Stage 5 arrives (Expected schedule)

15:45 Presentation of Stage Winner

and Leader's jerseys

16:00 Hospitality closes

16:30 Press conference

Volunteer marshals dismissed

24 stewards dismissed

Event Control closes

17:45 Remaining Stewards dismissed

18:00 Media Centre closes

19:00 Site clear



Finish address

Sea Road

Felixstowe

IP11 2AU



Tour village address

Leisure Centre Car Park

Felixstowe

IP11 2AU



Media centre address

Felixstowe Leisure Centre

75 Undercliff Road

Felixstowe, IP11 2AE



Hospital address

Ipswich Hospital

Heath Road

Ipswich, IP4 5PD

T +44 (0)1473 712233



Team Parking

Undercliff Rd W

Felixstowe

IP11 2AG



Tech Parking

Leisure Centre Car Park

Felixstowe

IP11 2AU

Race Route





NOTE

Deviation on rider's left at 60m to go (Cavendish Road).
Finish is straight for final 880m.
Caution! Multiple central islands between 2km and 1km to go.

Felixstowe seafront



Port of Felixstowe



5

FINISH TO HOTELS FELIXSTOWE

HQ

Holiday Inn Southend

Time from finish: 2 hr

Distance from finish: 108km / 67.1mi

Postcode: SS2 6XG

H1

Radisson Blu Hotel London Stansted

Time from finish: 1 hr 45 min

Distance from finish: 96.9km / 60.2mi

Postcode: CM24 1PP

H5

Hilton London Watford Elton Way

Time from finish: 2 hr 10 min

Distance from finish: 160.9km / 100mi

Postcode: WD25 8HA

H3

Delta Hotels by Marriott Waltham

Time from finish: 1 h 45 min

Distance from finish: 125.9km / 78.1mi

Postcode: EN9 3LX

H6

DoubleTree by Hilton London Elstree

Time from finish: 2 hr

Distance from finish: 149.2km / 92.7mi

Postcode: WD6 5PU

H4

Village Hotel Watford Centennial Park

Time from finish: 2 hr 10 min

Distance from finish: 154.5km / 96mi

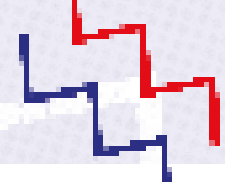
Postcode: WD6 3SL



See Hotel Manual for contact information. All journey times shown are approximate – additional time should be added if travelling during peak periods.

NOTES

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STAGE 6

SOUTHEND-ON-SEA TO HARLOW FRIDAY 8 SEPTEMBER

Looping around the Essex countryside, the second day of the Tour of Britain's eastern doubleheader is a spectator-friendly stage between Southend-on-Sea and Harlow.

After rolling out from Southend's Western Esplanade, in the shadows of the city's historic pier, the first 65 kilometres loop around the towns of Rochford, South Woodham Ferrers, and Burnham-on-Crouch, offering fans the opportunity to catch the peloton at multiple locations. The route then commences its westerly path towards Harlow, initially running parallel to the River Blackwater, and then through Ingatestone, which is regularly named as one of the most desirable places to live in the UK.

Stage six finishes on Third Avenue, where Lorena Wiebes triumphed on day two of last year's Women's Tour.

STAGE PARTNERS





START SOUTHEND-ON-SEA

Known for having the world's longest pleasure pier and seven miles of coastline stretching from Shoeburyness to Leigh-on-Sea, Southend-on-Sea is one of Britain's most popular tourist destinations.

Southend Pier is the city's undoubted historical icon. Having been first built as a 600-foot (180m) wooden pier, it was later constructed as the 1.33-mile iron pier we know today. The Central Seafront is where visitors will find classic amusement arcades, and some great attractions like Adventure Island and Sealife Adventure.

The city has a rich and vibrant cultural offering including various museums, art galleries, and the Cliffs Pavilion theatre. Southend's diverse galleries showcase fantastic artwork and its thriving art scene. Focal Point Gallery houses intriguing and challenging exhibitions from a range of global artists, while the Beecroft Art Gallery has a permanent collection of over 2000 works, dating from the 17th century to the modern day.

The city unveiled a carbon neutral target by 2030 four years ago. Since then, climate resilience improvements have included the planting of over 600 trees, the completion of the city's first zero-carbon affordable homes, the introduction of sustainable warm grants, and a comprehensive education and learning programme.



FINISH HARLOW

Located on the Essex – Hertfordshire border, Harlow maintains a rural atmosphere, with over one-third of land use devoted to parks, woodlands, ponds, and open spaces.

While it is well known for being one of the New Towns established following the end of World War II, the first written record of Harlow was in the Domesday Book of 1086. The mill that was named in the entry survives to this day.

Early settlements from the prehistoric age through to Roman times add to the history of the area. Harlow has 13 scheduled ancient monuments, including the nationally important Roman Temple Site. Many significant archaeological discoveries have also been made here. Several 17th and 18th century dwellings can still be found in the town, located alongside modern housing developments.

The beautiful landscape of the surrounding countryside and the town's many attractive parks – there are eight conservation areas, including Mark Hall North, which are designated as areas of special architectural or historic interest – all combine to enhance Harlow's 'green town' reputation.

Harlow is also home to over 100 public sculptures, many of which stemmed from its status as a New Town. In 2009 Harlow Council celebrated these installations by branding the town as the world's first sculpture town.

FACT FILE

9

NUMBER OF BEACHES IN
SOUTHEND-ON-SEA.

1923

THE YEAR POPULAR CLUB SOUTHEND
WHEELERS WAS ESTABLISHED. HAPPY
100TH BIRTHDAY TO ALL INVOLVED!

24

NUMBER OF HARLOW'S FAMOUS
SCULPTURES THAT CAN BE SEEN
DURING THE OFFICIAL 21-KILOMETRE
CYCLE TOUR.



6

HOTELS TO START SOUTHEND-ON-SEA

HQ

Holiday Inn Southend

Time to start: 5 min
Distance to start: 2.6km / 1.6mi
Postcode: SS0 7QY

H1

Radisson Blu Hotel London Stansted

Time to start: 1 hr 15 min
Distance to start: 77.9km / 48.4mi
Postcode: SS0 7QY

H5

Hilton London Watford

Time to start: 1 hr 20 min
Distance to start: 92.7km / 57.6mi
Postcode: SS0 7QY

H3

Delta Hotels by Marriott Waltham Abbey

Time to start: 55 min
Distance to start: 56km / 34.8mi
Postcode: SS0 7QY

H6

DoubleTree by Hilton London Elstree

Time to start: 1 hr 15 min
Distance to start: 78.4km / 48.7mi
Postcode: SS0 7QY

H4

Village Hotel Watford Centennial Park

Time to start: 1 hr 20 min
Distance to start: 84km / 52.2mi
Postcode: SS0 7QY



See Hotel Manual for contact information. All journey times shown are approximate – additional time should be added if travelling during peak periods.

START SOUTHEND-ON-SEA 6

Timetable

Friday 8 September

Time	Activities
04:45	Start area closed to traffic Start crew and facilities arrive on site
08:45	Race facilities complete
09:15	PPO in operation
09:30	Morning briefing
09:45	PA operational Hospitality opens Guests arrive Teams start to arrive Volunteers briefing
10:45	Signing on opens
11:00	0km signage in position
11:40	Riders assemble on start line Forward vehicles depart
11:45	Start of Stage 6
12:00	Stage de-neutralises Commence de-rig
14:15	Site clear Start crew departs to next hotel/start venue



Start address
Western Esplanade
Southend
Essex SS1 1EE



Technical Parking
Eastward Carriageway
Of Western Esplanade
SS1 1EE



Hospital address
Southend University Hospital
Prittlewell Chase
Westcliff-On-Sea
Essex SS0 0RY
T +44 (0)1702 435555



Mandatory passing point
SS0 7QY

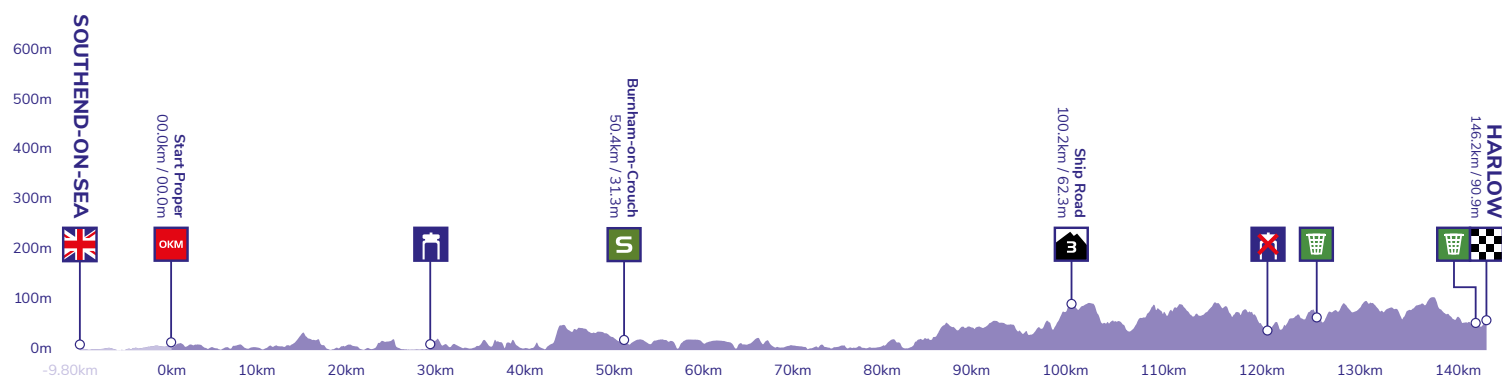


6

ROUTE PROFILES

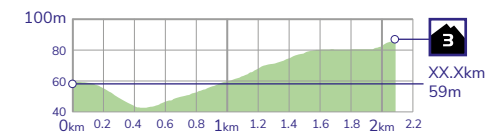
SOUTHEND-ON-SEA TO HARLOW

Stage profile

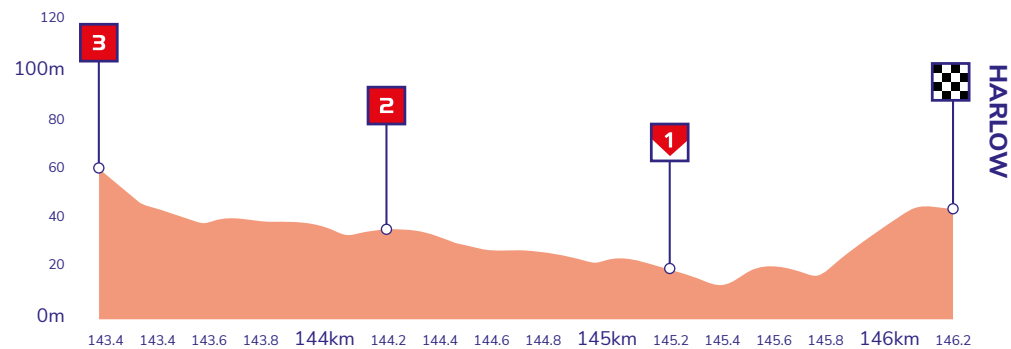


KoM profiles

Ship Road: Cat 3 2.07km / 1.3% avg



Final 3km profile



OVERVIEW AND OFF-RACE ROUTE SOUTHEND-ON-SEA TO HARLOW

6



6

RACE SCHEDULE

SOUTHEND-ON-SEA TO HARLOW

Neutralised section

Western Esplanade, B1016 Eastern Esplanade, B1016 Thorpe Esplanade, B1016 Shoebury Common Road, B1016 Ness Road, A13, B1017 Poynter's Lane, Star Lane, Southend Road, Little Wakerling Road, Barrow Hall Road.

Approximate distance of neutralised section 9.8km / 6miles

Distance of stage 146.2km / 90.9miles

Neutralised start 11:45

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
			Start Neutralised		Western Esplanade – Southend-on-Sea	11:45	11:45	11:45
0.00	146.3	0.00	Start Proper		Barrow Hall Road	12:00	12:00	12:00
1.5	144.8	0.9	Sign		Stonebridge	12:02	12:02	12:01
1.9	144.4	1.2		Keep Left		12:02	12:02	12:02
2.0	144.3	1.2	Junction	Right	Shopland Road	12:03	12:02	12:02
2.0	144.3	1.2	Sign		Sutton with Shopland	12:03	12:02	12:02
4.2	142.1	2.6		Keep Left	Shopland Road	12:06	12:06	12:05
5.3	141.0	3.3	TJunction	Right	Sutton Road	12:08	12:07	12:06
5.7	140.6	3.5	M R/about	1st Exit	Sutton Road	12:08	12:08	12:07
6.4	139.9	4.0	M R/about	2nd Exit	Southend Road	12:10	12:09	12:08
6.9	139.4	4.3	R/about	1st Exit	South Street	12:10	12:09	12:08
7.2	139.1	4.5		Keep Left	North Street	12:11	12:10	12:09
7.3	139.0	4.5		Caution!	Buildout – nearside	12:11	12:10	12:09
7.4	138.9	4.6		Keep Right		12:11	12:10	12:09
7.4	138.9	4.6	TJunction	Right	Weir Pond Road	12:11	12:10	12:09
7.6	138.7	4.7		Keep Left	East Street	12:11	12:10	12:09
8.0	138.3	5.0		Keep Right	Stambridge Road	12:12	12:11	12:10
8.5	137.8	5.3	Sign		Stambridge	12:13	12:12	12:10
9.4	136.9	5.8		Keep Left	Stambridge Road	12:14	12:13	12:12
10.5	135.8	6.5	Sign		Great Stambridge	12:16	12:15	12:13
11.6	134.7	7.2	TJunction	Right	Gore Road	12:18	12:16	12:14
12.0	134.3	7.5		Keep Left	Creeksea Ferry Road	12:18	12:17	12:15
13.6	132.7	8.5	TJunction	Left	Lambourne Hall Road	12:21	12:19	12:17
14.7	131.6	9.1	Sign		Canewdon	12:23	12:21	12:18
15.0	131.3	9.3		Keep Left	Anchor Lane	12:23	12:21	12:19
15.1	131.2	9.4		Caution!	Buildout – offside	12:23	12:21	12:19
15.2	131.1	9.5		Keep Right	Anchor Lane	12:23	12:21	12:19
19.5	126.8	12.1	TJunction	Right	Ashingdon Road	12:30	12:27	12:25
20.0	126.3	12.4	Junction	Right	Lower Road	12:31	12:28	12:25
21.5	124.8	13.4		Keep Left	Lower Road	12:33	12:30	12:27
24.2	122.1	15.0	Sign		Hullbridge	12:38	12:34	12:31
25.3	121.0	15.7	M R/about	1st Exit	Lower Road	12:39	12:36	12:32
25.6	120.7	15.9	R/about	1st Exit	Lower Road	12:40	12:36	12:32
25.7	120.6	16.0	Junction	Right	Watery Lane	12:40	12:36	12:33
25.9	120.4	16.1	Sign		Rawreth	12:40	12:37	12:33
26.7	119.6	16.6		Keep Left	Beeches Road	12:41	12:38	12:34
28.5	117.8	17.7	TJunction	Right	Hawk Hill	12:44	12:40	12:36
28.6	117.7	17.8		Caution!	Narrow bridge	12:44	12:40	12:36
29.1	117.2	18.1		Keep Right	Hawk Hill	12:45	12:41	12:37
29.5	116.8	18.3	Drinks	Start		12:46	12:42	12:37
29.6	116.7	18.4	R/about	3rd Exit	A132 Burnham Road	12:46	12:42	12:38
33.1	113.2	20.6	Sign		South Woodham	12:52	12:47	12:42
33.2	113.1	20.6		Keep Right	Central Island	12:52	12:47	12:42
33.4	112.9	20.8	R/about	2nd Exit	B1012 Burnham Road	12:52	12:47	12:42

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
34.0	112.3	21.1	R/about	2nd Exit	B1012 Burnham Road	12:53	12:48	12:43
34.3	112.0	21.3	R/about	2nd Exit	B1012 Burnham Road	12:53	12:49	12:44
35.6	110.7	22.1	R/about	1st Exit	B1012 Woodham Road	12:55	12:50	12:45
35.9	110.4	22.3	Sign		Maldon	12:56	12:51	12:46
40.1	106.2	24.9		Keep Left	B1012 Lower Burnham Road	13:03	12:57	12:51
40.3	106.0	25.1		Keep Right	B1010 Lower Burnham Road	13:03	12:57	12:51
46.3	100.0	28.8		Keep Right	B1010 Burnham Road	13:12	13:06	12:59
46.7	99.6	29.0		Keep Left	B1010	13:13	13:06	13:00
47.1	99.2	29.3		Keep Left	B1010	13:14	13:07	13:00
48.1	98.2	29.9		Keep Right	B1010 Maldon Road	13:15	13:08	13:01
49.1	97.2	30.5		Keep Right	B1010	13:17	13:10	13:03
50.4	95.9	31.3	Sprint		Burnham-on-Crouch	13:19	13:12	13:04
50.7	95.6	31.5	Junction	Left		13:19	13:12	13:05
50.7	95.6	31.5	TJunction	Left	B1021 Church Road	13:19	13:12	13:05
50.9	95.4	31.7		Keep Left	B1021 Southminster Road	13:19	13:12	13:05
52.7	93.6	32.8		Keep Right	B1021 Burnham Road	13:22	13:15	13:07
53.8	92.5	33.5	Sign		Southminster	13:24	13:16	13:09
53.8	92.5	33.5	R/about	2nd Exit	B1021 Burnham Road	13:24	13:16	13:09
53.9	92.4	33.5		Keep Right	B1021 Burnham Road	13:24	13:17	13:09
54.4	91.9	33.8	TJunction	Right	B1018 High Street	13:25	13:17	13:09
54.5	91.8	33.9	Junction	Left	B1021 North Street	13:25	13:17	13:10
54.8	91.5	34.1	TJunction	Right	B1021 North End	13:26	13:18	13:10
57.1	89.2	35.5	Sign		Asheldham	13:29	13:21	13:13
57.1	89.2	35.5		Keep Right	B1021 Tillingham Road	13:29	13:21	13:13
57.2	89.1	35.6		Keep Left	B1021 Tillingham Road	13:29	13:21	13:13
58.7	87.6	36.5		Keep Right	B1021	13:32	13:23	13:15
60.5	85.8	37.6	Sign		Tillingham	13:35	13:26	13:17
60.7	85.6	37.7		Keep Left	B1021 South Street	13:35	13:26	13:18
62.1	84.2	38.6		Keep Right	B1021 Bradwell Road	13:37	13:28	13:19
63.0	83.3	39.2	Sign		Bradwell on Sea	13:39	13:30	13:21
63.8	82.5	39.7	TJunction	Left	Maldon Road	13:40	13:31	13:22
66.0	80.3	41.0	Sign		Saint Lawrence	13:43	13:34	13:24
67.6	78.7	42.0		Keep Right	Steeple Road	13:46	13:36	13:26
69.9	76.4	43.5	Sign		Steeple	13:49	13:39	13:29
70.8	75.5	44.0		Keep Left	Maldon Road	13:51	13:41	13:31
72.9	73.4	45.3	Sign		Mayland	13:54	13:44	13:33
76.6	69.7	47.6	Sign		Latchingdon	14:00	13:49	13:38
76.8	69.5	47.8	M R/about	2nd Exit	B1018 The Street	14:00	13:49	13:38
79.4	66.9	49.4	M R/about	3rd Exit	B1010 Fambridge Road	14:04	13:53	13:42
80.0	66.3	49.7	Sign		Purleigh	14:05	13:54	13:42
81.8	64.5	50.9	X.Roads	Left	B1010 Barons Lane	14:08	13:56	13:45
81.9	64.4	50.9	TJunction	Left	B1010 Barons Lane	14:08	13:57	13:45
83.8	62.5	52.1		Keep Right	B1010 Chelmsford Road	14:11	13:59	13:47
85.5	60.8	53.2	Sign		Hazeleigh	14:14	14:02	13:49

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
86.0	60.3	53.5	Junction	Left	Goat House Lane	14:15	14:02	13:50
87.1	59.2	54.2	X.Roads	Straight	Slough Lane/Marl pits Lane	14:16	14:04	13:51
87.6	58.7	54.5		Caution!	⚠ Hump in Road	14:17	14:05	13:52
88.7	57.6	55.2	T.Junction	Left	B1418 White Elm Road	14:19	14:06	13:54
89.0	57.3	55.3	Sign		Bicknacre	14:19	14:07	13:54
89.6	56.7	55.7	M R/about	1st Exit	B1418 Main Road	14:20	14:08	13:55
89.7	56.6	55.8	M R/about	2nd Exit	Priory Road	14:20	14:08	13:55
91.9	54.4	57.1		Caution!	⚠ Buildout – nearside	14:24	14:11	13:58
92.1	54.2	57.3	M R/about	1st Exit	The Tye	14:24	14:11	13:58
92.3	54.0	57.4		Caution!	⚠ Buildouts – both sides	14:25	14:11	13:58
92.5	53.8	57.5		Keep Right	Old Church Road	14:25	14:12	13:58
92.7	53.6	57.6		Keep Left	Old Church Road	14:25	14:12	13:59
93.4	52.9	58.1		Keep Right	Pan Lane	14:26	14:13	14:00
94.9	51.4	59.0	T.Junction	Right	Southend Road	14:29	14:15	14:02
95.0	51.3	59.1	Junction	Left	Church Road	14:29	14:15	14:02
96.3	50.0	59.9	Sign		West Hanningfield	14:31	14:17	14:03
98.3	48.0	61.1	KoM 1 Cat 3	Start		14:34	14:20	14:06
100.2	46.1	62.3	KoM 1 Cat 3	Finish	🚢 Ship Road	14:37	14:23	14:08
100.2	46.1	62.3	T.Junction	Left	B1007 Stock Road	14:37	14:23	14:08
101.8	44.5	63.3	Sign		Stock	14:39	14:25	14:10
102.4	43.9	63.7	X.Roads	Straight	B1007 Stock Road	14:40	14:26	14:11
103.5	42.8	64.4	Junction	Right	Ingatestone Road	14:42	14:27	14:13
103.9	42.4	64.6		Keep Left	Ingatestone Road	14:43	14:28	14:13
105.9	40.4	65.9		Keep Right	Ingatestone Road	14:46	14:31	14:16
106.5	39.8	66.2		Caution!	⚠ Narrow Hump Bridge	14:47	14:32	14:16
108.0	38.3	67.2	X.Roads	Straight	Fryerning Lane/B1002	14:49	14:34	14:18
108.3	38.0	67.3		Keep Right	Fryerning Lane	14:50	14:34	14:19
108.6	37.7	67.5	Sign		Fryerning	14:50	14:35	14:19
109.2	37.1	67.9	Junction	Left	Fryerning Lane	14:51	14:36	14:20
109.3	37.0	68.0	T.Junction	Left	Blackmore Road	14:51	14:36	14:20
111.2	35.1	69.1		Keep Left	Blackmore Road	14:54	14:38	14:22
111.8	34.5	69.5	T.Junction	Right	Blackmore Road	14:55	14:39	14:23
113.4	32.9	70.5		Keep Right	Ingatestone Road	14:58	14:42	14:25
114.4	31.9	71.1	Junction	Left	The Green	14:59	14:43	14:27
114.7	31.6	71.3	R/about	2nd Exit	Nine Ashes Road	15:00	14:43	14:27
116.0	30.3	72.1	Junction	Left	Nine Ashes Road	15:02	14:45	14:29
116.1	30.2	72.2	T.Junction	Left	Nine Ashes Road	15:02	14:45	14:29
118.0	28.3	73.4	Sign		Stondon Massey	15:05	14:48	14:31
118.7	27.6	73.8	Junction	Right	Ongar Road	15:06	14:49	14:32
118.7	27.6	73.8	T.Junction	Right	Ongar Road	15:06	14:49	14:32
119.4	26.9	74.2		Keep Right	Ongar Road	15:07	14:50	14:33
121.9	74.0	75.8		Keep Left	Stondon Road	15:11	14:54	14:36
122.7	23.6	76.3	T.Junction	Right	A128 Brentwood Road	15:12	14:55	14:37
123.0	23.3	76.5	M R/about	3rd Exit	A113 Coopers Hill	15:13	14:55	14:38
123.2	23.1	76.6	Sign		Chipping Ongar	15:13	14:56	14:38
123.4	22.9	76.7	Junction	Left	The Borough	15:13	14:56	14:38
123.6	22.7	76.9		Keep Left	The Borough	15:14	14:56	14:38
125.4	20.9	78.0		Keep Right	Greensted Road	15:17	14:59	14:41
126.2	20.1	78.5	Drinks	Finish	🚦 20km to Finish	15:18	15:00	14:42
126.2	20.1	78.5			Green Zone for 200m	15:18	15:00	14:42
127.0	19.3	79.0		Caution!	⚠ Hump Back Bridge	15:19	15:01	14:43
127.5	18.8	79.3		Caution!	⚠ Narrow Bridge	15:20	15:02	14:43
128.4	17.9	79.8	X.Roads	Left	Epping Road	15:21	15:03	14:45
129.9	16.4	80.8	Sign		North Weald Basset	15:24	15:05	14:47

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
130.1	16.2	80.9	R/about	1st Exit	B181 High Road	15:24	15:05	14:47
130.6	15.7	81.2	Sign		North Weald Bassett	15:25	15:06	14:47
131.2	15.1	81.6	M R/about	2nd Exit	B181 High Road	15:26	15:07	14:48
131.5	14.8	81.8		Keep Left	B181 High Road	15:26	15:07	14:49
132.0	14.3	82.1	M R/about	1st Exit	B181 Epping Road	15:27	15:08	14:49
133.3	13.0	82.9	X.Roads	Right	Woodside	15:29	15:10	14:51
133.4	12.9	83.0	Sign		Thornwood Common	15:29	15:10	14:51
134.7	11.6	83.8	T.Junction	Right	B1393 High Road	15:31	15:12	14:53
135.5	10.8	84.3	Junction	Left	Upland Road	15:32	15:13	14:54
136.2	10.1	84.7			10km to Finish	15:34	15:14	14:55
136.9	9.4	85.1		Caution!	⚠ Narrow Bridge	15:35	15:15	14:56
137.4	8.9	85.4		Caution!	⚠ Sharp left bend	15:35	15:16	14:56
137.6	8.7	85.6		Keep Left	Upland Road	15:36	15:16	14:56
139.0	7.3	86.4		Keep Right	B181 Epping Road	15:38	15:18	14:58
141.2	5.1	87.8			5km to Finish	15:41	15:21	15:01
141.5	4.8	88.0		Keep Left	B181 Epping Road	15:42	15:22	15:01
143.2	3.1	89.0			3km to Finish	15:45	15:24	15:04
143.2	3.1	89.0			Green Zone for 200m	15:45	15:24	15:04
143.1	3.2	89.0	R/about	3rd Exit	B1133 Water Lane	15:44	15:24	15:03
143.9	2.4	89.5	R/about	2nd Exit	B1133 Water Lane	15:46	15:25	15:05
144.3	2.0	89.7	R/about	1st Exit	A1169 Katherine's Road	15:46	15:26	15:05
145.3	1.0	90.4	R/about	3rd Exit	A1025 Third Avenue	15:48	15:27	15:06
145.8	0.5	90.7	T.Lights	Straight	A1025 Third Avenue	15:49	15:28	15:07
146.2	0.1	90.9	Finish		🚦 Third Avenue – Harlow	15:49	15:28	15:07

6

FINISH HARLOW

Timetable

Friday 7 September

Time Activities
20:30 Overnight parking Third Avenue Car Park

Saturday 8 September

04:45 Roads closed
05:15 Race facilities/Contractors arrive on site
05:30 Commence build up
07:00 6 stewards on site (venue)
08:00 Position promotional units
Podium
All staff on site
08:30 Crew breakfast / briefing
Media Centre open
09:00 24 stewards on site (venue)
Volunteer marshal briefing
10:30 Event Control briefing
11:45 Stage 6 departs Southend
Volunteer briefing
11:30 Finish straight available for support activities
12:00 Hospitality open
12:45 Expected arrival of first team coaches
13:15 Ride with Dan Martin arrives
14:00 Support activities end
14:15 Full road closure from 1km to go
15:07 Stage 6 arrives (Fast schedule)
15:28 Stage 6 arrives (Expected schedule)
15:35 Presentation of Stage Winner
and Leader's jerseys
15:45 Hospitality closes
Press conference
16:30 Volunteer marshals dismissed
24 stewards dismissed
Event Control closes
17:45 Remaining Stewards dismissed
18:00 Media Centre closes
19:00 Site clear



Finish address
Third Avenue
Harlow
CM18 6YL



Tour village address
Third Avenue
Harlow
CM18 6YL



Media centre address
Civic Centre
The Water Gardens
College Square
Harlow CM20 1WG



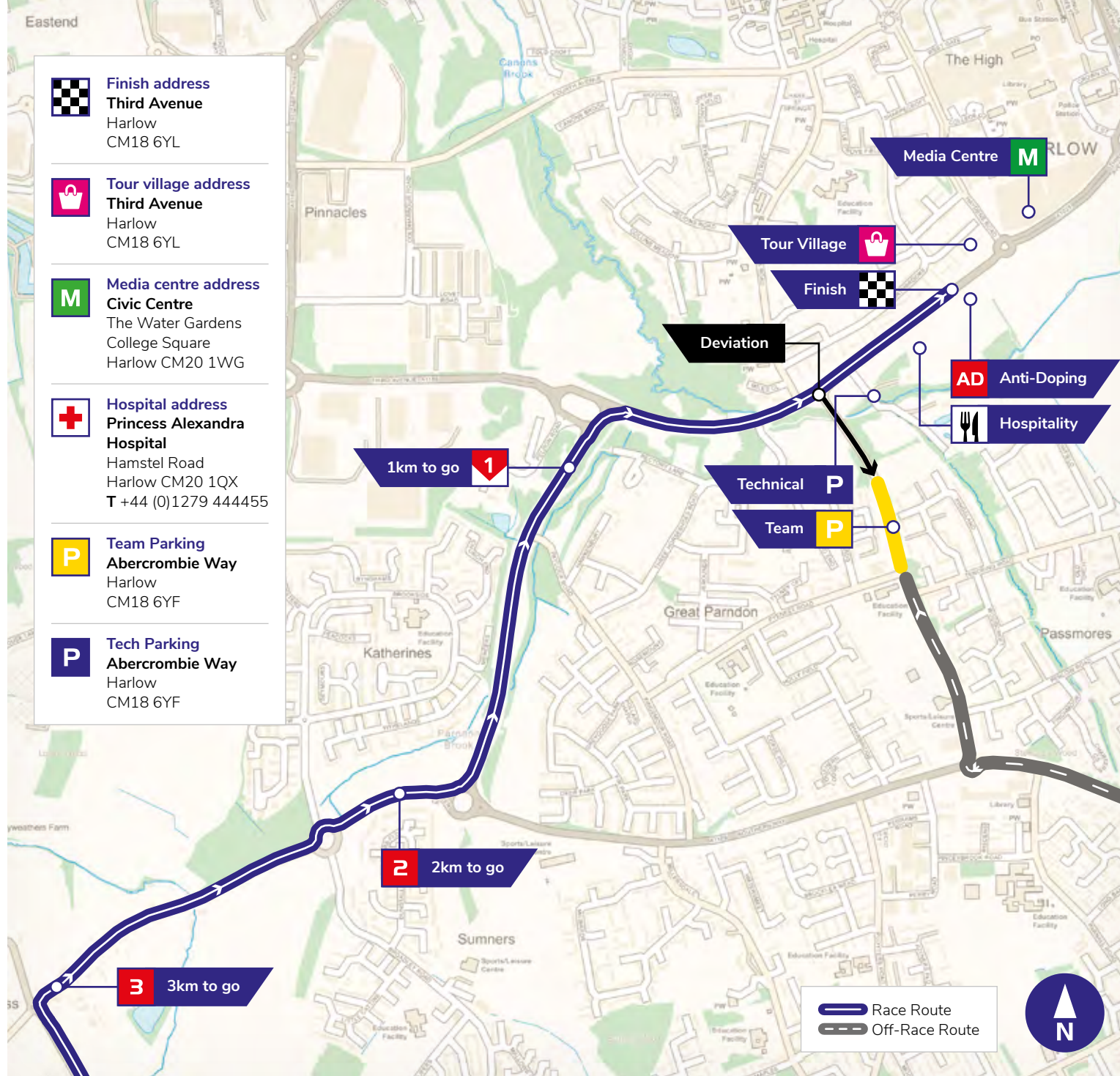
Hospital address
Princess Alexandra Hospital
Hamstel Road
Harlow CM20 1QX
T +44 (0)1279 444455



Team Parking
Abercrombie Way
Harlow
CM18 6YF



Tech Parking
Abercrombie Way
Harlow
CM18 6YF



FINAL 1KM HARLOW

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NOTE

Deviation on rider's right at 230m to go (Abercrombie Road).
Finish is straight for final 400m.



Harlow Town Park



Harlow Civic Centre



6

FINISH TO HOTELS HARLOW

HQ

DoubleTree by Hilton Cheltenham

Time from finish: 2 hr 45 min

Distance from finish: 196.34km / 122mi

Postcode: GL53 8EA

H1

Holiday Inn Swindon

Time from finish: 2 hr 30 min

Distance from finish: 183.5km / 114mi

Postcode: SN3 6AQ

H5

DoubleTree by Hilton Swindon

Time from finish: 2 hr 30 min

Distance from finish: 188.3km / 117mi

Postcode: SN5 8UZ

H3

Mercure Gloucester Bowden Hall Hotel

Time from finish: 3 hr

Distance from finish: 233.4km / 145mi

Postcode: GL4 8ED

H6

Village Hotel Swindon

Time from finish: 2 hr 30 min

Distance from finish: 191.5km / 119mi

Postcode: SN5 7DW

H4

Delta Hotels by Marriott Cheltenham Chase

Time from finish: 3 hr

Distance from finish: 201.2km / 125mi

Postcode: GL3 4PB

H7

Hilton Puckrup Hall

Time from finish: 3 hr

Distance from finish: 230.1km / 143mi

Postcode: GL20 6EL



See Hotel Manual for contact information. All journey times shown are approximate – additional time should be added if travelling during peak periods.

NOTES

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



STAGE 7

TEWKESBURY TO GLOUCESTER SATURDAY 9 SEPTEMBER

Gloucestershire's first-ever full stage of the Tour of Britain will feature Tewkesbury, the Cotswolds, South Gloucestershire, and a finish alongside the historic Gloucester Docks.

The race's visit to Gloucestershire comes a little over a year after the Women's Tour also visited the picturesque county for the first time. Stage seven's route is unchanged from the course that was set to feature in last year's race prior to its cancellation.

Featured in the final 30 kilometres are the climbs of Crawley Hill (1.7 kilometres, maximum gradient of 21.5%) and an uncategorised ascent at Painswick (three kilometres, average gradient of 5%, maximum of 15.8%). The latter, located 12 kilometres southeast of the finish line, will likely see some of the day's most thrilling racing.

STAGE PARTNERS





START TEWKESBURY

An extraordinary riverside town with a rich, vibrant history and a beautiful waterside setting, there is plenty for everyone to discover in Tewkesbury. Its heritage is clear for all to see: the number of buildings listed as being of special architectural or historical interest totals more than 350.

Tewkesbury is unique because of its location at the junction – or confluence – of two rivers: the picturesque River Avon, often referred to as 'Shakespeare's Avon', and the mighty River Severn. Visitors can enjoy a boat trip along the former or take a stroll beside the latter.

Then head to Tewkesbury Abbey, an imposing feature of the town's landscape for nearly 900 years. Renowned the world over for its fine Norman tower, ornate 12th century ceiling, and stunning stained glass windows, the Abbey is one of Gloucestershire's most popular tourist attractions. Other landmarks include the town's museums, heritage centre, and walking trails.

Tewkesbury has a full calendar of events, celebrations, and festivals, including the world-famous Medieval Festival, a popular Food & Drink Festival, and Mop Fair.



FINISH GLOUCESTER

Gloucester is a cathedral city located on the River Severn at the most inland port in the UK. It has a proud industrial past, intertwined with a rich history that dates back to Roman times. Combine this with an ever-changing and developing city, and Gloucester offers the perfect mix of old and new.

Explore the breathtaking architecture of Gloucester Cathedral. Delve into Gloucester's history at the Museum of Gloucester or the National Waterways Museum. Enjoy live music at Gloucester Guildhall.

Alongside the urban experience that Gloucester city centre provides, the area also offers the chance to escape into nature. Enjoy stunning waterfront views in Gloucester Docks, or visit one of Gloucester's many green spaces, including Robinswood Hill Country Park and Barnwood Arboretum. Gloucester is also perfectly situated as a base for exploring the spectacular Cotswolds countryside.

Take advantage of the discounts in the Gloucester Quays designer outlet or explore Gloucester's many independent shops. For sport away from the Tour of Britain, fans can cheer on the Cherry and Whites at Kingsholm Stadium, the home of Gloucester Rugby.

FACT FILE

£453

THE SUM TOWNSFOLK BOUGHT TEWKESBURY ABBEY FOR FROM HENRY VIII IN 1540.

1380

THE YEAR THE BLACK BEAR OPENED IN TEWKESBURY, MAKING IT GLOUCESTERSHIRE'S OLDEST PUB.

1824

THE YEAR THE MAIN BASIN AT GLOUCESTER DOCKS WAS OPENED, FOLLOWED BY THE COMPLETION OF THE MAIN SHIP CANAL THROUGH THE CITY IN 1827.

Tewkesbury town centre



River Avon



7

HOTELS TO START TEWKESBURY

HQ

DoubleTree by Hilton Cheltenham

Time to start: 30 min

Distance to start: 18km / 11.2mi

Postcode: GL20 5RX

H1

Holiday Inn Swindon

Time to start: 1 hr

Distance to start: 71.9km / 44.7mi

Postcode: GL20 5RX

H5

DoubleTree by Hilton Swindon

Time to start: 1 hr

Distance to start: 81.8km / 50.8mi

Postcode: GL20 5RX

H3

Mercure Gloucester Bowden Hall Hotel

Time to start: 30 min

Distance to start: 27.4km / 17mi

Postcode: GL20 5RX

H6

Village Hotel Swindon

Time to start: 1 hr

Distance to start: 67.1km / 41.7mi

Postcode: GL20 5RX

H4

Delta Hotels by Marriott Cheltenham Chase

Time to start: 20 min

Distance to start: 22.7km / 14.1mi

Postcode: GL20 5RX

H7

Hilton Puckrup Hall

Time to start: 10 min

Distance to start: 4.7km / 2.9mi

Postcode: GL20 5RX



See Hotel Manual for contact information. All journey times shown are approximate – additional time should be added if travelling during peak periods.

START TEWKESBURY 7

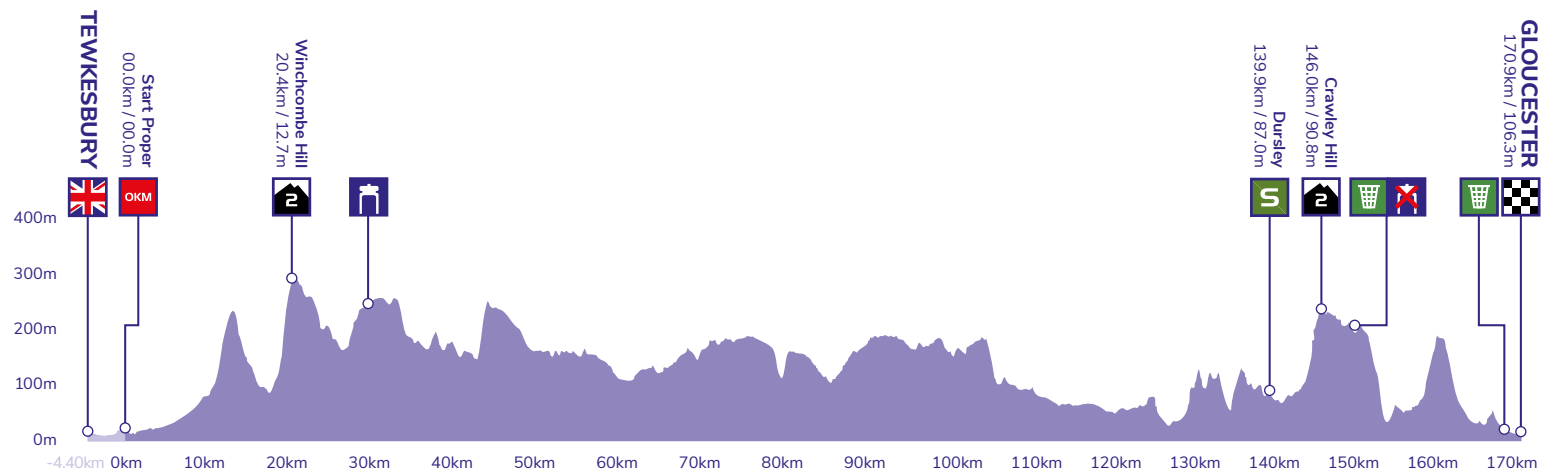
Timetable

Saturday 9 September

Time	Activities
04:00	Start area closed to traffic Start crew and facilities arrive on site
08:00	Race facilities complete
08:30	PPO in operation
08:45	Morning briefing
09:00	PA operational Hospitality opens Guests arrive Teams start to arrive Volunteers briefing
10:00	Signing on opens
10:15	0km signage in position
10:55	Riders assemble on start line Forward vehicles depart
11:00	Start of Stage 7
11:15	Stage de-neutralises Commence de-rig
13:30	Site clear Start crew departs to next hotel/start venue

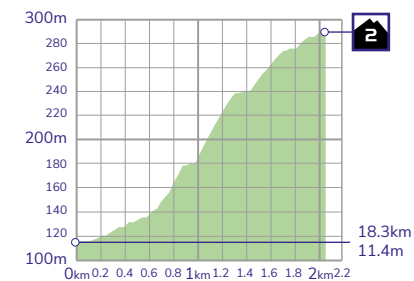


Stage profile

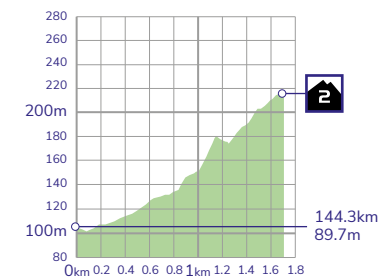


KoM profiles

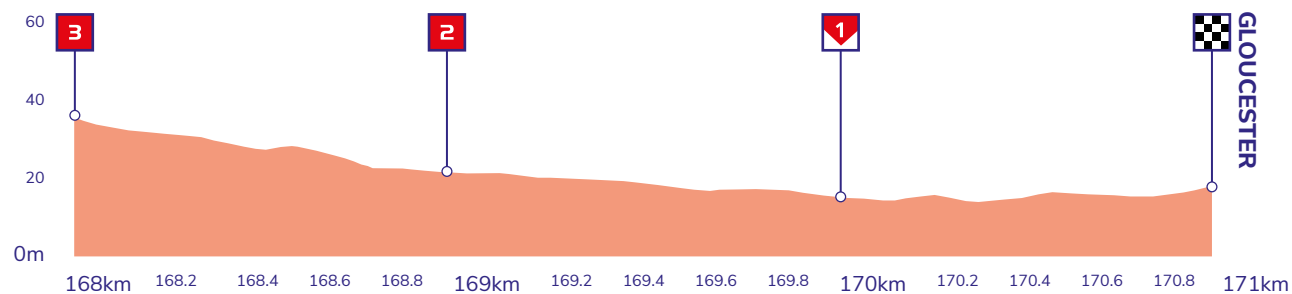
Winchcombe Hill: Cat 2 2.05km / 9.3% avg



Crawley Hill: Cat 2 1.7km / 6.6% avg



Final 3km profile



OVERVIEW AND OFF-RACE ROUTE TEWKESBURY TO GLOUCESTER

7

Tewkesbury



2 Winchcombe Hill

OKM

Gloucester



2 Crawley Hill

Dursley



Off-Race Route

12 miles / 25 mins

Leave start area and turn left on to Oldbury Road at T junction turn right to join A438 and on to Gloucester Road. At roundabout take second exit to join A38 continue taking second exit at A40 roundabout. At next roundabout take third exit to join St Oswald's Road continue until reaching The Quay.

Race Route

Off-Race Route

Neutralised section

Church Street, Barton Road, Jubilee Way, Gloucester Road.

Approximate distance of neutralised section 4.4km / 2.7miles

Distance of stage 170.9km / 16.3miles

Neutralised start 11:00

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
			Start Neutralised		High Street – Tewkesbury	11:00	11:00	11:00
0.00	170.9	0.00	Start Proper		A38 Gloucester Road	11:15	11:15	11:15
0.5	170.4	0.3	T.Lights	Left	Stoke Road	11:15	11:15	11:15
1.0	169.9	0.6		Keep Left	Stoke Road	11:16	11:16	11:16
1.3	169.6	0.8	Sign		Tredington	11:17	11:16	11:16
3.3	167.6	2.1	Sign		Stoke Orchard	11:20	11:19	11:19
3.8	167.1	2.4		Keep Left	Stoke Road	11:20	11:20	11:19
7.4	163.5	4.6	R/about	2nd Exit	Voxwell Road	11:26	11:25	11:24
7.8	163.1	4.9		Keep Right	Voxwell Road	11:27	11:26	11:25
8.1	162.8	5.0	M R/about	1st Exit	Two Hedges Road	11:27	11:26	11:25
8.2	162.7	5.1	T.Lights	Straight	Two Hedges Road	11:27	11:26	11:25
8.3	162.6	5.2		Keep Right	Two Hedges Road	11:28	11:26	11:25
8.6	162.3	5.3		Keep Left	Two Hedges Road	11:28	11:27	11:26
9.1	161.8	5.7	Sign		Woodmancote	11:29	11:28	11:26
9.6	161.3	6.0	X.Roads	Right	New Road	11:30	11:28	11:27
10.3	160.6	6.4	Sign		Southam	11:31	11:29	11:28
10.9	160.0	6.8	T.Junction	Left	B462	11:32	11:30	11:29
11.1	159.8	6.9	Sign		Cleeve Hill	11:32	11:30	11:29
12.7	158.2	7.9		Keep Left	Cleeve Hill	11:34	11:33	11:31
13.3	157.6	8.3		Caution!	Fast Descent!	11:35	11:34	11:32
13.3	157.6	8.3		Caution!	Central Island pass both sides	11:35	11:34	11:32
13.4	157.5	8.3	X.Roads	Straight		11:36	11:34	11:32
16.2	154.7	10.1	Sign		Winchcombe	11:40	11:38	11:35
17.5	153.4	10.9	Junction	Right	Castle Street Caution! Narrow!	11:42	11:40	11:37
18.3	152.6	11.4	KoM 1 Cat 2	Start		11:43	11:41	11:38
20.4	150.5	12.7	KoM 1 Cat 2	Finish	Winchcombe Hill	11:47	11:44	11:41
20.6	150.3	12.8		Caution!	Fast descent!	11:47	11:44	11:41
24.0	146.9	14.9	X.Roads	Straight		11:52	11:49	11:45
25.2	145.7	15.7	Sign		Guiting Power	11:54	11:51	11:47
26.6	144.3	16.5	T.Junction	Right	Temple Guiting Road	11:56	11:53	11:49
26.8	144.1	16.7		Keep Right	Temple Guiting Road	11:57	11:53	11:49
28.1	142.8	17.5	T.Junction	Right		11:59	11:55	11:51
30.0	140.9	18.7	Drinks	Start		12:02	11:57	11:53
30.7	140.2	19.1	T.Junction	Right	A436	12:03	11:58	11:54
33.0	137.9	20.5	Sign		Hampen	12:06	12:02	11:57
33.5	137.4	20.8		Caution!	Fast descent!	12:07	12:02	11:58
35.6	135.3	22.1	X.Roads	Straight		12:10	12:05	12:00
36.6	134.3	22.8	T.Lights	Left	A40	12:12	12:07	12:02
36.7	134.2	22.8	Junction	Right	Old Gloucester Road	12:12	12:07	12:02
37.2	133.7	23.1		Caution!	Build out offside	12:13	12:08	12:02
37.8	133.1	23.5	X.Roads	Right		12:14	12:09	12:03
38.2	132.7	23.8	X.Roads	Straight		12:15	12:09	12:04
41.3	129.6	25.7	Sign		Withington	12:19	12:14	12:08
41.5	129.4	25.8		Caution!	Sharp bend left	12:20	12:14	12:08


KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
41.6	129.3	25.9	Junction	Right	High Street Caution! Narrow	12:20	12:14	12:08
41.8	129.1	26.0		Keep Left	High Street	12:20	12:14	12:08
42.8	128.1	26.6		Caution!	Deer	12:22	12:16	12:10
45.3	125.6	28.2		Junction	Left	12:26	12:19	12:13
45.4	125.5	28.2	X.Roads	Straight		12:26	12:19	12:13
46.3	124.6	28.8	Sign		Chedworth	12:27	12:21	12:14
46.4	124.5	28.9		Keep Right		12:27	12:21	12:14
47.4	123.5	29.5	Sign		Chedworth	12:29	12:22	12:15
47.5	123.4	29.5	X.Roads	Straight		12:29	12:22	12:16
49.1	121.8	30.5		Keep Right	Fields Road	12:32	12:25	12:18
49.9	121.0	31.0	T.Junction	Right	A429	12:33	12:26	12:19
50.7	120.2	31.5		Caution!	Safety Camera 80kph	12:34	12:27	12:20
55.6	115.3	34.6	X.Roads	Right	Welsh Way – Caution! Narrow for 1.3km	12:42	12:34	12:26
56.9	114.0	35.4	X.Roads	Right	Whiteway	12:44	12:36	12:28
58.9	112.0	36.6	Sign		Cirencester	12:47	12:39	12:30
60.4	110.5	37.6	T.Lights	Left	A435 Grove Lane	12:49	12:41	12:32
60.6	110.3	37.7		Keep Right	Long Central Island	12:50	12:41	12:32
61.1	109.8	38.0	R/about	3rd Exit	London Road	12:51	12:42	12:33
61.3	109.6	38.1	X.Roads	Straight		12:51	12:42	12:33
61.5	109.4	38.2	T.Lights	Straight	Lewis Lane	12:51	12:42	12:34
61.8	109.1	38.4	T.Lights	Straight	Queens Lane	12:52	12:43	12:34
62.1	108.8	38.6	T.Junction	Left	Sheep Street	12:52	12:43	12:34
62.3	108.6	38.7		Keep Right	Somerford Road	12:52	12:44	12:35
62.6	108.3	38.9	X.Roads	Straight	Chesterton Lane	12:53	12:44	12:35
63.2	107.7	39.3		Caution!	Build out offside	12:54	12:45	12:36
63.6	107.3	39.5	T.Junction	Left	A419 Stroud Road	12:54	12:45	12:36
63.7	107.2	39.6	R/about	3rd Exit	A419 Stroud Road	12:55	12:46	12:36
64.0	106.9	39.8		Caution!	Long Central Island – both sides	12:55	12:46	12:37
66.4	104.5	41.3		Caution!	Deer	12:59	12:49	12:40
74.5	96.4	46.3	R/about	1st Exit	Cirencester Road	13:12	13:01	12:50
76.9	94.0	47.8	Junction	Left	Hampton Road	13:15	13:04	12:53
77.5	93.4	48.2	Sign		Crackstone	13:16	13:05	12:54
78.4	92.5	48.8	Sign		Hampton Fields	13:18	13:07	12:55
78.5	92.4	48.8	X.Roads	Straight		13:18	13:07	12:55
78.6	92.3	48.9	T.Junction	Left	Hampton Hill	13:18	13:07	12:56
79.8	91.1	49.6	Sign		Avening	13:20	13:09	12:57
79.8	91.1	49.6		Caution!	Fast Descent!	13:20	13:09	12:57
80.2	90.7	49.9		Keep Right	Hampton Hill	13:21	13:09	12:58
80.5	90.4	50.1	T.Junction	Left	B4104 Tetbury Hill	13:21	13:10	12:58
82.6	88.3	51.4	X.Roads	Straight		13:24	13:13	13:01
82.6	88.3	51.4	Sign		Tetbury Upton	13:24	13:13	13:01
83.9	87.0	52.2		Keep Left	B4014	13:26	13:14	13:02
84.8	86.1	52.7	Sign		Tetbury	13:28	13:16	13:04
85.7	85.2	53.3	T.Junction	Right	A433 Long Street	13:29	13:17	13:05

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
85.8	85.1	53.4	Junction	Right	A4135 New Church Street	13:29	13:17	13:05
86.0	84.9	53.5		Keep Right	A4135 Charlton Road	13:30	13:17	13:05
86.7	84.2	53.9		Keep Right	A4135	13:31	13:18	13:06
88.4	82.5	55.0	Sign		Beverston	13:33	13:21	13:08
88.6	82.3	55.1	X.Roads	Straight	A4135	13:34	13:21	13:08
91.4	79.5	56.8	T.Lights	Left	A46	13:38	13:25	13:12
92.9	78.0	57.8	X.Roads	Straight		13:40	13:27	13:14
99.4	71.5	61.8	Sign		South Gloucestershire	13:51	13:37	13:22
101.3	69.6	63.0	Sign		Dunkirk	13:54	13:39	13:25
101.5	69.4	63.1		Caution!	⚠️ Long Central Island	13:54	13:40	13:25
102.0	68.9	63.4	X.Roads	Straight		13:55	13:40	13:26
102.3	68.6	63.6	Sign		Petty France	13:55	13:41	13:26
104.3	66.6	64.9	X.Roads	Right	Hall Lane	13:58	13:44	13:29
105.4	65.5	65.5	Sign		Horton	14:00	13:45	13:30
105.4	65.5	65.5		Keep Left	Hall Lane	14:00	13:45	13:30
105.5	65.4	65.6		Keep Right		14:00	13:45	13:30
105.5	65.4	65.6		Caution!	⚠️ Fast descent!	14:00	13:45	13:30
106.0	64.9	65.9		Keep Left	Horton Hill	14:01	13:46	13:31
106.7	64.2	66.4		Keep Left	Horton Hill	14:02	13:47	13:32
107.7	63.2	67.0		Keep Right	Horton Road	14:04	13:48	13:33
108.2	62.7	67.3		Caution!	⚠️ Cattle Grid	14:05	13:49	13:34
109.8	61.1	68.3		Caution!	⚠️ Cattle Grid	14:07	13:51	13:36
109.9	61.0	68.3	T.Junction	Right	St Johns Way	14:07	13:52	13:36
110.5	60.4	68.7	R/about	1st Exit	B4060 Wickwar Road	14:08	13:52	13:37
110.8	60.1	68.9	T.Junction	Right	B4060 High Street	14:09	13:53	13:37
111.3	59.6	69.2	M R/about	2nd Exit	B4060 Bowling Hill	14:09	13:54	13:38
111.3	59.6	69.2		Caution!	⚠️ Build out offside	14:09	13:54	13:38
111.4	59.5	69.3	Sign		Yate	14:10	13:54	13:38
111.8	59.1	69.5	T.Lights	Straight	B4060 Station Road	14:10	13:54	13:38
112.1	58.8	69.7	R/about	2nd Exit	B4060 Station Road	14:11	13:55	13:39
112.3	58.6	69.8	M R/about	1st Exit	Station Road	14:11	13:55	13:39
112.7	58.2	70.1	R/about	2nd Exit	A432 Station Road	14:12	13:56	13:39
112.8	58.1	70.1	R/about	2nd Exit	A432 Station Road	14:12	13:56	13:40
113.2	74.0	70.4	T.Lights	Straight	A432 Station Road	14:12	13:56	13:40
113.3	57.6	70.5	T.Lights	Straight	A432 Station Road	14:13	13:56	13:40
113.7	57.2	70.7	T.Lights	Straight	A432 Station Road	14:13	13:57	13:41
114.0	56.9	70.9	T.Lights	Right	A4059 Stover Road	14:14	13:57	13:41
114.9	56.0	71.5	R/about	1st Exit	B4059 Yate Road	14:15	13:59	13:42
116.1	54.8	72.2	T.Lights	Right	A4058 Wotton Road	14:17	14:00	13:44
117.8	53.1	73.3	Sign		Rangeworthy	14:20	14:03	13:46
119.4	51.5	74.2	Sign		Bagstone	14:22	14:05	13:48
121.9	49.0	75.8	Sign		Cromhall	14:26	14:09	13:51
123.6	47.3	76.9	X.Roads	Straight		14:29	14:11	13:53
123.8	47.1	77.0	X.Roads	Straight		14:29	14:11	13:54
123.9	47.0	77.0		Keep Right		14:29	14:12	13:54
126.0	44.9	78.4	R/about	2nd Exit	B4508 Wotton Road	14:33	14:15	13:57
126.0	44.9	78.4	Sign		Charfield	14:33	14:15	13:57
127.6	43.3	79.3	Sign		Gloucestershire	14:35	14:17	13:59
128.5	42.4	79.9	R/about	2nd Exit	B4058	14:36	14:18	14:00
129.1	41.8	80.3		Keep Right	B4058 New Road	14:37	14:19	14:00
130.1	40.8	80.9	Sign		Wotton-under-Edge	14:39	14:20	14:02
130.4	40.5	81.1		Keep Left	B4060 Haw Street	14:39	14:21	14:02
130.8	40.1	81.3	T.Junction	Left	B4060 Gloucester Street	14:40	14:21	14:03
133.6	37.3	83.1	Sign		North Nibley	14:44	14:25	14:06

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
135.9	35.0	84.5		Keep Left	B4060	14:48	14:29	14:09
136.8	34.1	85.1	Sign		Stinchcombe	14:49	14:30	14:10
136.9	34.0	85.1		Caution!	⚠️ Fast descent!	14:50	14:30	14:11
137.4	33.5	85.4		Keep Right	B4060	14:50	14:31	14:11
138.2	32.7	85.9	T.Junction	Right	B4066 Dursley Road	14:52	14:32	14:12
139.3	31.6	86.6	M R/about	2nd Exit	B4060 Kingshill Road	14:53	14:34	14:14
139.4	31.5	86.7	Sign		Dursley	14:54	14:34	14:14
139.6	31.3	86.8	M R/about	2nd Exit	A4135	14:54	14:34	14:14
139.9	31.0	87.0	Sprint		🏁 Dursley	14:54	14:34	14:14
139.9	31.0	87.0			Green Zone for 200m	14:54	14:34	14:14
140.6	30.3	87.4	M R/about	1st Exit	A4135 Castle Street	14:55	14:35	14:15
140.8	30.1	87.6	M R/about	2nd Exit	A4135 Silver Street	14:56	14:36	14:16
141.1	29.8	87.7	R/about	1st Exit	B4066 Uley Road	14:56	14:36	14:16
141.1	29.8	87.7	Junction	Right	B4066	14:56	14:36	14:16
141.4	29.5	87.9	X.Roads	Straight		14:57	14:37	14:16
141.9	29.0	88.2	M R/about	1st Exit	B4066	14:57	14:37	14:17
143.6	27.3	89.3	Sign		Uley	15:00	14:40	14:19
143.8	27.1	89.4	X.Roads	Straight		15:00	14:40	14:19
144.2	26.7	89.7		Keep Right		15:01	14:41	14:20
144.9	26.0	90.1		Keep Left		15:02	14:42	14:21
144.3	26.6	89.7	KoM 3 Cat 2	Start		15:01	14:41	14:20
146.0	24.9	90.8	KoM 3 Cat 2	Finish	🏁 Crawley Hill	15:04	14:43	14:22
147.2	23.7	91.5	X.Roads	Straight		15:06	14:45	14:24
148.2	22.7	92.2		Caution!	⚠️ Deer	15:07	14:46	14:25
150.9	20.0	93.8	Drinks	Finish	🏁 20km to Finish	15:12	14:50	14:29
150.9	20.0	93.8			Green Zone for 200m	15:12	14:50	14:29
151.5	19.4	94.2		Caution!	⚠️ Cattle Grid	15:13	14:51	14:29
151.5	19.4	94.2		Caution!	⚠️ Cows	15:13	14:51	14:29
152.3	18.6	94.7		Caution!	⚠️ Fast & Narrow Descent	15:14	14:52	14:30
153.2	17.7	95.3		Caution!	⚠️ Cattle Grid	15:15	14:53	14:31
153.2	17.7	95.3	Sign		Selsley	15:15	14:53	14:31
153.7	17.2	95.6		Keep Right		15:16	14:54	14:32
154.2	16.7	95.9	R/about	2nd Exit	A419	15:17	14:55	14:33
154.4	16.5	96.0	R/about	2nd Exit	A419 Dudbridge Road	15:17	14:55	14:33
154.8	16.1	96.3	R/about	2nd Exit	A4171 Paganhill Lane	15:18	14:56	14:34
155.4	15.5	96.6	M R/about	2nd Exit	A4171 Stratford Road	15:19	14:57	14:34
155.9	15.0	96.9			15km to finish	15:19	14:57	14:35
156.1	14.8	97.1	M R/about	2nd Exit	A4171 Stratford Road	15:20	14:58	14:35
156.2	14.7	97.1	M R/about	2nd Exit	A4171 Stratford Road	15:20	14:58	14:35
156.3	14.6	97.2	M R/about	2nd Exit	A4171 Stratford Road	15:20	14:58	14:35
156.4	14.5	97.3	M R/about	1st Exit	Stratford Road	15:20	14:58	14:36
156.6	14.3	97.4	R/about	1st Exit	A46 Painswick Road	15:21	14:58	14:36
159.0	11.9	98.9	Junction	Left	A4173	15:24	15:02	14:39
160.3	10.6	99.7	Sign		Edge	15:26	15:04	14:41
160.9	10.0	100.1			10km to Finish	15:27	15:04	14:41
161.8	9.1	100.6		Caution!	⚠️ Fast Descent!	15:29	15:06	14:43
163.6	7.3	101.7	Sign		Brookthorpe	15:32	15:08	14:45
163.8	7.1	101.9	M R/about	1st Exit	A4173	15:32	15:09	14:45
164.1	6.8	102.0	M R/about	2nd Exit	A4173	15:32	15:09	14:45
165.0	5.9	102.6		Caution!	⚠️ Safety Camera 80kph	15:34	15:10	14:47
165.2	5.7	102.7	Sign		Whaddon	15:34	15:11	14:47
165.9	5.0	103.2			5km to Finish	15:35	15:12	14:48
166.2	4.7	103.4		Caution!	⚠️ Central Island pass both sides	15:36	15:12	14:48
167.9	3.0	104.4			3km to Finish	15:38	15:14	14:50

RACE SCHEDULE

TEWKESBURY TO GLOUCESTER

KM	KM to go	Miles	Feature	Instruction	Description	38km/ph	42km/ph	46km/ph
167.9	3.0	104.4			Green Zone for 200m	15:38	15:14	14:50
167.9	3.0	104.4	R/about	2nd Exit	B4072 Stroud Road	15:38	15:14	14:50
168.2	2.7	104.6	M R/about	2nd Exit	B4072 Stroud Road	15:39	15:15	14:51
169.6	1.3	105.5	T.Lights	Straight	B4072 Stroud Road	15:41	15:17	14:53
170.0	0.9	105.7	Junction	Right	B4072 Stroud Road	15:42	15:17	14:53
170.2	0.7	105.8	T.Lights	Right	B4072 Bristol Road	15:42	15:18	14:53
170.4	0.5	106.0	T.Lights	Straight	A4301 Southgate Street	15:42	15:18	14:54
170.9	0.0	106.3	Finish		 Southgate Street – Gloucester	15:43	15:19	14:54

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

NOTES

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7

FINISH GLOUCESTER

Timetable

Friday 8 September

Time Activities

20:30 Overnight parking Gloucester Docks car park

Saturday 9 September

04:45 Roads closed

05:15 Race facilities/Contractors arrive on site

05:30 Commence build up

07:00 6 stewards on site (venue)

08:00 Position promotional units
Podium

All staff on site

08:30 Crew breakfast / briefing

Media Centre open

09:00 24 stewards on site (venue)

Volunteer marshal briefing

10:30 Event Control briefing

11:00 Stage 7 departs Tewkesbury

Volunteer briefing

11:30 Finish straight available for support activities

11:45 Expected arrival of first team coaches

Hospitality open

13:15 Ride with Dan Martin arrives

14:00 Support activities end

14:15 Full road closure from 1km to go

14:54 Stage 7 arrives (Fast schedule)

15:19 Stage 7 arrives (Expected schedule)

15:35 Presentation of Stage Winner
and Leader's jerseys

15:45 Hospitality closes

Press conference

16:30 Volunteer marshals dismissed

24 stewards dismissed

Event Control closes

17:45 Remaining Stewards dismissed

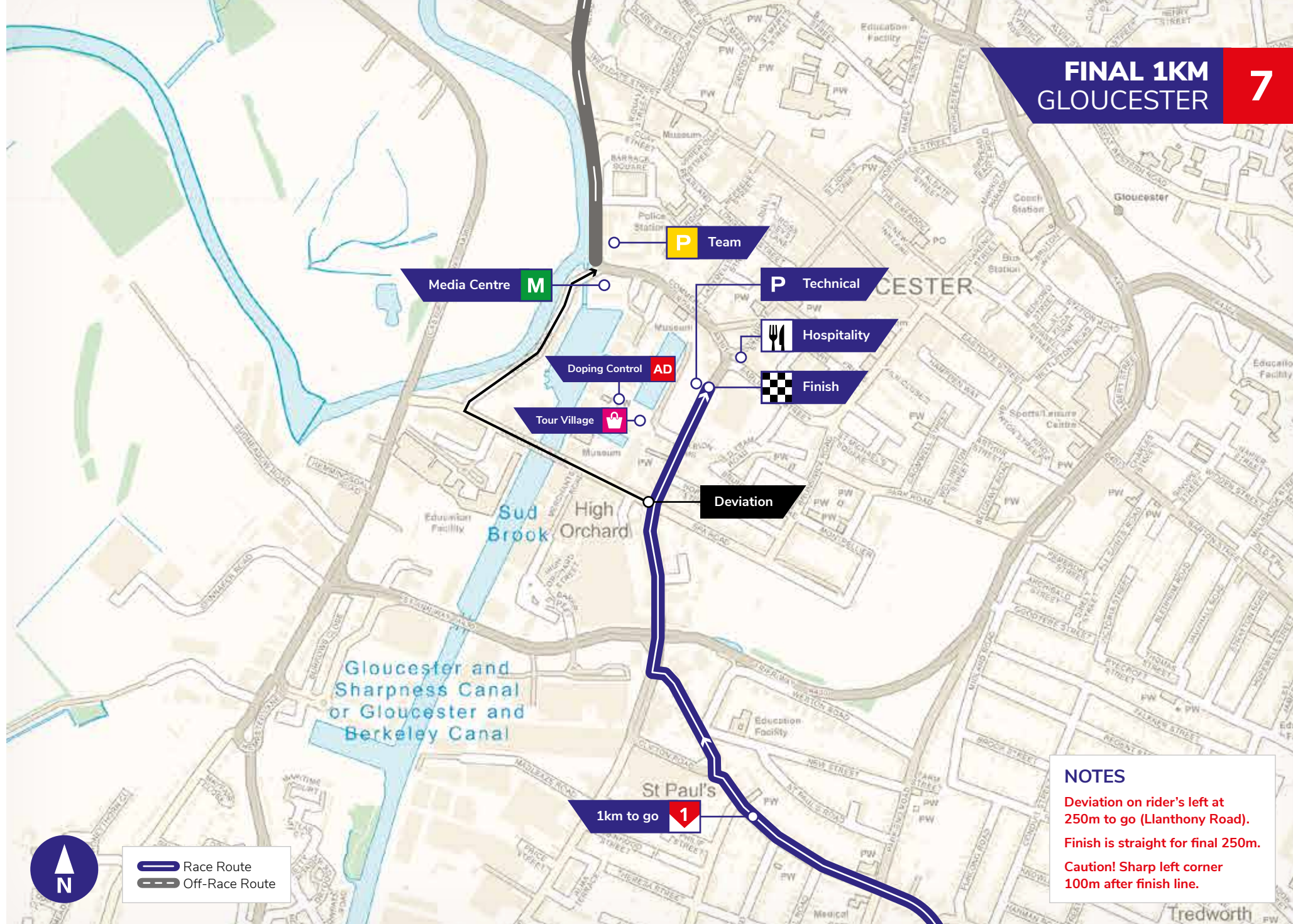
18:00 Media Centre closes

19:00 Site clear



FINAL 1KM GLOUCESTER

7



NOTES

- Deviation on rider's left at 250m to go (Llanthony Road).
- Finish is straight for final 250m.
- Caution! Sharp left corner 100m after finish line.



7

FINISH TO HOTELS GLOUCESTER

HQ1

The Celtic Manor Resort

Time from finish: 1 hr 10 min

Distance from finish: 71.6km / 44.5mi

Postcode: NP18 1HQ

HQ2

Tŷ Magor

Time from finish: 1 hr

Distance from finish: 65.5km / 40.7mi

Postcode: NP26 3RA

H1

Park Inn by Radisson Cardiff City Centre

Time from finish: 1 hr 45 min

Distance from finish: 98km / 60.9mi

Postcode: CF10 2JH

H4

Mercure Swansea Hotel Phoenix Way

Time from finish: 2 hr 30 min

Distance from finish: 157.2km / 97.7mi

Postcode: SA7 9EG

H2

Delta Hotels by Marriott Swansea

Time from finish: 2 hr 20 min

Distance from finish: 157.6km / 97.9mi

Postcode: SA1 3SS

H5

Village Hotel Cardiff

Time from finish: 1 hr 30 min

Distance from finish: 98.2km / 61mi

Postcode: CF14 7EF

H3

Village Hotel Swansea

Time from finish: 2 hr 20 min

Distance from finish: 156km / 96.9mi

Postcode: SA1 8QY

H6

Village Hotel Bristol

Time from finish: 45 min

Distance from finish: 47.6km / 29.6mi

Postcode: BS34 6FG



See Hotel Manual for contact information. All journey times shown are approximate – additional time should be added if travelling during peak periods.

NOTES

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STAGE 8

MARGAM COUNTRY PARK TO CAERPHILLY SUNDAY 10 SEPTEMBER

The toughest final stage in modern Tour history features the popular local climbs of the Bwlch (3.2km, 6.1% average), Rhigos (9.2km, 3.8%), Bryn Du (5.4km, 5%), and Blaenllechau (3km, 6%), all of which will make their debut in the race, before a double ascent of Caerphilly Mountain (1.3km, 10.1%) in the closing kilometres.

Stage eight starts at Margam Country Park, a stunning estate in Neath Port Talbot that comprises around 850 acres, and the route will pass through the boroughs of Vale of Glamorgan, Bridgend, and Rhondda Cynon Taff.

After tackling Caerphilly Mountain for the second time, riders will descend towards the finish line in the town centre, where this year's champion will be crowned a short distance away from Caerphilly's distinctive castle.



STAGE PARTNERS



Ariennir yn Rhannol gan
Lywodraeth Cymru
Part Funded by
Welsh Government



START PARTNERS



FINISH PARTNERS





START MARGAM COUNTRY PARK

In addition to its natural beauty and rich heritage, Margam Country Park offers an exciting range of activities and events throughout the year. This makes it one of the best days out in Wales for all the family.

Margam Country Park was recently voted as one of the top 10 most popular parks and green spaces in Britain, the only park in Wales to receive this accolade. The Green Flag awarded estate is home to the magnificent 19th-century Tudor-Gothic Margam Castle, the former Talbot family residence. The ruins of Margam Abbey are among the country's finest architectural treasures, and the restored Orangery is renowned for being one of the most sought-after wedding venues in Wales.

The Fairytale Village and Adventure Playground offer the perfect excuse for families to make memories together while little ones let off steam. There's also a range of activities such as go-karting, canoeing, kayaking, and archery available at Margam Park Adventure.

From relaxing walks through the ornamental gardens to the thrill of mountain biking, it's easy to enjoy a variety of activities in the wonderful environment the Park provides. It's no secret that Neath Port Talbot boasts a spectacular dramatic landscape, and Margam Country Park is a fine example of that.



FINISH CAERPHILLY

Nestled in the heart of South Wales, Caerphilly is a charming and historically rich town that offers a unique blend of natural beauty, captivating heritage, and modern attractions.

The town's most iconic feature is the magnificent medieval Caerphilly Castle, a colossal fortress built in the 13th century. It remains the largest castle in Wales and the second largest in Britain after Windsor Castle. The castle boasts a striking moat and imposing towers, making it a popular destination for history enthusiasts and families alike.

Beyond its historic allure, Caerphilly boasts a tranquil and scenic landscape, making it an ideal destination for nature lovers. The surrounding countryside is dotted with lush green hills, serene country parks, and charming walking trails.

Like all the surrounding communities in the region, Caerphilly has a vibrant community that embraces its Welsh heritage. The town hosts various festivals and events throughout the year, including the famous 'Little Cheese' event named after the renowned Caerphilly Cheese that originated from the area. The peloton will pass the soon-to-open Ffos Caerphilly market and the Tommy Cooper statue, a tribute to the comedian who was born in the town.

FACT FILE

850

SIZE, IN ACRES, OF MARGAM COUNTRY PARK

19TH

THE CENTURY DURING WHICH CAERPHILLY CHEESE WAS FIRST MADE.

1926

THE YEAR WORK BEGAN ON CONSTRUCTING THE MOUNTAIN ROAD ON THE BWLCH MOUNTAIN TO LINK BRIDGEND AND NEATH PORT TALBOT WITH THE RHONDDA VALLEYS.



8

HOTELS TO START MARGAM COUNTRY PARK

HQ1

The Celtic Manor Resort

Time to start: 50 min
Distance to start: 69.4km / 43.1mi
Postcode: SA13 2TJ

HQ2

Tŷ Magor

Time to start: 1 hr
Distance to start: 75.5km / 46.9mi
Postcode: SA13 2TJ

H1

Park Inn by Radisson Cardiff City Centre

Time to start: 40 min
Distance to start: 54.4km / 33.8mi
Postcode: SA13 2TJ

H4

Mercure Swansea Hotel Phoenix Way

Time to start: 25 min
Distance to start: 20km / 12.4mi
Postcode: SA13 2TJ

H2

Delta Hotels by Marriott Swansea

Time to start: 30 min
Distance to start: 21.6km / 13.4mi
Postcode: SA13 2TJ

H5

Village Hotel Cardiff

Time to start: 30 min
Distance to start: 42km / 26.1mi
Postcode: SA13 2TJ

H3

Village Hotel Swansea

Time to start: 30 min
Distance to start: 20.1km / 12.5mi
Postcode: SA13 2TJ

H6

Village Hotel Bristol

Time to start: 1 hr 20 min
Distance to start: 101km / 62.7mi
Postcode: SA13 2TJ



See Hotel Manual for contact information. All journey times shown are approximate – additional time should be added if travelling during peak periods.



Start address
Margam Country Park
 Neath
 Port Talbot
 SA13 2TJ



Technical Parking
Margam Country Park
 Neath
 Port Talbot
 SA13 2TJ
 (At back of castle)



Hospital address
Princess of Wales Hospital
 Coity Road
 Bridgend
 Mid Glamorgan
 CF31 1RQ
 T +44 (0)1656 752752



Mandatory passing point
 SA13 2TJ

START

MARGAM COUNTRY PARK

8

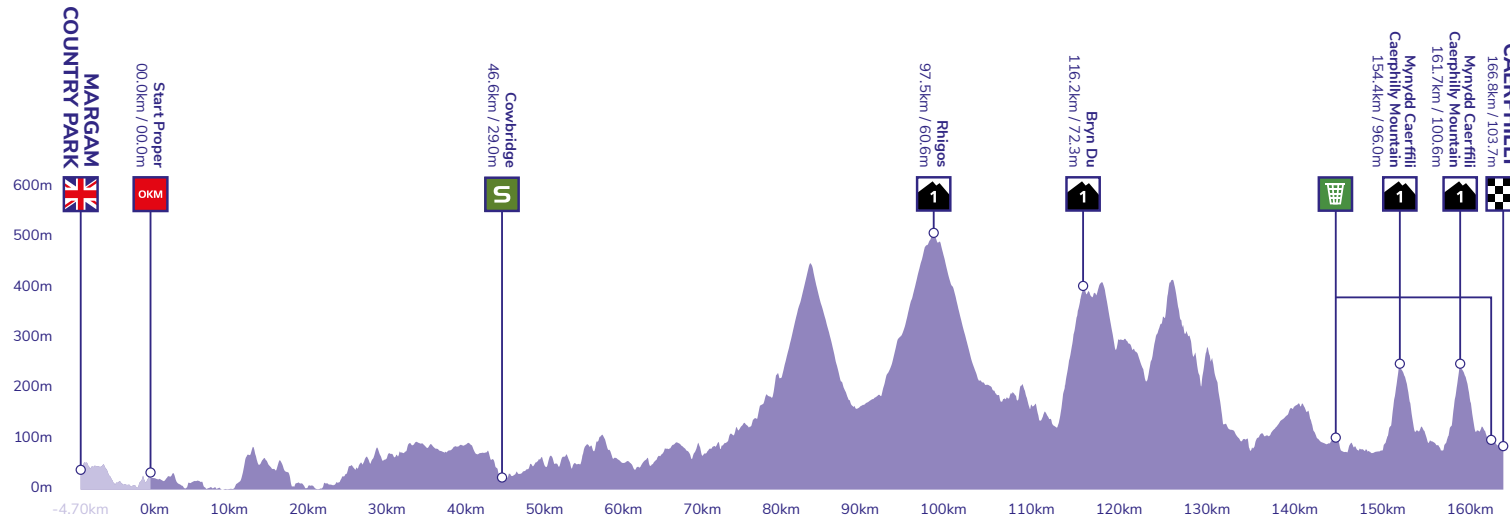
Timetable

Sunday 10 September

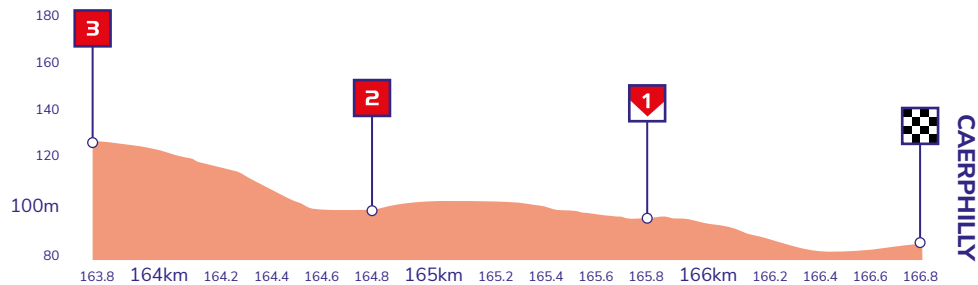
Time	Activities
04:15	Start area closed to traffic Start crew and facilities arrive on site
08:15	Race facilities complete
08:45	PPO in operation
09:00	Morning briefing
09:15	PA operational Hospitality opens Guests arrive Teams start to arrive Volunteers briefing
10:15	Signing on opens
10:30	0km signage in position
11:10	Riders assemble on start line Forward vehicles depart
11:15	Start of Stage 8
11:30	Stage de-neutralises Commence de-rig
13:45	Site clear Start crew departs to next hotel/start venue



Stage profile

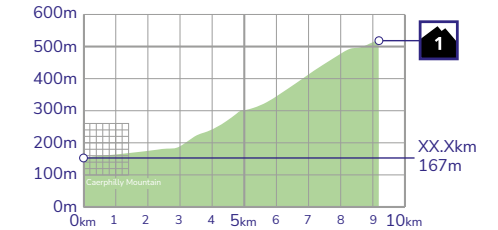


Final 3km profile

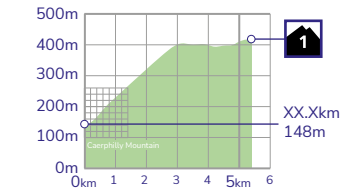


KoM profiles

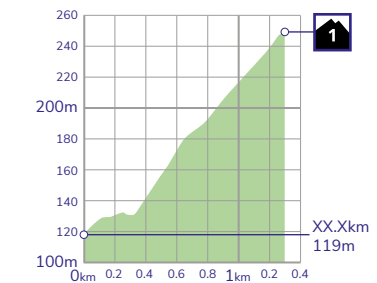
Rhigos: Cat 1 9.15km / 3.8% avg



Bryn Du: Cat 1 5.43km / 5.0% avg



Caerphilly Mountain: Cat 1 1.29km / 10.1% avg



Off-Race Route

34 miles / 45mins

Exit Margam Country Park onto A48 westbound. Join M4 eastbound at Junction 38. Follow M4 east to Junction 32. Join A470 northbound. Right onto Caerphilly Road then straight on at roundabout onto B4600 Nantgarw Road direction Caerphilly town centre. Right into Crescent Road and follow to parking.

 Race Route
 Off-Race Route

OVERVIEW AND OFF-RACE ROUTE MARGAM COUNTRY PARK TO CAERPHILLY

8



RACE SCHEDULE

MARGAM COUNTRY PARK TO CAERPHILLY

Neutralised section

Margam Country Park estate roads, A48, B4283 Water Street.

Approximate distance of neutralised section 4.7km / 2.9miles

Distance of stage 166.8km / 103.7miles

Neutralised start 11:15

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
			Start Neutralised		Margam Country Park	11:15	11:15	11:15
0.00	166.8	0.00	Start Proper		B4283 Water Street	11:25	11:25	11:25
1.3	165.5	0.8		Caution!	Narrow Bridge!	11:27	11:26	11:26
2.3	164.5	1.4	Sign		Bridgend	11:28	11:28	11:27
2.6	164.2	1.6	Sign		Corneli	11:29	11:28	11:28
4.8	162.0	3.0	R/about	3rd Exit	A4229	11:32	11:31	11:31
5.7	161.1	3.5	R/about	3rd Exit	A4229	11:33	11:33	11:32
6.3	160.5	3.9	Sign		Porthcawl	11:34	11:34	11:33
6.5	160.3	4.0		Keep Right	A4229	11:35	11:34	11:33
7.4	159.4	4.6	X.Roads	Straight	A4229 Pyle Road	11:36	11:35	11:34
7.9	158.9	4.9	R/about	3rd Exit	Fulmar Road	11:37	11:36	11:35
8.9	157.9	5.5		Caution!	Speed Hump	11:38	11:37	11:36
9.7	157.1	6.0		Caution!	Sharp left bend!	11:40	11:38	11:37
11.3	155.5	7.0		Caution!	Central Island pass both sides	11:42	11:41	11:39
11.5	155.3	7.2		Caution!	Central Island pass both sides	11:43	11:41	11:39
11.9	154.9	7.4	R/about	4th Exit		11:43	11:42	11:40
12.3	154.5	7.6		Keep Left	Eastern Promenade	11:44	11:42	11:40
12.4	154.4	7.7	R/about	2nd Exit	New Road	11:44	11:42	11:40
12.6	154.2	7.8		Caution!	Speed cushions x3	11:44	11:43	11:41
12.8	154.0	8.0	M R/about	1st Exit	New Road	11:45	11:43	11:41
12.9	153.9	8.0		Caution!	Severe Speed Bumps x6	11:45	11:43	11:41
13.3	153.5	8.3		Caution!	Speed Hump	11:45	11:44	11:42
13.6	153.2	8.5	M R/about	1st Exit	Bridgend Road	11:46	11:44	11:42
14.1	152.7	8.8		Keep Left	Bridgend Road	11:47	11:45	11:43
14.2	152.6	8.8	R/about	3rd Exit	A4106 Bridgend Road	11:47	11:45	11:43
16.1	150.7	10.0	Sign		Tyhegston	11:50	11:48	11:45
17.8	149.0	11.1	R/about	2nd Exit	A48	11:52	11:50	11:47
18.4	148.4	11.4	R/about	2nd Exit	A48	11:53	11:51	11:48
20.1	146.7	12.5	Junction	Left	New Inn Road	11:56	11:53	11:50
20.3	146.5	12.6		Caution!	Fast descent	11:56	11:54	11:51
20.9	145.9	13.0		Caution!	Narrow Bridge!	11:57	11:54	11:51
20.9	145.9	13.0		Caution!	Sheep	11:57	11:54	11:51
22.5	144.3	14.0	T.Junction	Right	B4265 Eweeny Road	12:00	11:57	11:53
22.7	144.1	14.1	Sign		Glamorgan	12:00	11:57	11:54
22.8	144.0	14.2	Junction	Right	B4524 Ogmore Road	12:00	11:57	11:54
24.4	142.4	15.2		Caution!	Cattle Grid	12:03	11:59	11:56
24.8	142.0	15.4		Caution!	Sheep	12:03	12:00	11:56
25.8	141.0	16.0		Keep Right	B4524 Main Road	12:05	12:01	11:58
26.8	140.0	16.7		Caution!	Cattle Grid	12:07	12:03	11:59
26.9	139.9	16.7	Sign		Ogmore by the Sea	12:07	12:03	11:59
28.4	138.4	17.7		Caution!	Cattle Grid	12:09	12:05	12:01
29.2	137.6	18.2	Sign		Southerndown	12:10	12:06	12:02
29.6	137.2	18.4		Caution!	Cattle Grid	12:11	12:07	12:03
29.8	137.0	18.5		Keep Right	B4524	12:11	12:07	12:03

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
30.0	136.8	18.7		Keep Left	B4524	12:12	12:07	12:03
30.0	136.8	18.7	Drinks	Start		12:12	12:07	12:03
30.2	136.6	18.8		Keep Left	B4524	12:12	12:08	12:03
31.6	135.2	19.7	Sign		St Brides Major	12:14	12:10	12:05
31.8	135.0	19.8	T.Junction	Right	B4265 Wick Road	12:14	12:10	12:05
35.5	131.3	22.1	Sign		Wick	12:20	12:15	12:10
35.9	130.9	22.3		Keep Left	B4265	12:21	12:16	12:11
38.4	128.4	23.9	Junction	Left		12:25	12:19	12:14
39.3	127.5	24.4		Caution!	Hump Back Bridge	12:26	12:21	12:15
39.5	127.3	24.6	Junction	Left		12:27	12:21	12:15
40.3	126.5	25.1	T.Junction	Right		12:28	12:22	12:16
40.7	126.1	25.3	T.Junction	Left	B4270 Llantwit Major Road	12:28	12:23	12:17
42.5	124.3	26.4	Junction	Right	B4270 Llantwit Major Road	12:31	12:25	12:19
44.8	122.0	27.9	Junction	Right	B4270 Llantwit Major Road	12:35	12:29	12:22
45.2	121.6	28.1	Sign		Cowbridge	12:36	12:29	12:23
45.8	121.0	28.5	T.Junction	Right	A4222 Westgate	12:36	12:30	12:23
46.6	120.2	29.0	Sprint		Cowbridge	12:38	12:31	12:24
47.0	119.8	29.2	T.Lights	Left	A4222 Aberthin Road	12:38	12:32	12:25
48.1	118.7	29.9	Sign		Aberthin	12:40	12:33	12:26
48.3	118.5	30.0		Keep Left	A4222	12:40	12:34	12:27
49.4	117.4	30.7	Sign		Maendy	12:42	12:35	12:28
50.5	116.3	31.4	Sign		Ystradowen	12:44	12:37	12:29
53.0	113.8	33.0	Sign		Rhonda Cynon Taf	12:48	12:40	12:33
53.0	113.8	33.0	Sign		Talygarn	12:48	12:40	12:33
54.1	112.7	33.6	Sign		Brynsadler	12:50	12:42	12:34
54.4	112.4	33.8	Junction	Left	Llanharry Road	12:50	12:42	12:34
56.0	110.8	34.8	Sign		Llanharry	12:53	12:45	12:37
56.9	109.9	35.4	Junction	Right	Llanharry Road	12:54	12:46	12:38
58.1	108.7	36.1		Keep Left	Llanharry Road	12:56	12:48	12:39
59.5	107.3	37.0	X.Roads	Left	A473 Bridgend Road	12:58	12:50	12:41
59.9	106.9	37.2	R/about	2nd Exit	A473 Bridgend Road	12:59	12:50	12:42
60.1	106.7	37.4	M R/about	2nd Exit	A473 Bridgend Road	12:59	12:50	12:42
60.1	106.7	37.4	Sign		Brynceae	12:59	12:50	12:42
61.2	105.6	38.1	R/about	1st Exit	A473 New Road	13:01	12:52	12:43
61.6	105.2	38.3	R/about	3rd Exit	A473 New Road	13:01	12:53	12:44
62.4	104.4	38.8	R/about	2nd Exit	B4280	13:03	12:54	12:45
63.5	103.3	39.5		Caution!	Cattle Grid	13:04	12:55	12:46
65.5	101.3	40.7		Caution!	Cattle Grid	13:07	12:58	12:49
65.8	101.0	40.9	Junction	Left	B4280 Pant Hirwaun	13:08	12:59	12:49
66.2	100.6	41.2		Caution!	Cattle Grid	13:09	12:59	12:50
66.5	100.3	41.4		Keep Right	B4280	13:09	13:00	12:50
68.8	98.0	42.8		Keep Right	B4280	13:13	13:03	12:53
69.0	97.8	42.9		Caution!	Cattle Grid	13:13	13:03	12:53
69.0	97.8	42.9	R/about	3rd Exit	A4061 Blackmill Road	13:13	13:03	12:53










KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
72.0	94.8	44.8	Sign		Blackmill	13:18	13:07	12:57
72.6	94.2	45.1	T.Lights	Straight	A4061 Oak Ridge/A4093	13:19	13:08	12:58
73.4	93.4	45.6		Keep Right	A4061	13:20	13:09	12:59
75.3	91.5	46.8	Sign		Ongar Vale	13:23	13:12	13:01
76.0	90.8	47.3		Keep Right	A4061 Bridge Street	13:24	13:13	13:02
78.0	88.8	48.5	Sign		Nantymoel	13:27	13:16	13:05
78.8	88.0	49.0	R/about	2nd Exit	A4061 Bwlch-y-Clawdd Road	13:28	13:17	13:06
79.2	87.6	49.3		Keep Left		13:29	13:18	13:06
80.3	86.5	49.9		Caution!	⚠ Cattle Grid	13:31	13:19	13:08
80.3	86.5	49.9		Caution!	⚠ Sheep	13:31	13:19	13:08
82.1	84.7	51.1		Caution!	⚠ Hairpin Right on Ascent	13:34	13:22	13:10
83.4	83.4	51.9		Caution!	⚠ Hairpin Left on Ascent	13:36	13:24	13:12
83.5	83.3	51.9	Sign		Rhonda Cynon Taf	13:36	13:24	13:12
83.5	83.3	51.9		Caution!	⚠ Fast Descent	13:36	13:24	13:12
84.5	82.3	52.5		Caution!	⚠ Hairpin Right on Descent	13:37	13:25	13:13
85.7	81.1	53.3		Caution!	⚠ Hairpin Left on Descent	13:39	13:27	13:15
86.6	80.2	53.9		Caution!	⚠ Cattle Grid	13:41	13:28	13:16
87.9	78.9	54.7	T.Junction	Left	⚠ Caution! – Sharp Left	13:43	13:30	13:18
88.2	78.6	54.8	T.Junction	Right	A4061 Park Crescent	13:43	13:31	13:18
88.4	78.4	55.0		Keep Left	A4061 Station Road	13:43	13:31	13:18
88.6	78.2	55.1		Caution!	⚠ Speed cushion	13:44	13:31	13:18
88.7	78.1	55.2		Caution!	⚠ Severe speed cushion	13:44	13:31	13:19
88.9	77.9	55.3	X.Roads	Left	A4061 High Street	13:44	13:32	13:19
89.4	77.4	55.6		Caution!	⚠ Central Island pass both sides	13:45	13:32	13:19
89.7	77.1	55.8	Sign		Ynyswen	13:45	13:33	13:20
90.8	76.0	56.5	Sign		Treherbert	13:47	13:34	13:21
91.9	74.9	57.1	Sign		Rhigos Mountains	13:49	13:36	13:23
91.9	74.9	57.1	KoM 1 Cat 1	Start		13:49	13:36	13:23
92.7	74.1	57.6		Caution!	⚠ Cattle Grid	13:50	13:37	13:24
92.8	74.0	57.7		Caution!	⚠ Hairpin Left on Ascent	13:50	13:37	13:24
97.5	69.3	60.6	KoM 1 Cat 1	Finish	🏠 Rhigos	13:58	13:44	13:30
99.0	67.8	61.6		Caution!	Fast descent	14:00	13:46	13:32
100.1	66.7	62.2		Caution	Hairpin right on descent	14:02	13:48	13:33
103.8	63.0	64.5	R/about	3rd Exit	A4061 Rhigos Road	14:08	13:53	13:38
105.0	61.8	65.3	R/about	2nd Exit	A4059/A465	14:10	13:55	13:40
105.2	61.6	65.4	Junction	Right	Rhigos Road	14:10	13:55	13:40
105.3	61.5	65.5	Sign		Hirwaun	14:10	13:55	13:40
105.7	61.1	65.7	Junction	Left	High Street	14:11	13:56	13:40
107.7	59.1	67.0		Keep Right		14:14	13:58	13:43
107.7	59.1	67.0	R/about	1st Exit	A465	14:14	13:58	13:43
108.1	58.7	67.2	R/about	2nd Exit		14:14	13:59	13:43
108.7	58.1	67.6	Junction	Right	Cwmynysmintan Road	14:15	14:00	13:44
110.0	56.8	68.4	T.Junction	Right	B4276 Llwydcoed Road	14:17	14:02	13:46
110.6	74.0	68.8	T.Lights	Straight	B4276 Llwydcoed Road	14:18	14:03	13:47
111.1	55.7	69.1	R/about	2nd Exit	B4276 Harriet Road	14:19	14:03	13:47
111.5	55.3	69.3		Keep Right	B4276 Mill Road	14:20	14:04	13:48
111.6	55.2	69.4		Keep Left	B4276 Mill Road	14:20	14:04	13:48
111.6	55.2	69.4	T.Junction	Left	B4275 Hirwuan Road	14:20	14:04	13:48
112.2	54.6	69.8	T.Lights	Straight	B4275 Gadlys Road	14:21	14:05	13:49
112.6	54.2	70.0	R/about	2nd Exit	A4233 High Street	14:21	14:05	13:49
112.8	54.0	70.1		Keep Left	A4233 Canon Street	14:22	14:06	13:50
113.0	53.8	70.3		Caution!	⚠ Buildout – offside	14:22	14:06	13:50
113.1	53.7	70.3	Junction	Right	A4233 Victoria Square	14:22	14:06	13:50
113.2	53.6	70.4		Keep Left	A4233 Monk Street	14:22	14:06	13:50

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
113.2	53.6	70.4	KoM 2 Cat 1	Start		14:22	14:06	13:50
114.0	52.8	70.9	Sign		Maerdy Mountain	14:24	14:07	13:51
114.2	52.6	71.0		Caution!	⚠ Cattle Grid	14:24	14:08	13:51
114.5	52.3	71.2		Caution!	⚠ Hairpin left on ascent	14:24	14:08	13:52
115.0	51.8	71.5		Caution!	⚠ Hairpin right on ascent	14:25	14:09	13:52
115.4	51.4	71.8		Caution!	⚠ Hairpin left on ascent	14:26	14:09	13:53
115.6	51.2	71.9		Caution!	⚠ Hairpin left on ascent	14:26	14:10	13:53
116.2	50.6	72.3	KoM 2 Cat 1	Finish	🏠 Bryn Du	14:27	14:11	13:54
118.7	48.1	73.8		Caution!	⚠ Fast Descent	14:31	14:14	13:57
118.8	48.0	73.9		Caution	⚠ Hairpin left on descent	14:31	14:14	13:57
120.2	46.6	74.7	Sign		Maerdy	14:33	14:16	13:59
120.5	46.3	74.9	T.Junction	Left	A4233 Maerdy Road	14:34	14:17	13:59
121.8	45.0	75.7	Sign		Ferndale	14:36	14:19	14:01
123.5	43.3	76.8	Junction	Left	Station Road	14:39	14:21	14:03
124.0	42.8	77.1	Sign		Blaenllechau	14:39	14:22	14:04
124.1	42.7	77.2		Caution!	⚠ Hairpin left in ascent	14:40	14:22	14:04
124.4	42.4	77.4		Caution!	⚠ Extreme right turn	14:40	14:22	14:04
127.1	39.7	79.0		Caution!	⚠ Cattle Grid	14:44	14:26	14:08
128.2	38.6	79.7		Caution!	⚠ Hairpin left on descent	14:46	14:28	14:09
130.3	36.5	81.0	T.Junction	Caution!	⚠ Sharp left base descent	14:49	14:31	14:12
130.5	36.3	81.2		Caution!	⚠ Narrow Bridge!	14:50	14:31	14:12
132.0	34.8	82.1	Sign		Perthcelyn	14:52	14:33	14:14
132.0	34.8	82.1	T.Junction	Right	Hawthorn Terrace	14:52	14:33	14:14
132.1	34.7	82.1		Caution!	⚠ Fast descent	14:52	14:33	14:14
132.1	34.7	82.1		Caution!	⚠ Buildout – offside	14:52	14:33	14:14
132.4	34.4	82.3		Caution!	⚠ Buildout – nearside	14:53	14:34	14:15
132.5	34.3	82.4		Caution!	⚠ Buildouts both sides	14:53	14:34	14:15
132.8	34.0	82.6		Caution!	⚠ Buildout – nearside	14:53	14:34	14:15
133.0	33.8	82.7		Caution!	⚠ Buildout – nearside	14:54	14:35	14:16
133.1	33.7	82.8		Caution!	⚠ Buildout both sides	14:54	14:35	14:16
133.9	32.9	83.3	T.Junction	Right	B4275 Abercynon Road	14:55	14:36	14:17
134.1	32.7	83.4	Sign		Ynys Boeth	14:55	14:36	14:17
134.2	32.6	83.5		Caution!	⚠ Speed cushion x3	14:55	14:36	14:17
135.6	31.2	84.3	Sign		Abercynon	14:58	14:38	14:19
135.9	30.9	84.5		Keep Right	B4275 Mountain Ash Road	14:58	14:39	14:19
136.2	30.6	84.7		Keep Left	B4275 Ynysmeuring Road	14:59	14:39	14:20
136.3	30.5	84.8		Caution!	⚠ Buildouts both sides	14:59	14:39	14:20
136.5	30.3	84.9		Keep Right	B4275	14:59	14:40	14:20
137.1	29.7	85.3	T.Lights	Left	B4275	15:00	14:40	14:21
137.2	29.6	85.3	T.Lights	Left	A4054	15:00	14:41	14:21
138.7	28.1	86.3	R/about	3rd Exit	A472	15:02	14:43	14:23
139.3	27.5	86.6	Sign		Caerphilly	15:03	14:44	14:24
140.7	26.1	87.5	R/about	3rd Exit	A472 Nelson Bypass	15:06	14:46	14:25
141.3	25.5	87.9	R/about	2nd Exit	A427 Caerphilly Road	15:07	14:46	14:26
143.6	23.2	89.3	R/about	3rd Exit	A472	15:10	14:50	14:29
144.7	22.1	90.0	R/about	3rd Exit	Caerphilly Road	15:12	14:51	14:31
145.4	21.4	90.4	T.Lights	Straight		15:13	14:52	14:31
145.6	21.2	90.5	R/about	1st Exit		15:13	14:53	14:32
146.2	20.6	90.9	T.Lights	Straight		15:14	14:53	14:32
146.6	20.2	91.2	Sign		Llanbradach	15:15	14:54	14:33
146.8	20.0	91.3	Drinks	Finish	🏠 20km to Finish	15:15	14:54	14:33
146.8	20.0	91.3			Green Zone for 200m	15:15	14:54	14:33
147.4	19.4	91.7		Caution!	⚠ Buildouts both sides	15:16	14:55	14:34
147.7	19.1	91.8		Caution!	⚠ Buildouts both sides	15:17	14:56	14:34

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RACE SCHEDULE

MARGAM COUNTRY PARK TO CAERPHILLY

KM	KM to go	Miles	Feature	Instruction	Description	38kmph	42kmph	46kmph
148.0	18.8	92.0		Caution!	 Buildouts Both Sides	15:17	14:56	14:35
148.1	18.7	92.1	T.Lights	Straight	Glenview Terrace	15:17	14:56	14:35
148.8	18.0	92.5		Caution!	 Buildouts both sides	15:18	14:57	14:36
149.3	17.5	92.8		Caution!	 Buildouts both sides	15:19	14:58	14:36
149.4	17.4	92.9		Caution!	 Buildouts both sides	15:19	14:58	14:37
149.7	17.1	93.1	R/about	3rd Exit	A469	15:20	14:58	14:37
150.3	16.5	93.5	R/about	3rd Exit	B4623 Pontygwindy Road	15:21	14:59	14:38
150.4	16.4	93.5	Sign		Caerphilly	15:21	14:59	14:38
151.2	15.6	94.0	T.Lights	Straight	B4623 Pontygwindy Road/Asda	15:22	15:01	14:39
152.1	14.7	94.6	T.Lights	Straight	B4623 Castle Street – circuit entry	15:24	15:02	14:40
152.2	14.6	94.6	T.Lights	Straight	B4623 Castle Street	15:24	15:02	14:40
152.3	14.5	94.7	Junction	Right	B4623 Castle Street	15:24	15:02	14:40
152.5	14.3	94.8			1st Passage Finish Line	15:24	15:02	14:41
152.5	14.3	94.8		Keep Right	B4623 Cardiff Road	15:24	15:02	14:41
152.9	13.9	95.1	T.Lights	Straight	B4623 Cardiff Road	15:25	15:03	14:41
153.0	13.8	95.1	KoM 3 Cat 1	Start		15:25	15:03	14:41
154.4	12.4	96.0	KoM 3 Cat 1	Finish	 Caerphilly Mountain	15:27	15:05	14:43
154.5	12.3	96.1		Caution!	 Fast descent	15:27	15:05	14:43
156.8	10.0	97.5			10km to Finish	15:30	15:08	14:45
157.0	9.8	97.6	R/about	4th Exit	B4600 Nantgarw Road	15:31	15:09	14:46
157.1	9.7	97.7	Sign		Caerphilly	15:31	15:09	14:46
157.4	9.4	97.9	R/about	2nd Exit	B4600 Nantgarw Road	15:32	15:09	14:47
158.1	8.7	98.3	T.Lights	Straight	B4600 Nantgarw Road	15:33	15:10	14:48
159.4	7.4	99.1	T.Lights	Right	B4623 Castle Street – circuit entry	15:35	15:12	14:49
159.5	7.3	99.2	T.Lights	Straight	B4623 Castle Street	15:35	15:12	14:50
159.6	7.2	99.2	Junction	Right	B4623 Castle Street	15:35	15:13	14:50
159.8	7.0	99.4			2nd Passage Finish Line	15:36	15:13	14:50
159.8	7.0	99.4		Keep Right	B4623 Cardiff Road	15:36	15:13	14:50
160.1	6.7	99.6	T.Lights	Straight	B4623 Cardiff Road	15:36	15:13	14:50
160.2	6.6	99.6	KoM 4 Cat 1	Start		15:36	15:13	14:50
161.7	5.1	100.6	KoM 4 Cat 1	Finish	 Caerphilly Mountain	15:39	15:16	14:52
161.8	5.0	100.6			5km to Finish	15:39	15:16	14:53
161.8	5.0	100.6		Caution!	 Fast descent	15:39	15:16	14:53
163.8	3.0	101.9			3km to Finish	15:42	15:19	14:55
163.8	3.0	101.9			Green Zone for 200m	15:42	15:19	14:55
164.3	2.5	102.2	R/about	4th Exit	B4600 Nantgarw Road	15:43	15:19	14:56
164.4	2.4	102.2	Sign		Caerphilly	15:43	15:19	14:56
164.6	2.2	102.4	R/about	2nd Exit	B4600 Nantgarw Road	15:43	15:20	14:56
165.4	1.4	102.9	T.Lights	Straight	B4600 Nantgarw Road	15:44	15:21	14:57
166.5	0.3	103.5	T.Lights	Right	B4623 Castle Street – circuit entry	15:46	15:22	14:59
166.6	0.2	103.6	T.Lights	Straight	B4623 Castle Street	15:46	15:23	14:59
166.7	0.1	103.7	T.Lights	Right	B4623 Castle Street	15:46	15:23	14:59
166.8	0.0	103.7	Race	Finish	 Castle Street – Caerphilly	15:47	15:23	14:59

NOTES

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FINISH CAERPHILLY

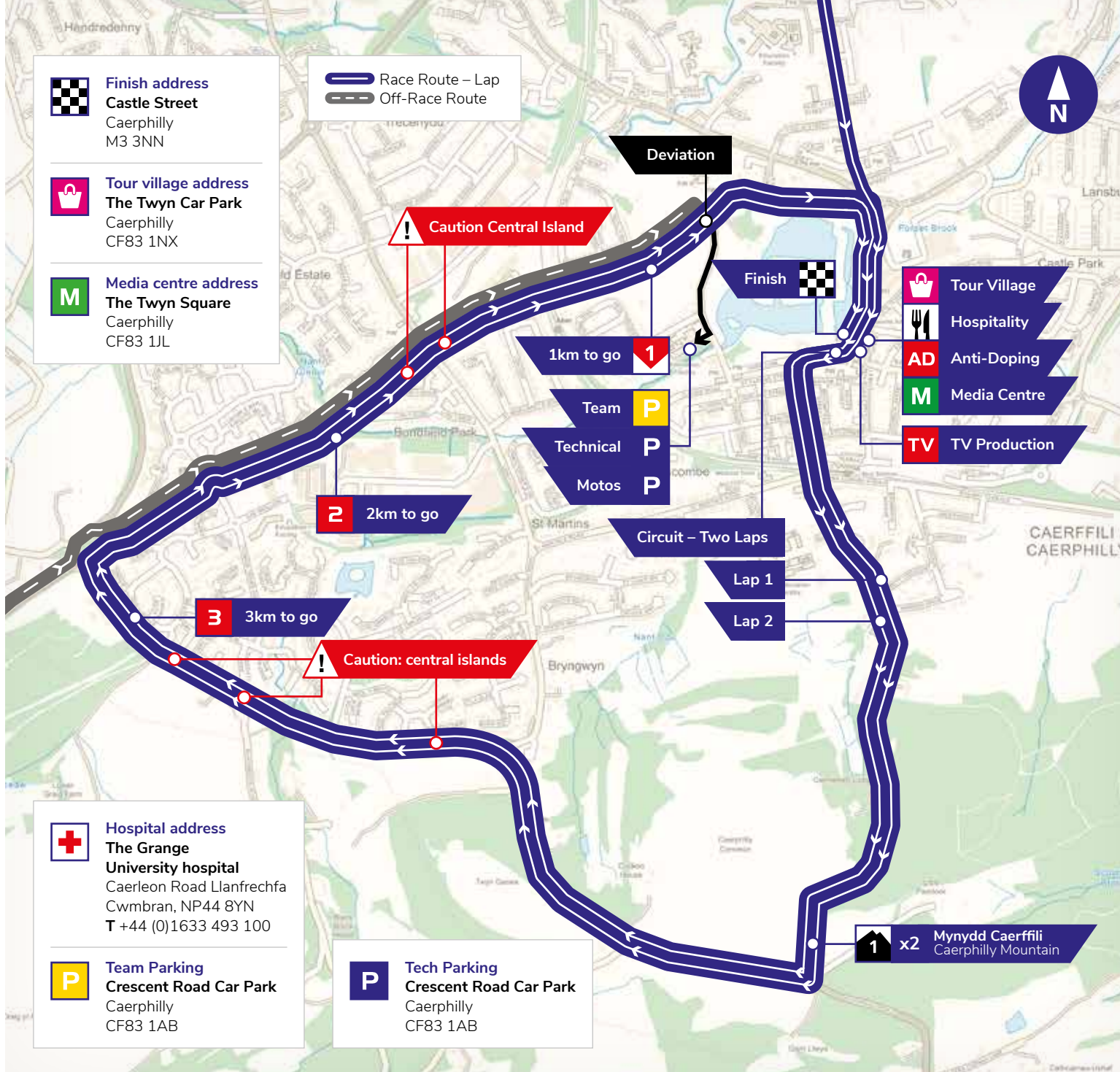
Timetable

Saturday 9 September

Time Activities
20:30 Overnight parking Crescent Road Car Park

Sunday 10 September

04:45 Roads closed
05:15 Race facilities/Contractors arrive on site
05:30 Commence build up
07:00 6 stewards on site (venue)
08:00 Position promotional units
All staff on site
08:30 Crew breakfast / briefing
Media Centre open
09:00 24 stewards on site (venue)
Volunteer marshal briefing
10:30 Event Control briefing
11:00 Stage departs Margam Park
11:30 Finish straight available for support activities
Hospitality open
12:15 Expected arrival of first team coaches
12:45 Ride with Dan Martin arrives
13:45 Support activities end
14:00 Circuit closes
15:02 First passage of Finish Line (Expected Schedule)
15:13 Second passage of Finish Line (Expected Schedule)
15:23 Stage 8 arrives (Expected Schedule)
15:30 Presentation of stage winner and Winner's jerseys
16:00 Hospitality closes
Press conference
16:30 Volunteer marshals dismissed
24 stewards dismissed
Event Control closes
17:45 Remaining Stewards dismissed
18:00 Media Centre closes
19:00 Site clear



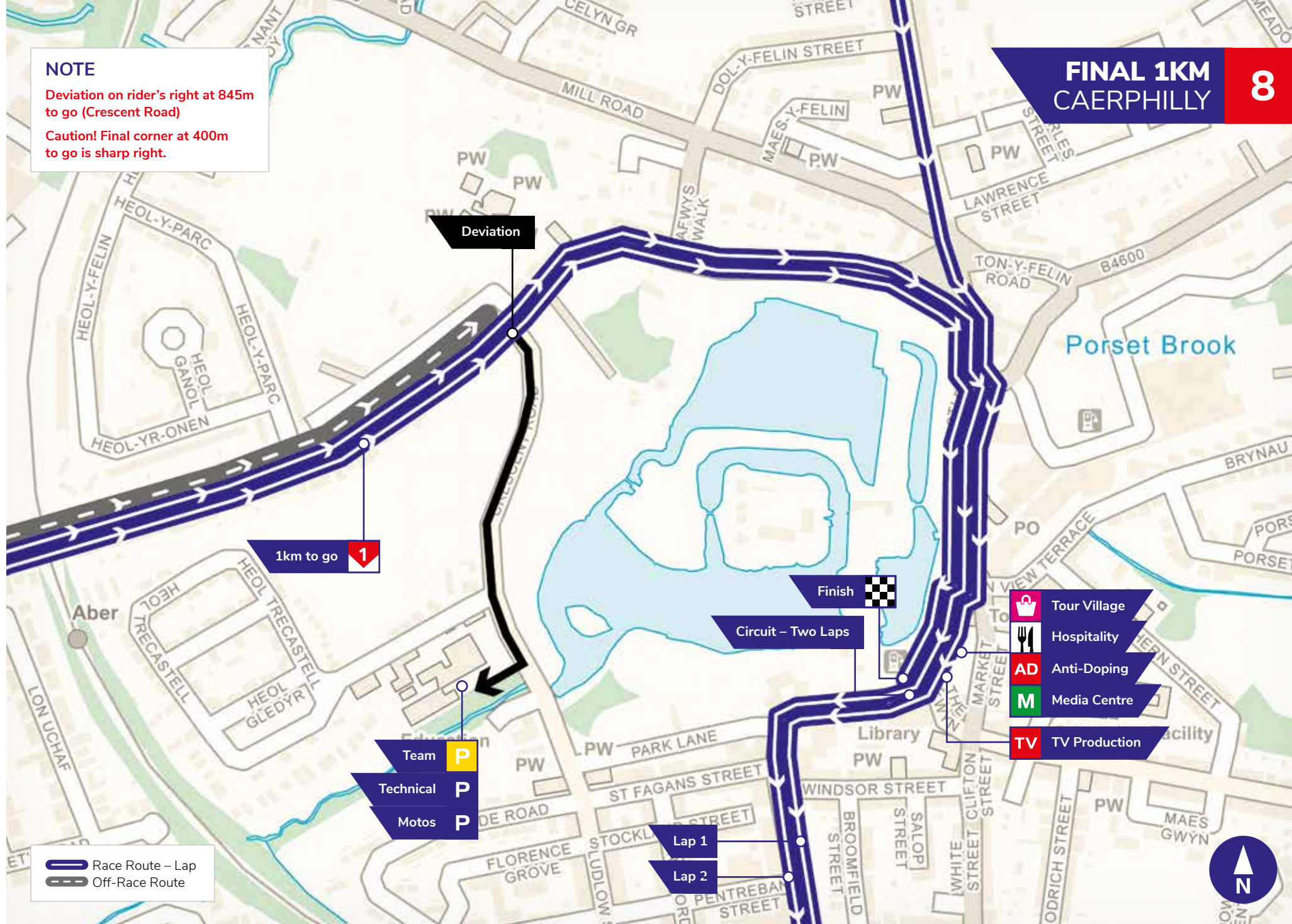
FINAL 1KM CAERPHILLY

8

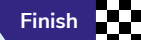
NOTE

Deviation on rider's right at 845m to go (Crescent Road)

Caution! Final corner at 400m to go is sharp right.



1km to go



Finish

Circuit - Two Laps

Team

P

Technical

P

Motos

P

Lap 1

Lap 2



Tour Village



Hospitality



Anti-Doping



Media Centre



TV Production

Race Route - Lap
Off-Race Route



Tommy Cooper statue



Caerphilly Bandstand



NOTES

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

TECHNICAL SECTION

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TECHNICAL SECTION

HOSPITALS

STAGE 1

Sunday 3 September

Wythenshawe Hospital

Southmoor Road
Wythenshawe
Greater Manchester
M23 9LT
T +44 (0)161 998 7070

Manchester Royal Infirmary

Upper Brook Street
Manchester
M13 9NZ
T +44 (0)161 276 4147

STAGE 2

Monday 4 September

Wrexham Maelor Hospital

Croesnewydd Road
Wrexham
LL13 7TD
T +44 (0)1978 291100

STAGE 3

Tuesday 5 September

Scunthorpe General Hospital

Cliff Gardens
Scunthorpe
DN15 7BH
T +44 (0)1724 282282

Hull Royal Infirmary

Anlaby Road
Hull
HU3 2JZ
T +44 (0)1482 875875

STAGE 4

Wednesday 6 September

King's Mill Hospital

Mansfield Road
Sutton-In-Ashfield
NG17 4JL
T +44 (0)1623 622515

Newark Urgent Care Centre

Boundary Road
Newark
NG24 4DE
T +44 (0)1636 681681

STAGE 5

Thursday 7 September

Ipswich Hospital

Heath Road
Ipswich
IP4 5PD
T +44 (0)1473 712233

STAGE 6

Friday 8 September

Southend University Hospital

Prittlewell Chase
Westcliff-On-Sea
Essex
SS0 0RY
T +44 (0)1702 435555

Princess Alexandra Hospital

Hamstel Road
Harlow
CM20 1QX
T +44 (0)1279 444455

STAGE 7

Saturday 9 September

Cheltenham General Hospital

College Road
Cheltenham
GL53 7AN
T +44 (0)300 4222 222

Gloucester Royal Infirmary

Great Western Road
Gloucester
GL1 3NN
T +44 (0)300 4222 222

STAGE 8

Sunday 10 September

Princess of Wales Hospital

Coity Road
Bridgend
Mid Glamorgan
CF31 1RQ
T +44 (0)1656 752752

The Grange University hospital

Caerleon Road
Llanfrechfa
Cwmbran
NP44 8YN
T +44 (0)1633 493100

TECHNICAL SECTION

PRIZES AND LEADERS' JERSEYS

Placing	Daily Stages 1 – 8	General Classification	Points	Mountains	Best Young Rider	Team
1	€ 3,615	€ 14,460	€ 1,000	€ 1,000	€ 1,000	€ 1,000
2	€ 1,805	€ 7,220				
3	€ 905	€ 3,620				
4	€ 455	€ 1,820				
5	€ 365	€ 1,460				
6	€ 270	€ 1,080				
7	€ 270	€ 1,080				
8	€ 180	€ 720				
9	€ 180	€ 720				
10	€ 95	€ 380				
11	€ 95	€ 380				
12	€ 95	€ 380				
13	€ 95	€ 380				
14	€ 95	€ 380				
15	€ 95	€ 380				
16	€ 95	€ 380				
17	€ 95	€ 380				
18	€ 95	€ 380				
19	€ 95	€ 380				
20	€ 95	€ 380				
	€ 9,090					
	x 8 stages					
	€ 72,720	€ 36,360	€ 1,000	€ 1,000	€ 1,000	€ 1,000
						TOTAL
						€ 113,080



Leader's
Jersey



cottages.com
Points Jersey



Pinarello King of the
Mountains Jersey



Sportive Breaks Best
Young Rider Jersey

sportsbreaks.com

Sportsbreaks.com
Combativity Award

TECHNICAL SECTION

SPECIFIC REGULATIONS

Article 1. Organisation

The Tour of Britain is organised by Tour of Britain Ltd. under the regulations of the International Cycling Union (UCI). It is to be held from Sunday 3 September to Sunday 10 September 2023.

Race Organisation:

The Tour of Britain
Unit 1 Horizon Business Park
1 Brooklands Road
Weybridge
Surrey
KT13 0TJ
T +44 (0)1932 831 485

Race Director: Mick Bennett
bennettm@thetour.co.uk
T +44 (0)7710 672 456

Article 2. Type of Event

The event is entered on the UCI ProSeries calendar and is registered as a 2.Pro event. In conformity with the UCI rules, points are awarded as follows for the UCI Europe Tour ranking.

- 200, 150, 125, 100, 85, 70, 60, 50, 40, 35, 30, 25, 20, 15 and 10 points to the first 15 finishers in the final General Classification by time.
- Finishers in positions 16 to 30 in the final General Classification by time will receive 5 points and finishers in positions 31 to 40 in the final General Classification by time will receive 3 points.
- 20, 15, 10, 5 and 3 points to the first 5 finishers on each stage
- 5 points to the daily leader of the General Classification by time

Article 3. Participation

As per article 2.1.005 of the UCI regulations, the event is open to the following teams: UCI WorldTeams (max 70%), UCI ProTeams, UCI continental teams of the country, UCI cyclo-cross professional teams of the country, Foreign UCI continental teams (max. 2), National team of the country of the organiser.

As per article 2.2.003 of the UCI regulations, teams must be formed of minimum 4 and maximum 6 riders.

Article 4. Race Headquarters

At the start, the race headquarters shall be open on Friday 1 September from 14:00 to 18:00 and Saturday 2 September from 09:00 to 18:00 located at the following address:

Delta Hotels by Marriott Worsley Park Country Club. Worsley Park, Worsley, Manchester, M28 2QT, +44 (0)161 975 2000

Team representatives are requested to confirm their starters and collect their race numbers at the race headquarters from 16:00 to 16:45 on Saturday 2 September.

The team managers' meeting, organized in accordance with article 1.2.087 of the UCI regulations, in the presence of the Members of the Commissaires' Panel, is scheduled for 17:00 on Saturday 2 September at the following address:

Delta Hotels by Marriott Worsley Park Country Club. Worsley Park, Worsley, Manchester, M28 2QT, +44 (0)161 975 2000

Article 5. Radio-Tour

Race information will be broadcast in English. The frequencies will be:

1. 469.350000 / TONE 192.8
2. 467.350000 / TONE 192.8

3. 465.525000 / TONE 192.8 – Aircraft repeater
4. 452.300000 / TONE 192.8

Users must be scanning all four channels. If you do not have the functionality to scan please see the Communications Specialists representative before the race.

Article 6. Neutral Technical Support

The neutral technical support service is handled by Shimano Europe. The neutral support is taken care of by means of 3 vehicles.

Article 7. Race Incidents Occurring in the Last 3 Kilometres

In the case of a duly noted incident, fall, puncture or mechanical incident in the last 3 kilometers of a road race stage, the rider(s) involved shall be credited with the time of the rider(s) in whose company they were riding at the moment of the accident. His or their placing shall be determined by the order in which he or they actually cross the finishing line.

If, as the result of a duly noted incident in the last 3 kilometers a rider cannot cross the finishing line, he shall be placed last in the stage and credited with the time of the rider or riders in whose company he was riding at the time of the accident. 3 kilometer rule is applicable for all stages.

Article 8. Finishing Time Limits

A finishing time limit of 15% will apply to all stages. The Commissaires' Panel, in agreement with the organiser, may in exceptional circumstances increase the time limit in accordance with UCI Art 2.6.032

Article 9. Classifications

The following classification(s) will be issued:

General Individual Classification By Time

The General Individual Classification on time

is decided by adding together the time taken by the riders on each stage, plus any time penalties. The rider leading this competition after Stage One will wear the Leader's Jersey.

Where two or more riders make the same time in the general individual time placings, the placings obtained in each stage, shall be added and, as a last resort, the place obtained in the last stage ridden shall be taken into consideration.

Time Bonuses

There will be no time bonuses at stage finishes or the intermediate cottages.com sprint in the 2023 Tour of Britain.

cottages.com Points Classification

The cottages.com Points Classification is decided by adding the points awarded at the intermediate cottages.com sprint on each stage with those at each of the stage finishes. The rider leading this competition will wear the cottages.com Points Jersey (green). Points will be awarded as follows:

Points will be awarded at the intermediate cottages.com sprint to the first 5 riders on the following basis:

10-7-5-3-1 point(s)

Points will be awarded at each stage finish to the first 10 riders on the following basis: 25-18-12-8-6-5-4-3-2-1 point(s)

In the event of a tie in the cottages.com Points Classification, the following criteria shall be applied in order until the riders are separated:

1. Number of stage wins
2. General individual classification by time. (UCI Art 2.6.017)

Pinarello King of the Mountains Classification

The Pinarello King of the Mountains is decided by adding the points awarded on each of the classified climbs.

The rider leading this competition will wear the Pinarello King of the Mountains Jersey (black and white).

Points will be awarded as follows:

- Cat 1 climbs: 10, 9, 8, 7, 6, 5, 4, 3, 2 and 1 point
- Cat 2 climbs: 6, 5, 4, 3, 2 and 1 point
- Cat 3 climbs: 4, 3, 2 and 1 point

In the event of a tie in the Pinarello King of the Mountains, the following criteria shall be applied in order until the riders are separated:

1. Number of first places on the highest category climbs
2. Number of first places on climbs in the next inferior category and so on
3. General Individual Classification by time

The Sportive Breaks Best Young Rider Classification

The Sportive Breaks Best Young Rider Classification is open to riders born on or after the 1st January 2001.

The leader of the Sportive Breaks Best Young Rider Classification is the first Under-23 rider on the general individual time classification and will wear the Sportive Breaks Best Young Rider jersey (white).

Where two or more riders make the same time in the general individual time placings, the placings obtained in each stage, except team time trial stages, shall be added and, as a last resort, the place obtained in the last stage ridden shall be taken into consideration.

The British Cycling Best British Rider Competition

Only riders holding a British Cycling issued racing licence may take part in the British Cycling Best British Rider competition.

The leader of the British Cycling Best British Rider competition is the first British rider on the general individual time classification. There is no jersey for this classification.

Where two or more riders make the same time in the general individual time, placings obtained in each stage shall be added and, as a last resort, the place obtained in the last stage ridden shall be taken into consideration to decide the order, in accordance with UCI article 2.6.015.

Team Classification

The Team Classification for the day shall be calculated on the basis of the sum of the three best individual times from each team. In the event of a tie, the teams shall be separated by the sum of the places acquired by their three best placed riders on the stage. If the teams are still tied, they shall be separated by the placing of their best rider on the Stage Classification.

The Team General Classification shall be calculated on the basis of the sum of the three best individual times from each team in each stage ridden. In the event of a draw, the following criteria shall be applied in order until the teams are separated:

1. number of first places in the daily Team Classifications
2. number of second places in the daily Team Classifications etc

If there is still a draw, the teams shall be separated by the placing of their best rider in the general individual classification.

Any team reduced to fewer than three riders shall be eliminated from the general team classification.

The Sportsbreaks.com Combativity Award

A daily Sportsbreaks.com Combativity Award will be presented to the rider considered to have displayed the most courageous and attacking display of riding during the stage. This will be decided via a public vote on tourofbritain.co.uk

An overall Sportsbreaks.com Combativity Award will be presented following the final stage to the rider considered by the race jury and Race Director to have displayed the most courageous and attacking display of riding across the eight stages.

Article 10. Prizes

The following prizes are awarded: (See page 119 of the race manual). A total of €113,080 will be awarded in prize money at the event.

Article 11. Anti-Doping

The UCI antidoping regulations are entirely applicable to the event. Moreover, and in conformity with the law of Great Britain, the British anti-doping legislation is applicable in addition to the UCI anti-doping regulations.

The anti-doping tests will take place at the Anti-Doping Unit that will be located adjacent to the finish of each stage daily.

The organiser reserves the right to refuse riders or teams that might be connected with doping abuse and whose participation therefore would be incompatible with the reputation of the race.

Article 12. Awards Ceremony

12.1 Stage Finishes

In accordance with article 1.2.112 of the UCI rules, the following riders must

attend the official awards ceremony, in the following order of presentation:

- The winner of the stage
- General Classification Leader
- British Cycling Best British Rider Classification
- cottages.com Points Classification Leader (cottages.com Points Jersey)
- Sportive Breaks Best Young Rider Classification Leader (Best Young Rider Jersey)
- Pinarello King of the Mountains Classification (KoM Jersey)

The riders will present themselves at the podium in a time limit of maximum 10 minutes after crossing the finish line. The organisation will ensure that team managers or riders receive due notification of this request.

The stage winner and all classification leaders must attend a press conference following the presentation ceremony if requested to do so.

Moreover, following the finish of Stage Eight, the following riders must also present themselves at the final awards ceremony held immediately after the final stage:

- The winner of the stage
- The winner of the day's Sportsbreaks.com Combativity award

The leaders of the following classifications:

- The winner of the overall Sportsbreaks.com Combativity Award
- Team Classification winner
- British Cycling Best British Rider Classification winner
- cottages.com Points Classification winner (cottages.com Points Jersey)

TECHNICAL SECTION

SPECIFIC REGULATIONS

- Sportive Breaks Best Young Rider Classification winner (Best Young Rider Jersey)
- Pinarello King of the Mountains Classification winner (KoM Jersey)
- Riders placed 2nd and 3rd on general classification
- General Classification winner

12.2 Stage Starts

(Applicable to Stages 2 to 8)

Sportsbreaks.com Combativity Award

The daily winner of the Sportsbreaks.com Combativity Award (Stages 1 to 7) will receive their combativity award during the sign-on presentation for the following stage (Stages 2 to 8). The winner of the award during Stage 8 will attend the post-finish podium presentation.

Leaders' Jerseys

10 minutes before the start of each stage, the leaders in all classifications are required to present themselves on the start line for a protocol ceremony arranged by the organisation for their jerseys to be presented for spectators and television.

Article 13. Sign on

Sign on will close daily 10-minutes before the stage start.

Article 14. Penalties

The UCI penalty scale is the only one applicable.

Article 15. Race Service

All race service must take place on the left side of the road.

Article 16. Team Cars

Two team cars per team are permitted in the race convoy.

Article 17. Alterations

If it is necessary to alter any arrangements for the race, the Commissaire President, and the Race Direction will take these decisions.

Article 18. Feeding

All static feeding must take place on the left side of the road (UCI Art 2.3.026).

Due to atmospheric conditions etc, the Commissaires may reduce the distance before feeding commences from the team cars, furthermore, they may also extend the distance before feeding closes. Such a decision will be communicated in advance via Radio Tour.

Article 19. Jerseys

The ranking of the Race Classification Jerseys are as follows:

1. General Classification Leader (Leader's Jersey)
2. cottages.com Points Classification Leader (cottages.com Points Jersey)
3. Pinarello King of the Mountains Classification (KoM Jersey)
4. Sportive Breaks Best Young Rider Classification Leader (Best Young Rider Jersey)

Classification Jerseys presented must be worn for the following stage. Where a rider holds more than one jersey at the same time, the jersey to be worn shall be that with the highest ranking as indicated above and the lesser jersey shall be worn by the second placed rider in the classification, and so on.

Article 20. Race Regulations and Discipline

Riders, team managers and all other participants must be familiar with and abide by these regulations and those of the UCI and British Cycling.

By taking part in the Tour of Britain all personnel are considered to accept the regulations in full and to bear sole responsibility for any injury, accident or loss that may occur.

General provisions

The infringement related to race incidents concerning riders, teams and other licence holders observed in the context of road events are sanctioned as set out in the table of race incidents defined in article 2.12.007, in accordance with article 12.4.001.

Sanctions given by commissaires shall be noted in the communiqué of the commissaires' panel and will be sent to the UCI.

Any rider failing to attend the daily start or finish protocol ceremonies (except with good reason and recognized by the Commissaires) will incur a penalty. The Management reserves the right to dismiss persons from the race for the following reasons:

All personnel are reminded that it is unlawful and an offence against public decency to urinate in public places such as the start area, in towns, villages or near occupied parked areas. Firm action will be taken against personnel offending against this regulation.

Article 21. Stages expected to finish in bunch sprints

The following stages have been identified as expected to finish in bunch sprint:

- **Stage 1** Altrincham to Manchester
- **Stage 2** Wrexham to Wrexham
- **Stage 3** Goole to Beverley
- **Stage 4** Sherwood Forest to Newark-on-Trent
- **Stage 5** Felixstowe to Felixstowe
- **Stage 6** Southend-on-Sea to Harlow

During these stages, the protocol of calculation of time gaps for stages "expected to finish in bunch sprints" published on the UCI website in the Regulations section will be applied.

Article 22. Brother UK Recycling Zones

Brother UK Recycling or 'Green' Zones will be located where practicable after the cottages.com sprint and KoM sections on all road stages where practicable.

Brother UK Recycling Zones will be marked in the ETA of the manual and identified by signage at the side of the road and will last for approximately 200m. There will also be additional Brother UK Recycling Zones at 20km and 5km to go on every road stage.

Thanks to Enval, gel wrappers collected in these locations will be recycled.

IMPORTANT

No person will be allowed to travel in any vehicle during the event without prior permission from the Race Direction and must wear appropriate accreditation at all times. This will be strictly enforced.

Drivers

It is your responsibility as a representative of the Race Organisation to ensure that all vehicles are treated with the same care and attention that you would extend to your own vehicle. The following points must be observed.

Collection of vehicles:

All official vehicles are to be collected on Saturday 2 September from the following address unless you are notified otherwise.

Delta Hotels by Marriott Worsley Park

Country Club

Worsley Park

Worsley

Manchester M28 2QT

T +44 (0)161 975 2000

To arrange collection of your vehicle please contact the Logistics and Transport Director Paul Knight, Mobile: +44 (0)7974 824 085

The Logistics and Transport Director will be available at the Distribution area of the Event HQ Hotel before the race start. He can be reached during the race on his mobile phone.

All drivers must be over 21 years of age and hold a current clean driving licence. The licence must be shown together with a photocopy to the Transport Manager when collecting your assigned vehicle. Drivers are responsible for their vehicle and must not be interchanged under any circumstances.

Fuel Cards: Fuel cards will be provided by the organisation. These will be allocated to the vehicle and must not be transferred.

All fuel cards, receipts and correctly filled in documentation are to be returned to the Transport Manager at the end of the event at the Release HQ Hotel.

Car and Responsibilities:

The following responsibilities outline the details all drivers must comply with, whilst working on the Tour of Britain.

- Drivers are responsible for checking their vehicle, is in good working order, before commencing on a journey.
- Drivers are to carry out a functions test at the start of each day, this is to include: lights, window washer/wipers, brakes and check levels of all oils and lubes.
- Vehicles are to be refuelled every evening before reaching the hotel.
- Vehicles are to be kept in good order and clean at all times.
- You are to drive within the limitations of the law provided under the Road Safety Act.
- Mechanical problems arising should be reported immediately to the Transport Manager or your immediate supervisor.
- In the event of a breakdown or accident you are to inform your supervisor at the earliest opportunity.
- Drivers are to take special care whilst manoeuvring in the working/technical areas.
- All accidents are to be reported to the Transport Manager and all relevant forms and paperwork are to be completed soonest.
- Any damage to the vehicle is to be reported to the Transport Manager Immediately, failure to comply could result in a bill being raised against you.
- Any traffic or speeding fines will be the responsibility of the named driver.

IMPORTANT:

Please note that at some Race Hotels you may be required to register your vehicle with the hotel for car parking purposes. Please check on arrival at every hotel if a registration needs to be entered to avoid a fine.

Returning Vehicles: Vehicles are to be clean and tidy and all rubbish removed and disposed of.

Vehicles must be returned to the Transport Manager by 20:00 on Sunday 10 September at the following location unless otherwise notified.

Tŷ Magor Wales

1 Business Park M4 J 23A

Newport, NP26 3RA

Anyone abandoning a vehicle at the Finish area or anywhere else will be charged with the recovery costs. There will be no exceptions.

Hotels

The race organisation provides room, breakfast and evening meal for the duration of the event. All other extras such as drinks, telephone calls, laundry etc are the responsibility of the purchaser and hotels are instructed to cover the costs on departure. Even if you believe that you have not incurred any extra charges, it is still important that you check out each morning.

Any costs that may be incurred, that you consider being legitimate race expenses should be recovered through the expense form procedure.

The Tour of Britain Hotel Bookings Manager is Ben Scholes. Ben can be reached, either at the HQ Hotel or on +44 (0)7704 312898

Communications equipment

Where appropriate, radios will be pre-installed in the Race Convoy Vehicles.

Hand-held radios, if requested, will be issued on Saturday 2 September from the Distribution area at the HQ Hotel by the Communications Specialists team.

Radios will be individually signed for and are the responsibility of the holder, and must not be interchanged or loaned out at any time.

If you are having problems with your communications equipment please report it to your line manager straight away do not delay until the start of the stage, as it may be too late then.

Please remember to have a fully charged battery fitted at the start of each stage. There will be chargers available on the HQ vehicles at Start and Finish areas.

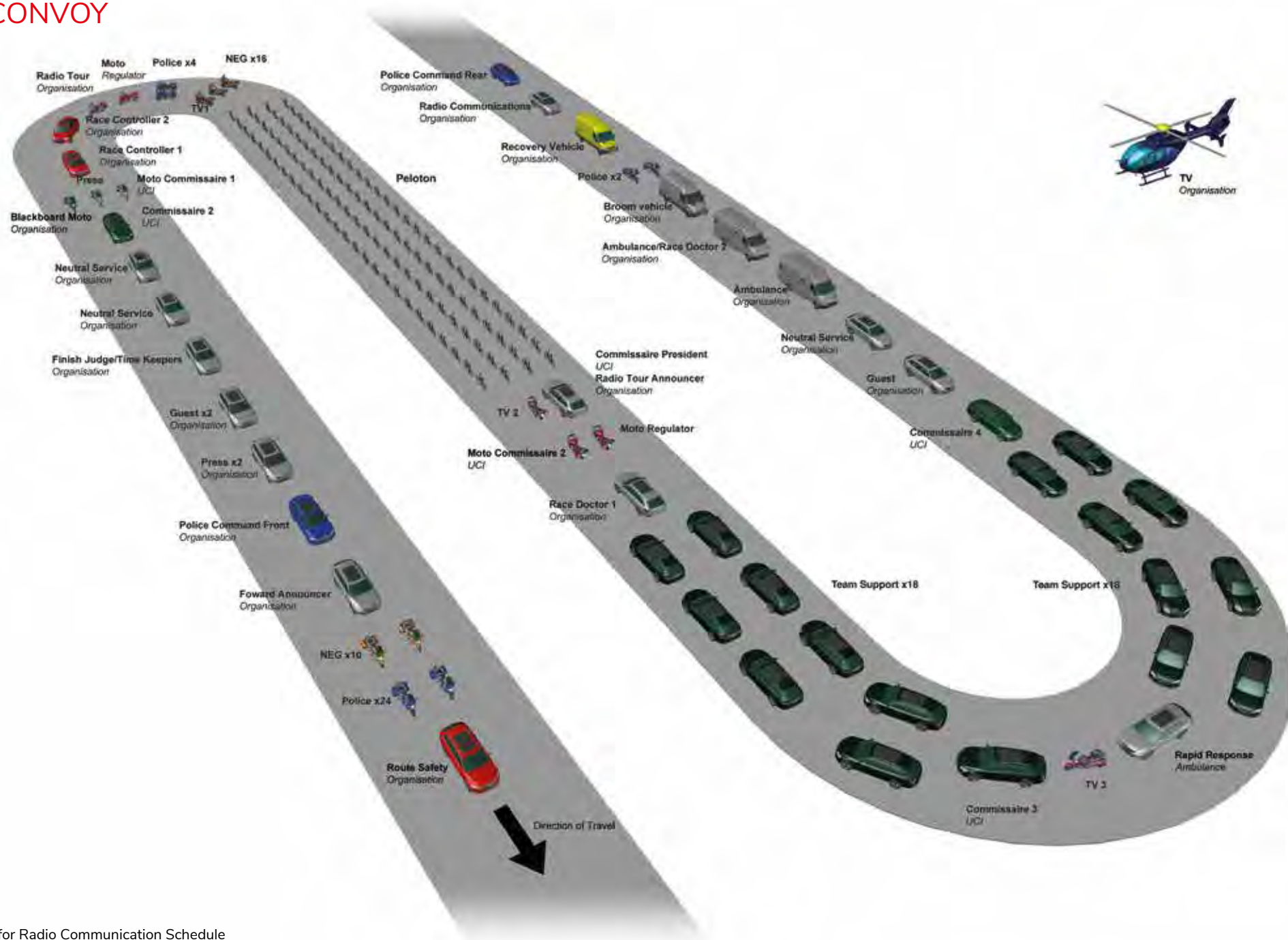
Convoy Vehicle radios will be tested in the neutralised section, prior to the start proper of every stage.

All communication equipment is to be handed back at the Release HQ Hotel.

Failure to hand back equipment will result in a bill being raised against the individual who signed for the equipment.

TECHNICAL SECTION

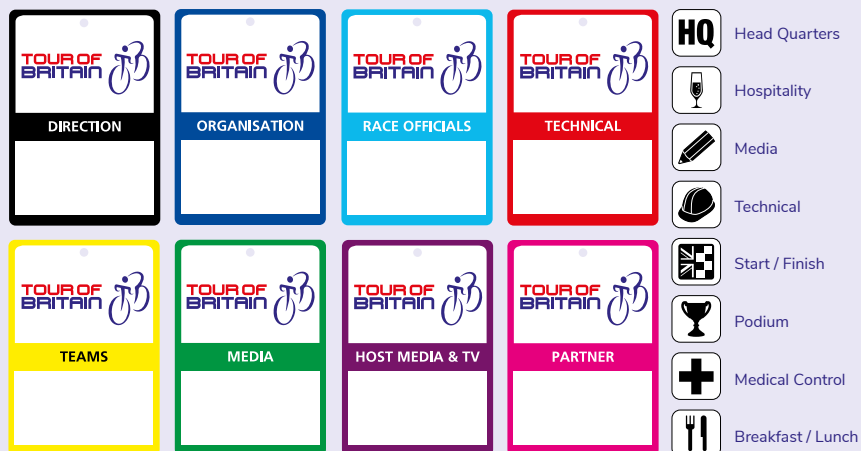
RACE CONVOY



See **page 128** for Radio Communication Schedule

TECHNICAL SECTION ACCREDITATIONS

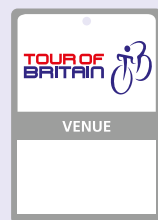
Accreditation – must be worn at all times



Hospitality Pass



Host Venue Accreditation



Press and Marshal Accreditation Bibs



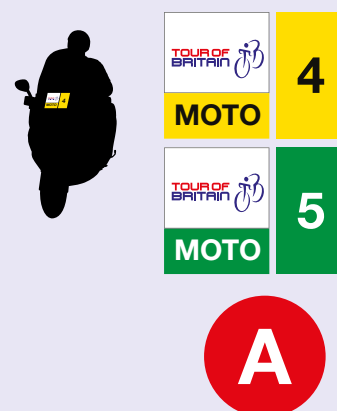
Vehicle Accreditation – applied to front and rear of all vehicles

		Organisation	10
		Technical	28
		Team	23
		Press/Media	45
		Team	23
		Partners	33

Rear Accreditation – applied to rear of all vehicles

	10		28		45		33
Organisation		Technical		Press/Media		Partners	

Moto Accreditation

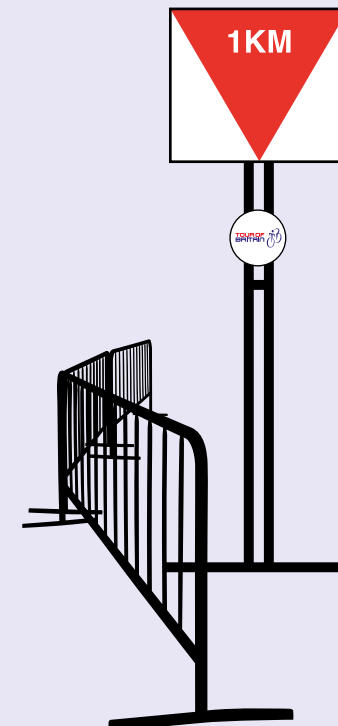
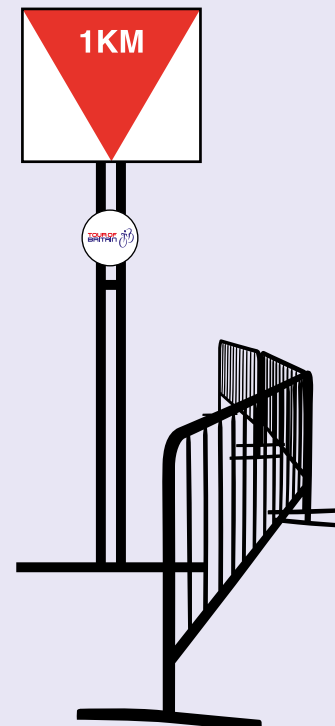
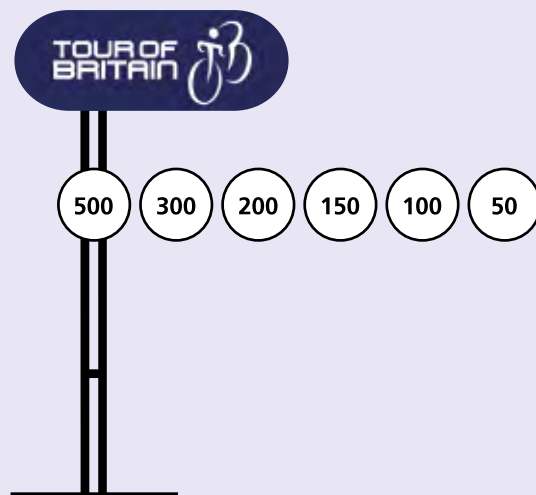
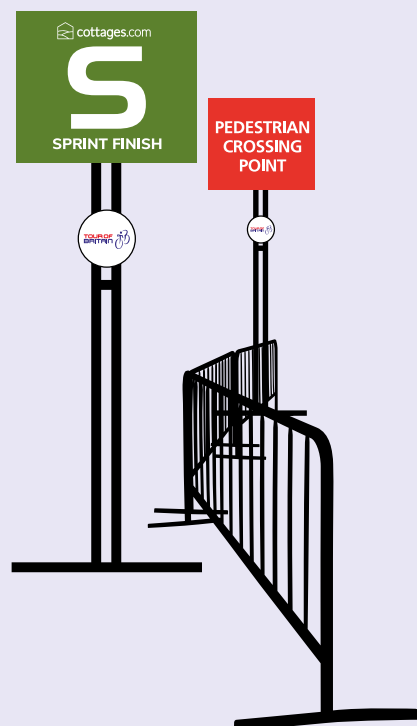


Moto Safety



TECHNICAL SECTION

SIGNAGE / ORGANISATIONAL



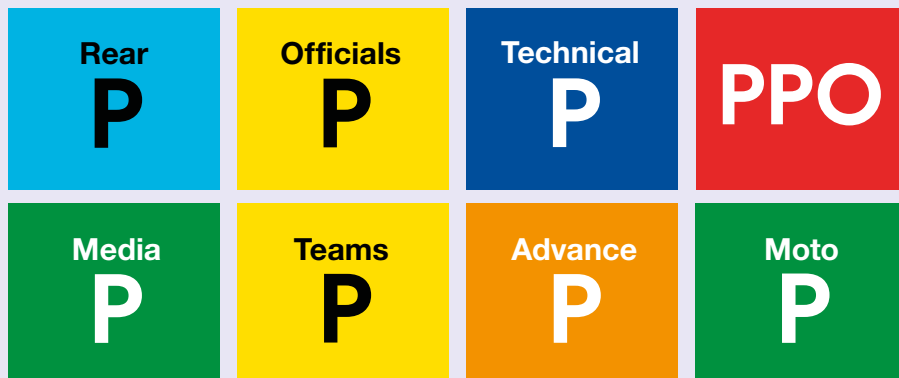
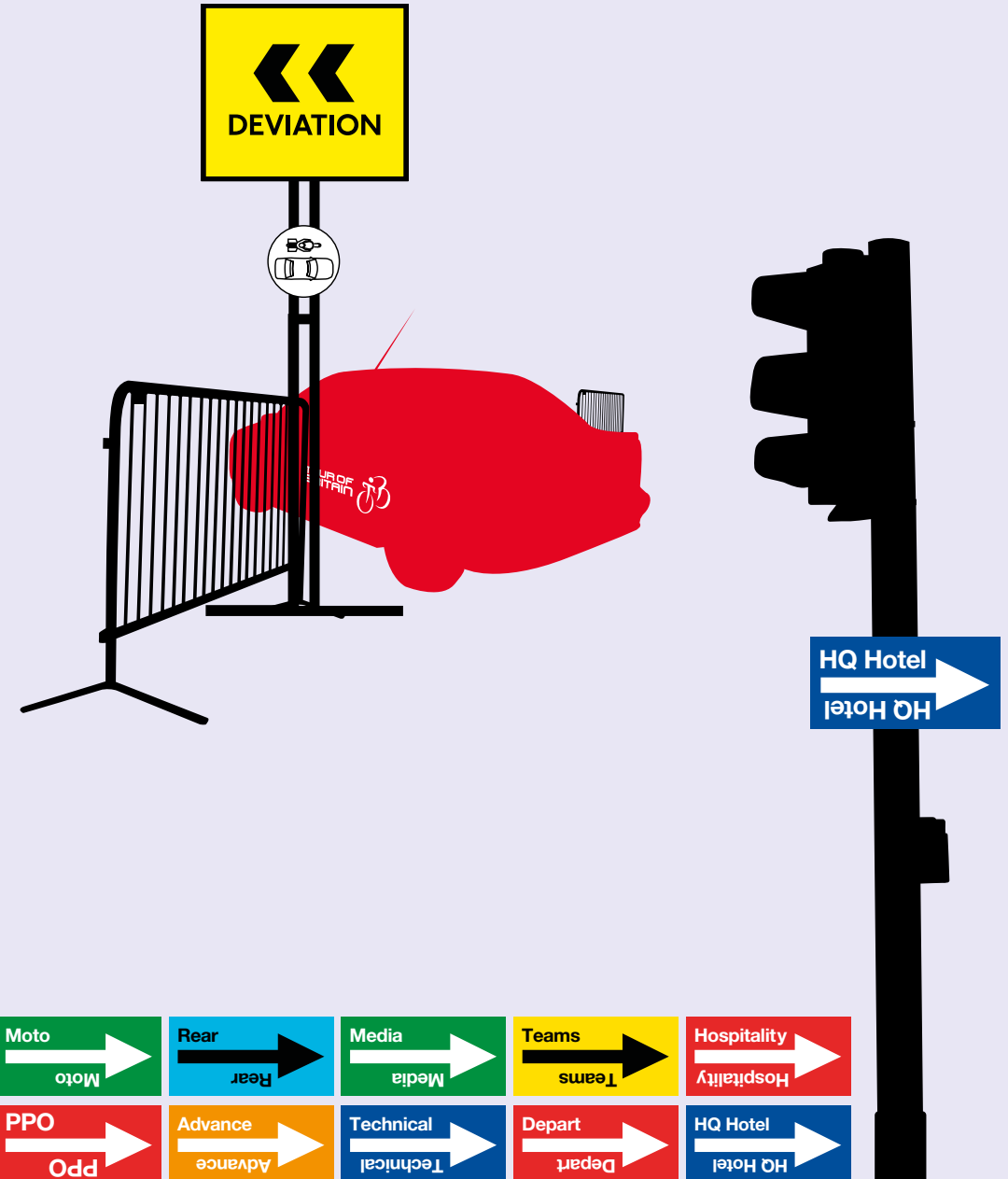
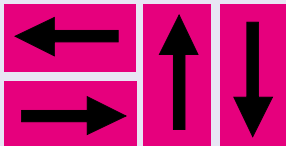
TECHNICAL SECTION SIGNAGE / DIRECTIONAL

ADVANCE WARNING
Tour of Britain
Cycle Race

Sunday 3rd September
2:15pm – 4:30pm

DELAYS POSSIBLE
Please find alternative
routes

www.tourofbritain.co.uk



TECHNICAL SECTION

RADIO COMMUNICATION SCHEDULE

	Radio Set 1	Radio Set 2	Radio Set 3
Vehicle/Role	Radio Tour	Commissaire	Organisation
Race Director	RX-TX	RX	RX-TX
Race Controller	RX-TX	RX	RX-TX
Comm. President	RX-TX	RX-TX	RX-TX
Comm. 2	RX-TX	RX-TX	RX-TX
Comm. 3	RX-TX	RX-TX	RX-TX
Comm. 4	RX-TX	RX-TX	RX-TX
Forward Announcer	RX		RX-TX
Doctor	RX	RX	RX-TX
Route Safety	RX		RX-TX
Chief Judge	RX	RX-TX	RX-TX
Judge 2	RX	RX-TX	RX-TX
Judge 3	RX	RX-TX	RX-TX
Press 1	RX		
Police 1	RX	RX	RX-TX
Police 2	RX	RX	RX-TX
Guest Car 1	RX		
Guest Car 2	RX		
Guest car 3	RX		
Guest car 4	RX		
Broom	RX	RX	RX-TX
Neutral Service 1	RX	RX-TX	
Neutral Service 2	RX	RX-TX	
Neutral Service 3	RX	RX-TX	
Ambulance 1	RX		RX-TX
Ambulance 2	RX		RX-TX
RRV	RX		RX-TX
AA	RX		RX-TX
Radio Comms.	RX-TX	RX-TX	RX-TX
Team Cars (if req'd)	RX		
Moto Comm. 5	RX-TX	RX-TX	RX-TX
Moto Comm. 6	RX-TX	RX-TX	RX-TX
Moto Comm. 5 Pilot		RX-TX	
Moto Comm. 6 Pilot		RX-TX	
Moto Judge 4	RX	RX-TX	RX-TX
Moto Radio Tour	RX-TX	RX-TX	RX-TX
Moto Regulator 1	RX	RX	RX-TX
Moto Regulator 2	RX	RX	RX-TX
Moto Press (if req'd)	RX		
Moto TV8 (if req'd)	RX		
Moto TV9 (if req'd)	RX		
Moto TV10 (if req'd)	RX		
Moto TV11 (if req'd)	RX		
Moto TV12 (if req'd)	RX		

RX = Receive Only RX-TX = Receive and Transmit

RACE STAFF

Code	Role / Tasks	Persons / Company
	Direction	
D1	Executive Chairman	Hugh Roberts
D2	Race Director	Mick Bennett
D3	PR & Marketing Director	Peter Hodges
D4	CEO SweetSpot Travel	James Robinson
D5	Route Director	Andy Hawes
D6	Start Direcror	Paul Knight
D7	Finish Director	Rob Kennison
D8	Health and Safety Manager	Dr Paul Baillie
D9	Operations Director	Grace Maddox
D10	Hospitality Manager	Chris Price
D11	PR, Digital & Broadcast Manager	Nick Bull
D12	Director of Travel	Seb Roberts
D13	Partnerships Account Manager	Michelle Sharland
D14	Technical Assistant	Maisie Ward
D15	Start Hospitality	Felicity Bennett
	Race Staff	
RS1	Health and Safety Assistant	Dik Morling
RS2	Health and Safety Assistant	Simon Innes
RS3	Route Safety Manager	Steve Baxter
RS4	Route Safety Driver	Ian Towning
RS5	Race Controller	Guy Elliott
RS6	Race Controller Driver	Bob Heath
RS7	Race Director Driver	Steve Joughin
RS8	Finish Commentator	Alan Anderson
RS9	Forward Announcer	Carl Lawrenson
RS10	Forward Announcer Driver	Phil Doyle
RS11	Guest Driver 1	Russell Davidson
RS12	Guest Driver 2	Danielle Riley
RS13	Guest Driver 3 (British Cycling)	
RS14	Team Liaison	Joscelin Ryan
RS15	Protocol Lead	Dave Povall
RS16	Fleet Manager	
RS17	Accommodation Agency – Destination Sport	
RS18	Accommodation Agency – Destination Sport	
RS19	Accommodation Agency – Destination Sport	
RS20	Accommodation Agency – Destination Sport	
RS21	Accommodation Agency – Destination Sport	
RS22	Accommodation Agency – Destination Sport	
RS23	Accommodation Agency – Destination Sport	
RS24	Accommodation Agency – Destination Sport	
RS25	Moto Safety Regulator 2	Kevan Sturgeon
RS26	Moto Safety Regulator 1 Pilot	Russ Saunders
RS27	Moto Safety Regulator 2 Pilot	Paul Mullan
RS28	Cross The Finish – Ride Leader	Louise Vardeman
RS29	Cross The Finish – Experience	Gary Beckett
RS30	Tour of Britain ambassador	Dan Martin

Code	Role / Tasks	Persons / Company	Code	Role / Tasks	Persons / Company
	Race Officials				
RO1	Commissaire President	Marco Zivanovic	NEG10	Moto Safety Junction Bike 9	
RO2	Commissaire President Driver	Dean Downing	NEG11	Moto Safety Junction Bike 10	
RO3	Commissaire 2	Martin Bridgwood	NEG12	Moto Safety Marshal 2	
RO4	Commissaire 2 Driver	Graham Parker	NEG13	Moto Safety Marshal 3	
RO5	Commissaire 3	Julia Gilbert	NEG14	Moto Safety Marshal 4	
RO6	Commissaire 3 Driver	Phil Jemmison	NEG15	Moto Safety Marshal 5	
RO7	Commissaire 4	Scott Taylor	NEG16	Moto Safety Marshal 6	
RO8	Commissaire 4 Driver	Paul Sinnott	NEG17	Moto Safety Marshal 7	
RO9	Commissaire 5 Moto	Iain Walker	NEG18	Moto Safety Marshal 8	
RO10	Commissaire 5 Moto Pilot	IanTerry	NEG19	Moto Safety Marshal 9	
RO11	Commissaire 6 Moto	Patrick Nestor	NEG20	Moto Safety Marshal 10	
RO12	Commissaire 6 Moto Pilot	Andy MacKay	NEG21	Moto Safety Marshal 11	
RO13	Chief Judge and Timekeeper	Carole Leigh	NEG22	Moto Safety Marshal 12	
RO14	Judge	Richard Hemsley	NEG23	Moto Safety Marshal 13	
RO15	Judge Team 2	Bob Ruskowski	NEG24	Moto Safety Marshal 14	
RO16	Judge Team 2	Helen Probart	NEG25	Moto Safety Marshal 15	
RO17	Judge Moto Team 3	Mary Gill	NEG26	Moto Support Driver	Matt Cooke
RO18	Judge Moto Team 3	Tim Johansen			
RO21	Radio Tour	Trevor Reade		Police	
RO22	Radio Tour Moto	Chris Naylor	POL1	Police Liaison (Front)	Sgt Duncan Street
RO23	Doping Control Inspector	Declan Byrne	POL2	Police Liaison Driver (Front)	
RO24	Doping Control Officer	Jamaal Cabey	POL3	Police Liaison (Rear)	
RO25	Doping Control Driver	Stephen Collins	POL4	Police Liaison Driver (Rear)	
RO26	Blackboard	Hannah Pole	POL5	Police Motos	
RO27	Blackboard Moto Pilot	Alan Laurie	POL6	Police Motos	
			POL7	Police Motos	
	Medical		POL8	Police Motos	
MED1	Race Doctor	Matt Gray	POL9	Police Motos	
MED2	Race Doctor Driver		POL10	Police Motos	
MED3			POL11	Police Motos	
MED4	Race Doctor	Linda Evans	POL12	Police Motos	
MED5	Rapid Response Vehicle	Ian Parsons	POL13	Police Motos	
MED6	Paramedics Ambulance 1	Fred Thompson	POL14	Police Motos	
MED7	Paramedics Ambulance 1	Jon Wilkinson	POL15	Police Motos	
MED8	Paramedics Ambulance 2	Mike Hartley	POL16	Police Motos	
MED9	Paramedics Ambulance 2	Oliver Collar	POL17	Police Motos	
			POL18	Police Motos	
	Motorcycle Marshals		POL19	Police Motos	
NEG1	Moto Safety Coordinator	Tom Morton	POL20	Police Motos	
NEG2	Moto Safety Junction Bike 1		POL21	Police Motos	
NEG3	Moto Safety Junction Bike 2		POL22	Police Motos	
NEG4	Moto Safety Junction Bike 3		POL23	Police Motos	
NEG5	Moto Safety Junction Bike 4		POL24	Police Motos	
NEG6	Moto Safety Junction Bike 5		POL25	Police Motos	
NEG7	Moto Safety Junction Bike 6		POL26	Police Motos	
NEG8	Moto Safety Junction Bike 7		POL27	Police Motos	
NEG9	Moto Safety Junction Bike 8		POL28	Police Motos	
			POL29	Police Motos	

TECHNICAL SECTION

RACE STAFF

Code	Role / Tasks	Persons / Company
POL30	Police Motos	
POL31	Police Motos	
POL32	Police Motos	
POL33	Police Motos	
POL34	Police Motos	
POL35	Police Motos	
	Start Crew	
SC1	Start Crew	
SC2	Start Crew	Mark Newman
SC3	Start Crew	Joe Newman
SC4	Start Crew	Richard Whyley
SC5	Start Crew	
SC6	Start Crew	Simon Gow
SC7	Start Crew	Paul Hargreaves
SC8	Start Crew	Pete Sturgess
	Technical Crew Start	
TS1	Start Barrier Crew 1	
TS2	Start Barrier Crew 2	
TS3	Start Barrier Crew 3	
TS4	Start Barrier Crew 4	
TS5	Start Barrier Crew 5	
TS6	Start Barrier Crew 6	
TS7	PA – ARB	
	Routing	
R1	Routing Supervisor	Tony Heywood
R2	Routing	Robert Rogers
R3	Routing	Adam Jarvis
R4	Routing	Marcello Grossi
R5	Routing	Ian Lawrence
R6	Routing	Kim Dexter
R7	Routing	John Smith
R8	Routing	Keith McRae
R9	Roadside Assistace	Nick Powell
R10	Roadside Assistace	Jonathan Roo
	Route Safety	
RTS1	Route Signage Supervisor	Brian Churchill
RTS2	Route Signage Assistant	Mark Farrow
RTS3	Signage: KoMs Team 1	Brian Muggridge
RTS4	Signage: KoMs Team 1	Kevan Fitzsimons
RTS5	Signage: KoMs Team 2	Scott Norris
RTS6	Signage: KoMs Team 2	Chris Ingham
RTS7	Signage: cottages.com Sprint Teams 1	Carol Ellison
RTS8	Signage: cottages.com Sprint Teams 1	Scott Ellison

Code	Role / Tasks	Persons / Company
	Finish Crew and Branding	
FC0	Finish Crew & Branding Supervisor	John Pears
FC1	Finish Crew & Branding	Nigel Wilson
FC2	Finish Crew & Branding	Janice Wilson
FC3	Finish Crew & Branding	Vernon Schutte
FC4	Finish Crew & Branding	Mark Nevison
FC5	Finish Crew & Branding	Steph Holmes
FC6	Finish Crew & Branding	Graham Gornall
FC7	Doping Control/Podium	Ian Chaplin
FC8	Finish Hospitality	Matt Nunn
FC9	Finish Hospitality	Angela Speer
FC10	Motorhome Driver	Colin Gibson
	Finish Technical Signage	
FTS1	Finish Technical Signage	Jake Elkin
FTS2	Finish Technical Signage	Tim Lewis
FTS3	Finish Technical Signage	Patrick Hallet
FTS4	Finish Technical Signage	Lewis Fletcher
FTS5	Gantry Crew	Tom Clarke
FTS6	Gantry Crew	James Sullivan
FTS7	15km to go	Reg Smith
FTS8	15km to go	
	Technical Crew Finish	
TF1	Finish Barrier Crew 1	
TF2	Finish Barrier Crew 2	
TF3	Finish Barrier Crew 3	
TF4	Finish Barrier Crew 4	
TF5	Finish Barrier Crew 5	
TF6	Finish Barrier Crew 6	
TF7	Finish Barrier Crew 7	
TF8	Finish Barrier Crew 8	
TF9	Finish Barrier Crew 9	
TF10	Finish Barrier Crew 10	
TF11	Finish Barrier Crew 11	
TF12	Finish Barrier Crew 12	
TF13	Finish Barrier Crew 13	
TF14	Finish Barrier Crew 14	
TF15	Finish Barrier Crew 15	
TF16	Finish Barrier Crew 16	
TF17	PA – ARB	
TF18	PA – ARB	
TF19	PA – ARB	
TF20	PA – ARB	
TF21	PA – ARB	
TF22	Results Service – MatSport	
TF23	Results Service – MatSport	
TF26	Finish Podium – Daytona Stage Hire	

TECHNICAL SECTION

RACE STAFF

Code	Role / Tasks	Persons / Company
TF27	Finish Podium – Daytona Stage Hire	
TF30	Artic – Kuehne+Nagel UK	
TF31	Artic – Kuehne+Nagel UK	
TF30	Artic – Kuehne+Nagel UK	
TF31	Artic – Kuehne+Nagel UK	
TF34	Big Screen – ADI	
TF35	Big Screen – ADI	
Security		
S1	Start Security Supervisor	Marty Jones
S2	Start Security	
S3	Finish Security Supervisor	Barri Jones
S4	Finish Security	
S5	Finish Security	
S6	Finish Security	
S7	Team Parking	George Clarke
S8	Team Parking	Tom Campbell
S9	Team Parking	Adam Beddall
S10	Team Parking	Alphie Clarke
S11	Race Maker	Mavis Evans
S12	Race Maker	David Birch
S13	Race Maker	Mike McMillan
S14	Race Maker	Elaine Shaw
Shimano Neutral Service		
SER1	Neutral Service 1	
SER2	Neutral Service Driver 1	
SER3	Neutral Service 2	
SER4	Neutral Service Driver 2	
SER5	Neutral Service 3	
SER6	Neutral Service Driver 3	
SER8	Broom Vehicle Driver	Ray Brewster
PR & Marketing		
PR1	Media Liaison	
PR2	PR & Marketing Assistant	Thomas Bartley
PR3	Social Media Assistant	Gina Ball
PR4	Media Centre Manager	Olly Hassell
PR5	Race Photographer	Zac Williams
PR6	Videographer	Will Clough
PR7	Press Moto Pilot	Graham Harper
PR8	Race Photographer	Simon Wilkinson
PR9	Race Photographer	Alex Whitehead
PR10	PR & Marketing Assistant	Alice Robinson
PR11	Press Assistant	Josef Murray

Code	Role / Tasks	Persons / Company
Radio Commucations		
TC1	Radio Commucations – Communications Specialist	Ashley Labrose
TC2	Radio Commucations – Communications Specialist	Marcus Taylor
TC3	Radio Commucations – Communications Specialist	
Hospitality		
C1	Start Hospitality Assistant	Janine Morrall
C2	Finish Hospitality Assistant	Lyla Sullivan
C3	Bar Manager	Liz Stainthorpe
Presentation		
PH1	Presentation Manager	Lisa English



Contact details for the AA patrol with the 2023 Race can be found below:

Nicolas Powell	+44 (0)7850 942 002
Jonathan Roo	+44 (0)7593 596 683

HOTEL INFORMATION

HOW TO USE THIS SECTION

RACE HOTELS

START CREW HOTELS

FINISH CREW HOTELS

CONTACT

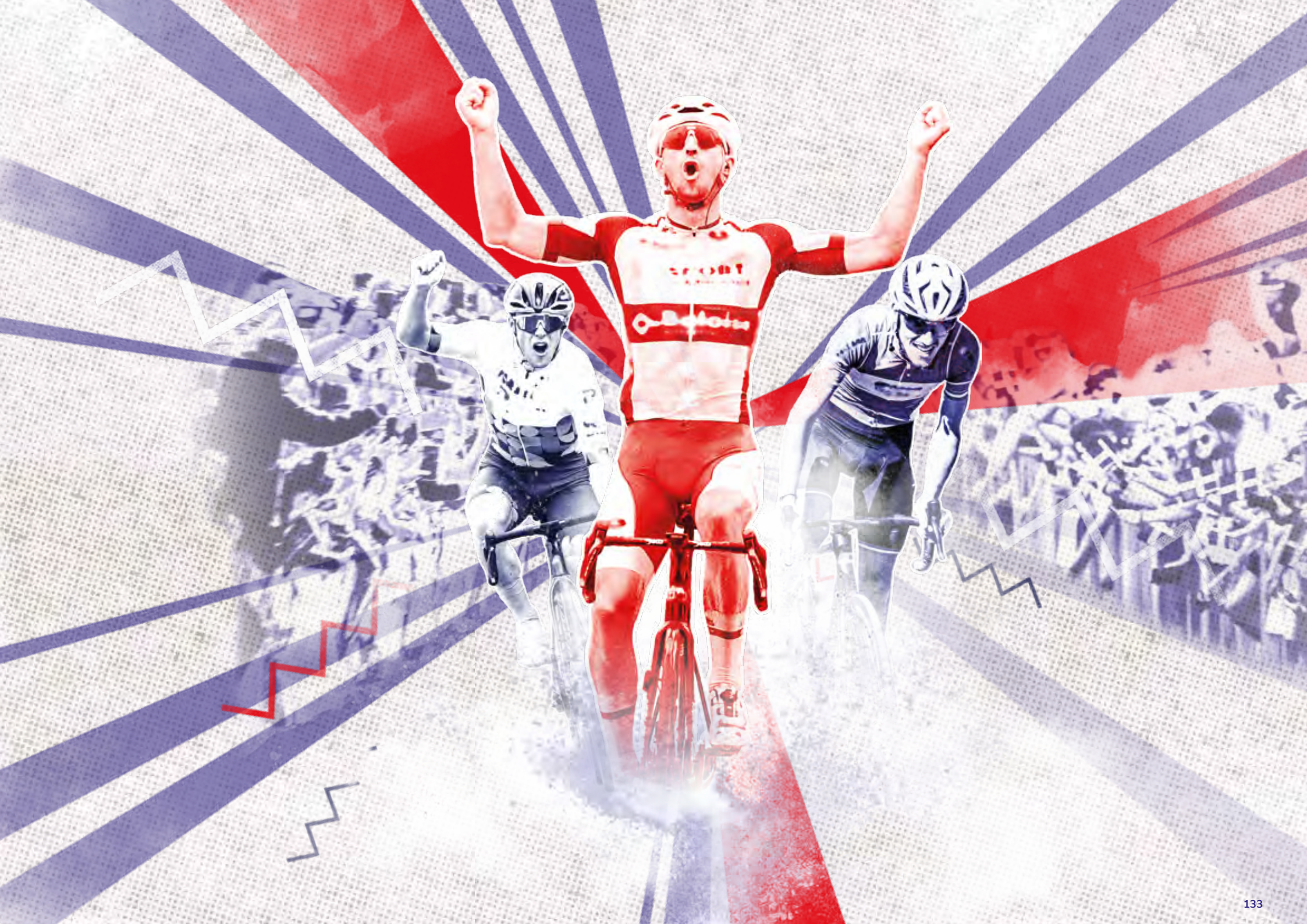
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HOTEL INFORMATION

HOW TO USE THIS SECTION

This section is designed to help advise you of your accommodation during your time with the 2023 edition of Britain's biggest professional cycle race. We hope you find it useful and enjoy your time with us.

HOTEL CONTENTS

The Tour of Britain Hotel booking manager is **Ben Scholes** of Destination Sport Travel, contactable on the following number: **+44 (0)7704 312 898**

HOTEL RULES AND REGULATIONS

The Tour of Britain provide accommodation on a bed, breakfast and evening meal basis for the duration of the event. All other extras such as drinks, telephone calls, laundry etc are your responsibility. Even if you believe that you have not incurred any charges it is still important to check out of the hotel on departure.

The Tour of Britain will seek to recover any unpaid debt left behind.

For staff, any cost that may be incurred that is considered to be a legitimate race expense should be recovered using the expense procedure approved by the Tour of Britain before the payment can be made.

Staff will need to check into their accommodation using their 'staff code' (found on accreditation) as opposed to their name. Please ensure you learn your staff code and check the lists within this manual so that you are aware of where you are staying. It is important that staff stay in the accommodation allocated to them.

On arrival at your hotel, there will be a travel desk within reception, you must check in with the hotel agency and not the hotel reception unless asked to do so otherwise.

IMPORTANT

The contents of this Hotel section are key to the smooth running of the race.

Please ensure you read it carefully, noting all relevant meeting times and deadlines which affect your role.

Race organisation

SweetSpot Group Limited
Unit 1 Horizon Business Village
1 Brooklands Road
Weybridge
Surrey KT13 0TJ
T +44 (0)1932 831 485

Race Director

Mick Bennett
M +44 (0)7710 672 456

tourofbritain.co.uk

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PRE-RACE INFORMATION

HOTEL ADDRESSES / HOTEL LOCATIONS

RACE HEADQUARTERS / PERMANENCE

HQ

Delta Hotels by Marriott Worsley Park

Country Club

Worsley Park

Worsley

Manchester

M28 2QT

T +44 (0)161 975 2000

Hours of operation

Friday 1 September: 14:00 – 17:00

Saturday 2 September: 09:00 – 18:00

STAFF AND TEAM HOTELS

H1

Park Inn Manchester

City Centre

Country Club

Worsley Park

Manchester

M4 4EW

H4

Village Hotel Bury

Waterfold Business Park

Rochdale Road

Bury

BL9 7BQ

H2

Cottons Hotel & Spa

Manchester Road

Knutsford

WA16 0SU

H5

Holiday Inn Express –

Leigh Sports Village

Leigh Sports Village

Sale Way

Leigh

WN7 4JY

H3

Crewe Hall Hotel & Spa

Weston Road

Haslington

Crewe

CW1 6UZ

H6

Novotel Manchester

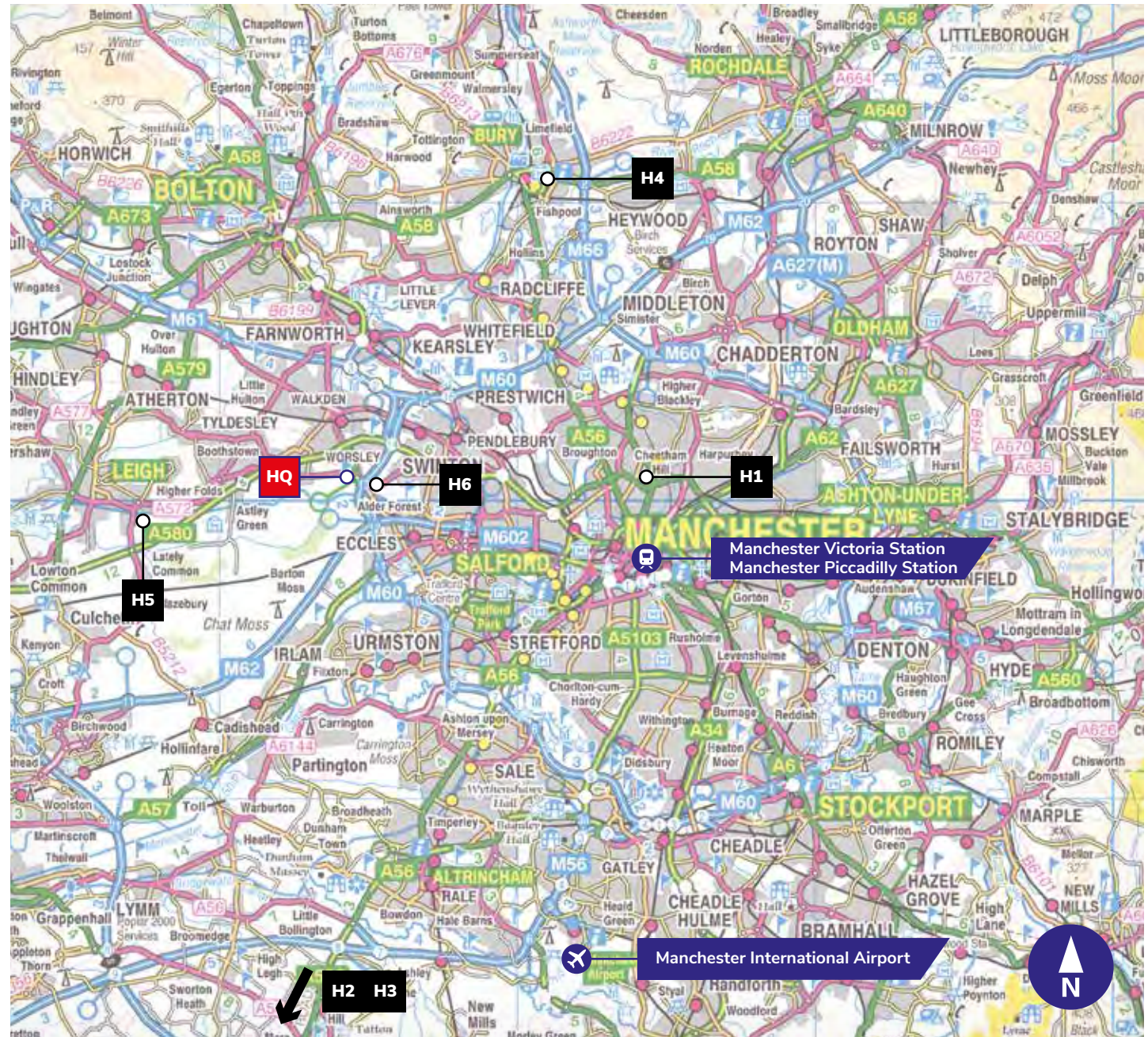
West

Worsley Brow

Worsley

Manchester

M28 2YA



HOTEL INFORMATION

RACE HOTELS / SATURDAY 2 SEPTEMBER – 1 NIGHT

HOTEL ADDRESSES	TEAMS
HQ Delta Hotels by Marriott Worsley Park Country Club Worsley Park Manchester M28 2QT	

RACE HOTELS / SUNDAY 3 SEPTEMBER – 1 NIGHT

HOTEL ADDRESSES	TEAMS
HQ DoubleTree by Hilton Hotel & Spa Chester Warrington Road Hoole Chester CH2 3PD	

IMPORTANT!

Some hotels may require you to register your vehicle registrations at reception or with a representative of Destination Sport Group. Please ensure that you do this to avoid any parking fines.

SATURDAY 2 AND SUNDAY 3 SEPTEMBER – 2 NIGHTS

HOTEL ADDRESSES	TEAMS
H1 Park Inn Manchester City Centre 4 Cheetham Hill Road Cheetham Hill Manchester M4 4EW	
H2 Cottons Hotel & Spa Manchester Road Knutsford WA16 0SU	Bingoal WB Jumbo Visma Great Britain
H3 Crewe Hall Hotel & Spa Weston Road Haslington Crewe CW1 6UZ	Uno-X Pro Cycling BORA hansgrohe INEOS Grenadiers Q36.5 Pro Cycling TRINITY Racing
H4 Village Hotel Bury Waterfold Business Park Rochdale Road Bury BL9 7BQ	Equipo Kern Pharma Global 6 Cycling
H5 Holiday Inn Express – Leigh Sports Village Leigh Sports Village Sale Way Leigh WN7 4JY	Team dsm firmenich Bolton Equities Black Spoke Movistar Team TDT – Unibet
H6 Novotel Manchester West Worsley Brow Worsley Manchester M28 2YA	Saint Piran Team Flanders – Baloise

HOTEL INFORMATION

RACE HOTELS / MONDAY 4 SEPTEMBER – 1 NIGHT

HOTEL ADDRESSES		TEAMS
HQ	Thorpe Park Hotel & Spa 1150 Century Way Thorpe Park Leeds LS15 8ZB	
H1	Holiday Inn Express Doncaster First Point, Business Park Bullrush Grove Balby Doncaster DN4 8SJ	
H3	Holiday Inn Doncaster A1 (M) J36 High Road Warmsworth Doncaster DN4 9UX	BORA hansgrohe Bolton Equities Black Spoke Bingoal WB
H4	Mercure Barnsley Tankersley Manor Hotel Church Lane Tankersley Barnsley S75 3DQ	Team dsm firmenich TRINITY Racing Jumbo Visma

HOTEL ADDRESSES		TEAMS
H5	Holiday Inn Barnsley M1 J37 Barnsley Road Dodworth Barnsley S75 3JT	TDT – Unibet
H6	Ibis Styles Barnsley Whinby Road Dodworth Barnsley S75 3TX	Uno-X Pro Cycling Q36.5 Pro Cycling INEOS Grenadiers
H7	Hilton Garden Inn Doncaster Racecourse Leger Way Doncaster DN2 6BB	Team Flanders – Baloise Movistar Team Saint Piran
H8	Holiday Inn Rotherham-Sheffield M1 J33 West Bawtry Road Rotherham S60 2XL	Equipo Kern Pharma Global 6 Cycling Team GB

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HOTEL INFORMATION

RACE HOTELS / TUESDAY 5 SEPTEMBER – 1 NIGHT

HOTEL ADDRESSES		TEAMS
HQ	Delta by Marriott Nottingham Belfry Mellors Way Nottingham NG8 6PY	
H1	Holiday Inn Express Doncaster First Point Business Park Bullrush Grove Balby Doncaster DN4 8SJ	
H2	Delta by Marriott Nottingham Belfry Mellors Way Nottingham NG8 6PY	Global 6 Cycling
H3	Holiday Inn Nottingham Castle Bridge Road Castle Marina Park Nottingham NG7 1GX	Uno-x Pro Cycling Team dsm firmenich Great Britain
H4	Mercure Nottingham Sherwood Hotel 296 Mansfield Road Nottingham NG5 2BT	TDT – Unibet Equipo Kern Pharma TRINITY Racing

HOTEL ADDRESSES		TEAMS
H5	Village Hotel Nottingham Brailsford Way Beeston Nottingham NG9 6DL	Q36.5 Pro Cycling
H6	Hilton Garden Inn Doncaster Racecourse Leger Way Doncaster DN2 6BB	Movistar Team Team Flanders – Baloise Saint Piran
H7	Holiday Inn Doncaster A1(M) J36 High Road Warmsworth Doncaster DN4 9UX	BORA hansgrohe Bolton Equities Black Spoke Bingoal WB
H8	Holiday Inn South Normanton M1 J28 Carter Lane East Alfreton DE55 2EH	INEOS Grenadiers Jumbo Visma

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HOTEL INFORMATION

RACE HOTELS / WEDNESDAY 6 AND THURSDAY 7 SEPTEMBER – 2 NIGHTS

HOTEL ADDRESSES		TEAMS
HQ	Holiday Inn Southend 77 Eastwoodbury Crescent Southend-on-Sea SS2 6XG	TDT – Unibet Saint Piran
H1	Radisson Blu Hotel London Stansted Waltham Close Stansted CM24 1PP	
H3	Delta Hotels by Marriott Waltham Abbey Old Shire Lane Waltham Abbey EN9 3LX	Uno-X Pro Cycling Q36.5 Pro Cycling Movistar Team
HOTEL ADDRESSES		TEAMS
H4	Village Hotel Watford Centennial Park Centennial Avenue Elstree Borehamwood WD6 3SL	INEOS Grenadiers BORA hansgrohe
H5	Hilton London Watford Elton Way Watford WD25 8HA	Bolton Equities Black Spoke Team Flanders – Baloise Jumbo Visma Great Britain TRINITY Racing
H6	DoubleTree by Hilton London Elstree Barnet by-Pass Borehamwood WD6 5PU	Team dsm firmenich Bingoal WB Global 6 Cycling Equipo Kern Pharma

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HOTEL INFORMATION

RACE HOTELS / FRIDAY 8 SEPTEMBER – 1 NIGHT

HOTEL ADDRESSES		TEAMS
HQ	DoubleTree by Hilton Cheltenham Cirencester Road Cheltenham GL53 8EA	Team dsm firmenich
H1	Holiday Inn Swindon Marlborough Road Swindon SN3 6AQ	
H3	Mercure Gloucester Bowden Hall Hotel Bondend Lane Upton St Leonards Gloucester GL4 8ED	Jumbo Visma Bingoal WB

HOTEL ADDRESSES		TEAMS
H4	Delta Hotels by Marriott Cheltenham Chase Shurdington Road Brockworth Gloucester GL3 4PB	INEOS Grenadiers Q36.5 Pro Cycling Movistar Team
H5	DoubleTree by Hilton Swindon Lydiard Fields Great Western Way Swindon SN5 8UZ	Uno-X Pro Cycling Global 6 Cycling TRINITY Racing Great Britain
H6	Village Hotel Swindon Shaw Ridge Leisure Park Whitehill Way Swindon SN5 7DW	BORA hansgrohe Bolton Equities Black Spoke Team Flanders – Baloise
H7	Hilton Puckrup Hall Tewkesbury Puckrup Lane Tewkesbury GL20 6EL	Equipo Kern Pharma TDT – Unibet Saint Piran

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HOTEL INFORMATION

RACE HOTELS / SATURDAY 9 SEPTEMBER – 1 NIGHT

HOTEL ADDRESSES		TEAMS
HQ1	The Celtic Manor Resort Coldra Wood Chepstow Road Newport NP18 1HQ	
HQ2	Tŷ Magor M4 J23A Wales 1 Business Park Newport NP26 3RA	
H1	Park Inn by Radisson Cardiff City Centre Mary Ann Street Cardiff CF10 2JH	
H2	Delta Hotels by Marriott Swansea Trawler Road Maritime Quarter Swansea SA1 3SS	Great Britain TRINITY Racing Jumbo Visma Movistar Team

HOTEL ADDRESSES		TEAMS
H3	Village Hotel Swansea Langdon Road Swansea SA1 8QY	BORA hansgrohe Bingoal WB Team Flanders – Baloise
H4	Mercure Swansea Hotel Phoenix Way Llansamlet Swansea SA7 9EG	INEOS Grenadiers TDT – Unibet Uno-X Pro Cycling Equipo Kern Pharma Q36.5 Pro Cycling
H5	Village Hotel Cardiff 29 Pendwyallt Road Cardiff CF14 7EF	Saint Piran
H6	Village Hotel Bristol Bullfinch Close Filton Bristol BS34 6FG	Team dsm firmenich Bolton Equities Black Spoke Global 6 Cycling

RACE HOTELS / SUNDAY 10 SEPTEMBER – CAR RETURN

HOTEL ADDRESSES	
HQ	Tŷ Magor Wales 1 Business Park M4 J 23A Newport NP26 3RA

IMPORTANT!

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HOTEL INFORMATION

START CREW HOTELS

DATE	HOTEL
Saturday 2 September 1 night	Hilton Garden Inn Manchester Emirates Old Trafford Talbot Road Manchester M16 0PX
Sunday 3 September 1 night	Mercure Chester Abbots Well Hotel Whitchurch Road Christleton Cheshire CH3 5QL
Monday 4 and Tuesday 5 September 2 nights	Hilton Garden Inn Doncaster Racecourse Leger Way Doncaster DN2 6BB
Wednesday 6 September 1 night	Holiday Inn Ipswich London Road Ipswich IP2 0UA

DATE	HOTEL
Thursday 7 September 1 night	Holiday Inn Basildon Cranes Farm Road Waterfront Walk Festival Leisure Park Basildon SS14 3DG
Friday 8 September 1 night	Hatherley Manor Hotel & Spa Down Hatherley Lane Gloucester GL2 9QA
Saturday 9 September 1 night	Mercure Swansea Phoenix Way Swansea Vale Swansea SA7 9EG United Kingdom

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HOTEL INFORMATION

FINISH CREW HOTELS

DATE	HOTEL
Saturday 2 September 1 night	Village Hotel Warrington 110 Centre Park Square Warrington WA1 1QA Pentahotel Warrington Aston Avenue Birchwood Business Park Warrington WA3 6ZN
Sunday 3 September 1 night	Village Hotel Chester St David's St David's Park Ewloe Deeside CH5 3YB
Monday 4 September 1 night	Mercure Hull Grange Park Hotel Grange Park Lane Willerby Hull HU10 6EA
Tuesday 5 September 1 night	The Olde Barn Hotel Toll Bar Road Marston Grantham NG32 2HT Mour Hotel Sherwood Business Park Lake View Drive Nottingham NG15 0EA

DATE	HOTEL
Wednesday 6 September 1 night	Muthu Belstead Brook Hotel, Belstead Road Ipswich IP2 9HB Wivenhoe House Hotel Wivenhoe Park, Park Road Colchester CO4 3F
Thursday 7 September 1 night	The Harlow by ACCOR Southern Way Harlow CM18 7BA Holiday Inn Brentwood Brook Street Brentwood CM14 5NF
Friday 8 September 1 night	De Vere Cotswold Water Park Hotel Lake 6 Spine Road East Cirencester GL7 5FP
Saturday 9 September 1 night	Holiday Inn Newport The Coldra Newport NP18 2YG Holiday Inn Express Newport Lakeside Drive Coedkernew Duffryn Newport NP10 8BB

IMPORTANT!

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HOTEL INFORMATION

CONTACT



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